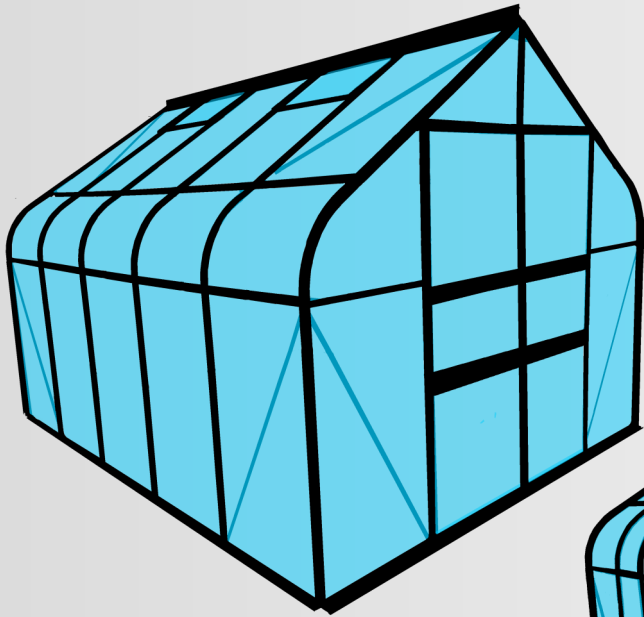
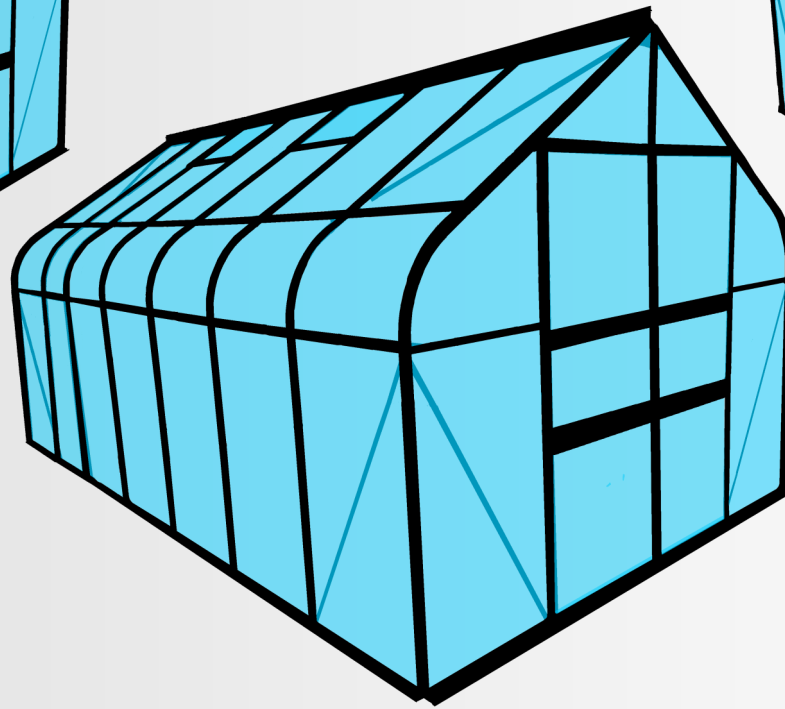


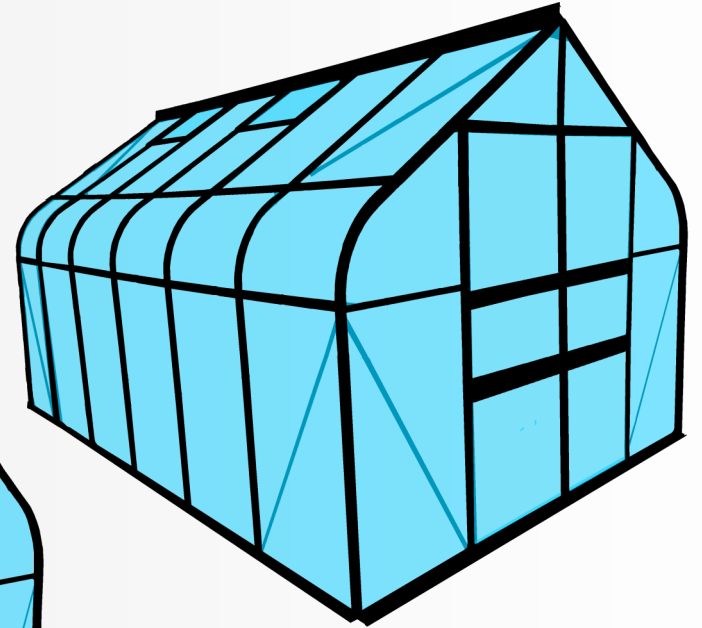
HALLS SUPREME



810



814



812

The assembly of your new greenhouse requires no technical knowledge. However, it is important that the assembly instructions are strictly followed. The assembly instruction is a combination of text and illustrations. The profiles are packed separately in numbered packs corresponding to the order in the assembly instruction. Erect one pack at a time. All nuts bolts and fittings are found in bag No. 0 (specified on page 12). Each pack is specified in separate lists of components. All detailed illustrations are marked with symbols:

Precautions

- Assembly must be carried out in dry, calm weather.
- Always use working gloves while glazing. Greenhouse glass has sharp edges, especially if it breaks.
- Assistants and especially children must be warned broken glass is an element of danger. Pick up broken glass at once and remove with care.
- We recommend to use protective glasses while fixing spring wire glazing clips.
- Place the ladder on a level support.
- It is essential to have an assistant.

Tools

The mounting of the greenhouse requires the tools shown on page 12.

Foundation

If you are not using the pre-fabricated base for this greenhouse, you must have an alternative base to raise the frame off the ground, otherwise the door will not run correctly. If you are making your own base, the measurements indicated must be external measurements. We recommend 19mm x 32mm pressure treated timber for DIY base, also for wall battens. For the pre-fabricated base, you furthermore need about 75 litres of concrete and 4 or 6

(depending on the size of greenhouse) plastic concrete pipes of about 800mm which are placed in a non-freezing depth for the fastening of the corner and/ or middle anchors. The base must be 100% level and square; the latter is ensured by checking the two diagonal measurements are equal.

The base must be 100% level and square; the latter is ensured by checking the two diagonal measurements are equal. For the pre-fabricated base on a solid foundation i.e. concrete pad, slabs or sleepers, the ground anchors will need to be cut to the height of the base with a hack saw as they are also corner brackets.

Fitting of glass

Important before glazing!

Make sure that the gables and sides are level and square, and that the door(s) and window(s) are functioning perfectly.

Best order of assembly:

- 1) Rear gable
- 2) Front gable
- 3) Sides
- 4) Frame assembly
- 5) Roof and bracing
- 6) Doors
- 7) Vents
- 8) Glazing

Remember to insert extra bolts in profiles 1711 to fit 08615 and 299. Note 299 is only required in the 106 Popular.

Pages 27-30: Glazing

Fit glazing strip (411) to all glazing bars, gable bars and corner posts (vertical bars) before you begin to glaze the greenhouse. Start glazing the roof first (working from the bottom up for horticultural glass), one pane at a time.

Spring wire clips and glass holder clips are to be fitted as shown.

X = Spring wire clips, > = Glass holder clips

Maintenance

- Grease doors (hinges and lock or door track).
- Clean the gutter for leaves, etc.
- Adjustment of windows.
- Replacement of broken glass.
- Clean the greenhouse with disinfectant before and after the growing season.

Winter Protection

In areas with occurrence of snow we recommend the following winter protection.

- Support the roof ridge at the centre of the greenhouse.
- Remove greater snow loads from the roof.
- Take precautions against snow falling down from a tree for instance, or a roof.
- Dismount the cylinders for the automatic window openers, if any (optional extras).
- Secure door(s) and window(s) preventing wind damage to the greenhouse.

L'assemblage de votre nouvelle serre ne nécessite aucune connaissance technique. Cependant, il est important de suivre strictement les instructions d'assemblage. Le mode d'assemblage est une combinaison de texte et d'illustrations. Les profilés sont emballés séparément dans des paquets numérotés correspondant à l'ordre dans les instructions d'assemblage. Montez un paquet à la fois. Toutes les vis, boulons et pièces se trouvent dans le sac n° 0 (spécifié à la page 12). Chaque paquet est détaillé dans des listes de composants distinctes. Toutes les illustrations détaillées sont marquées avec des symboles:

Conseils de sécurité.

- Le montage doit uniquement se faire par un temps sec et calme.
- Toujours utiliser des gants de protection en montant du verre. Le verre de serres ont des bords très coupants surtout s'il casse.
- Quand vous êtes assisté, surtout par des enfants, ne pas oublier de prévenir d'un danger. En cas de bris du verre, ramassez-le et jetez-le soigneusement.
- Il est conseillé d'utiliser des lunettes de protection lors du montage des ressorts sur le verre.
- Si vous utilisez des échelles prenez soin de les placer sur une surface plane.
- Il faut quelqu'un pour vous assister.

Références

La colonne marquée montre du quel côté il faut utiliser le composant.

Outils

Pour le montage de votre serre il faut prévoir l'outil indiqué à la page 12.

Le fondement

Le fondement ne fait pas partie de la livraison. Un fondement original est vendu séparément ce qui vous assure un fondement stable et facile à monter. Si vous faites votre propre fondement, veuillez noter que les dimensions indiquées sont des mesures extérieures. Si vous achetez un fondement original il vous faut aussi environ 75 litres de béton et 6 tuyaux en plastique ou béton de 800 mm qui doivent être placés à une profondeur 'incongelable' pour la fixation des angles et des ancrages du milieu. Le fondement doit être 100% horizontal et d'équerre. Ce dernier est vérifié en contrôlant que les deux mesures diagonales soient pareilles.

Montage du verre.

Important avant le montage!

Contrôler que les pignons et les côtes soient à plomb et d'équerre ainsi que les portes et les fenêtres se ferment bien. Nettoyer les plaques et les profils avec de l'alcool.

Ordre de montage le plus pratique:

- 1) Pignon derrière
- 2) Pignon devant
- 3) Côtes
- 4) Assemblage du châssis
- 5) Toit
- 6) Portes
- 7) Lucarnes
- 8) Verre Veuillez

rappeler de mettre les boulons supplémentaires dans les profils numéro 1711 pour l'ajouter aux numéros 08615 et numéro 12237. Numéro 299 est seulement nécessaire dans le modèle Populaire 106

Montage du verre

Monter d'en bas un verre à la fois. Le montage des ressorts et des fixations de verre se fait comme indiqué. **X** = ressort

Cachetage éventuel des plaques

Vous pouvez éventuellement cacheter les plaques contre des insectes. En haut avec du scotch alu ou du sili-cone, en bas uniquement avec du scotch gaze à cause de la condensation (se vend dans des magasins de bricolage).

Vous venez d'achever le montage de votre serre, mais nous vous faisons observer les points suivants:

Entretien

- Graisser les portes (pentures et fermeture ou profil coulissant)
- Nettoyer les chéneaux de feuilles etc.
- Ajustement des fenêtres.
- Changer le vitrage cassé
- Nettoyer la serre d'un désinfectant avant et après la saison.

Précautions d'hiver

Dans des régions avec des risques de neige nous vous recommandons des précautions suivantes:

- Soutenir le toit au milieu.
- Enlever des quantités de neige importantes
- Prévoir des chutes de neige des arbres ou des toits voisins.
- Démonter des cylindres éventuels des ouvrants automatiques (livraison non-standard)
- Fixer des portes et des fenêtres à cause du vent.

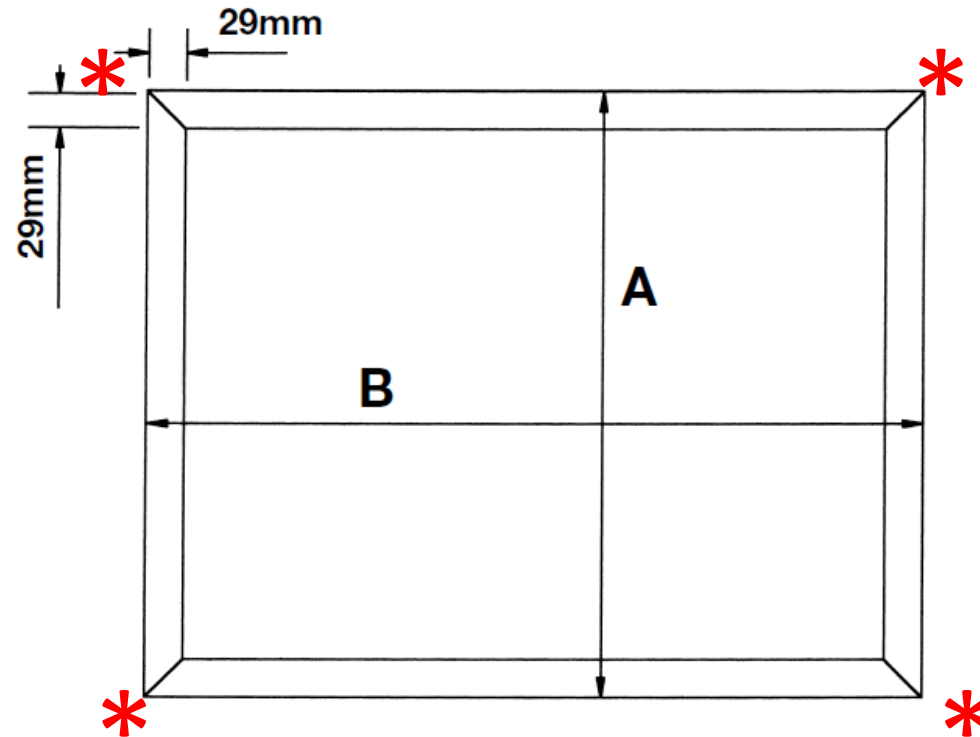
PARTS REQUIRED

OPTIONAL PRE-FABRICATED BASE

4 X 00500989 GROUND ANCHORS

20 X 00500995 BOLTS

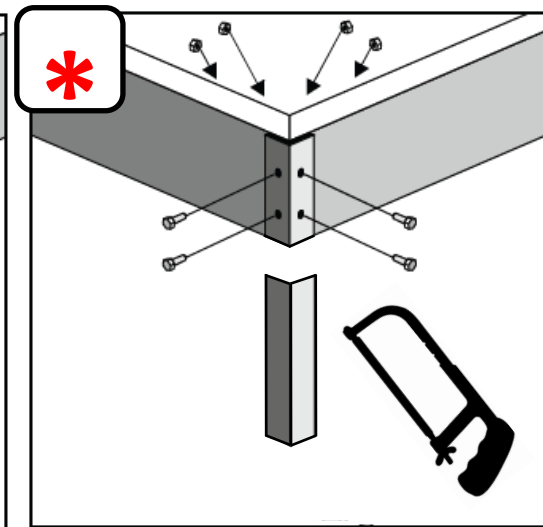
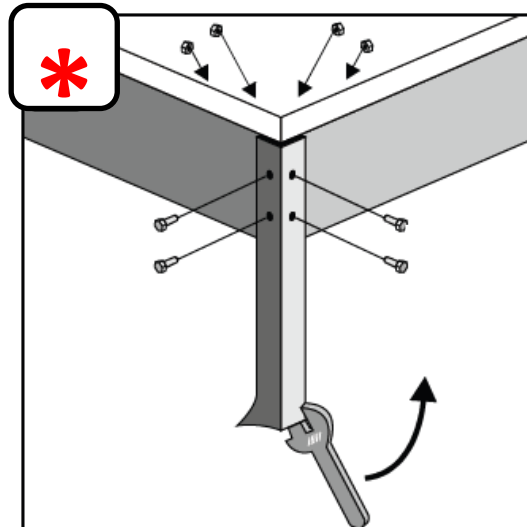
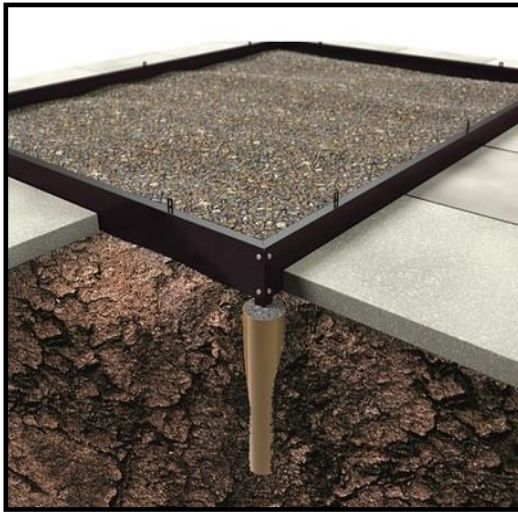
20 X 00500996 NUTS



	108	128	148
A	2542	2542	2542
B	3164	3786	4408

(ALL DIMENSIONS IN MILLIMETRES)

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When installing onto a soil foundation, dig holes at least 600mm deep, with a diameter approximately 200mm wide for each ground anchor. It is recommended to use 100-150mm diameter PVC pipe to be placed in the holes. Fill the holes/pipes with post concrete ensuring that the base remains level and square while the concrete cures.

Lors de l'installation sur une fondation de sol, creusez des trous d'au moins 600 mm de profondeur, avec un diamètre d'environ 200 mm pour chaque ancrage au sol. Il est recommandé d'utiliser un tuyau en PVC d'un diamètre de 100 à 150 mm à placer dans les trous. Remplissez les trous/tuyaux avec du béton à poteaux en veillant à ce que la base reste de niveau et carrée pendant le durcissement du béton.

Lay out all prefabricated base sections in their relevant positions. Attach a ground anchor to each corner with the nuts and bolts provided with the prefabricated base. Spread the bottom corners with pliers or something similar, before placing into the holes/pipes.

Disposez toutes les sections de base préfabriquées dans leurs positions respectives. Attachez un ancrage au sol à chaque coin avec les écrous et boulons fournis avec la base préfabriquée. Écartez les coins inférieurs avec des pinces ou un outil similaire avant de les placer dans les trous/tuyaux.

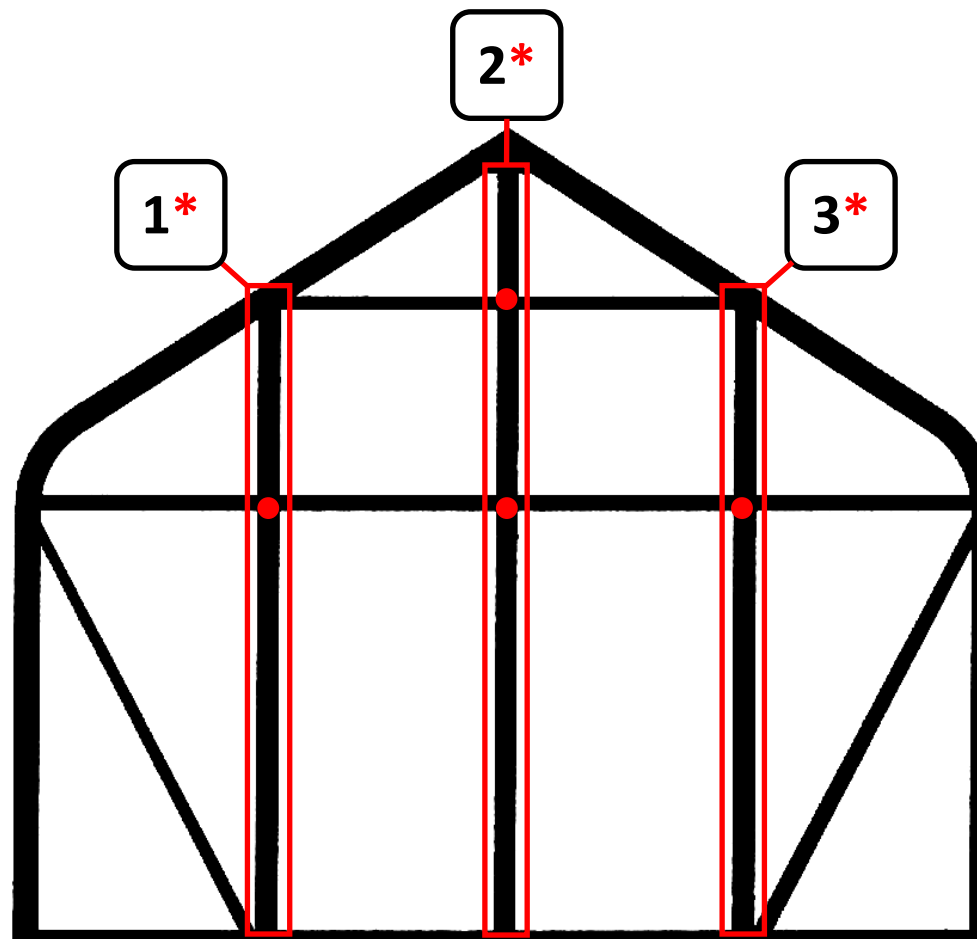
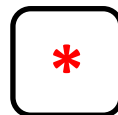
When installing onto a concrete or a slabbed foundation—the ground anchors are used as corner brackets. Construct the prefabricated base as usual but cut the ground anchors to the height of the base. **(do not fix the base down at this stage. This is covered at the very end of the process).**

Lors de l'installation sur une fondation en béton ou dalles, les ancrages au sol sont utilisés comme supports d'angle. Construisez la base préfabriquée comme d'habitude, mais coupez les ancrages au sol à la hauteur de la base **(ne fixez pas la base à ce stade, cela sera abordé à la toute fin du processus).**

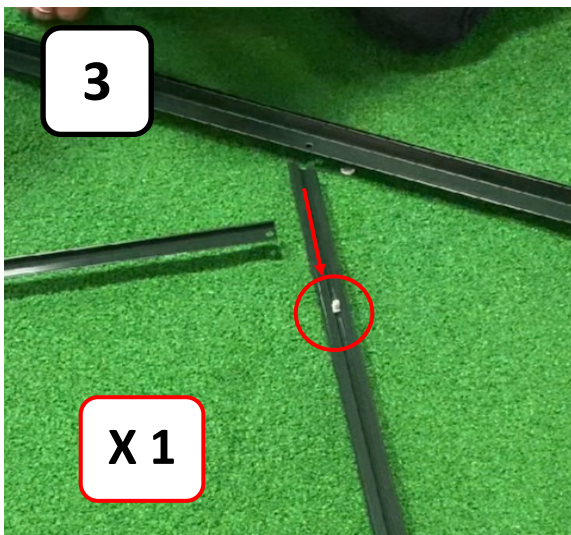
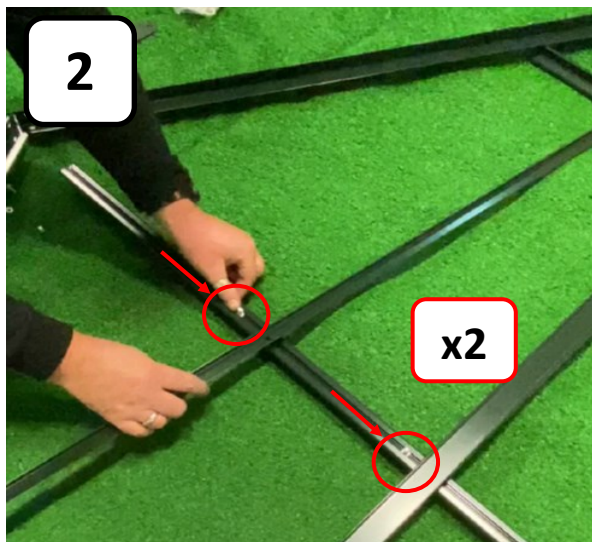
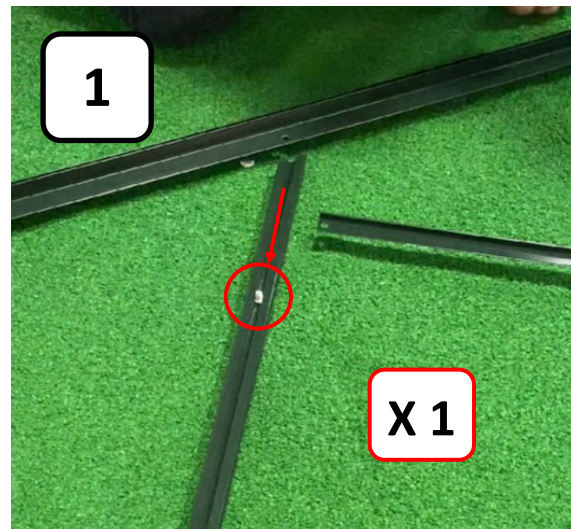
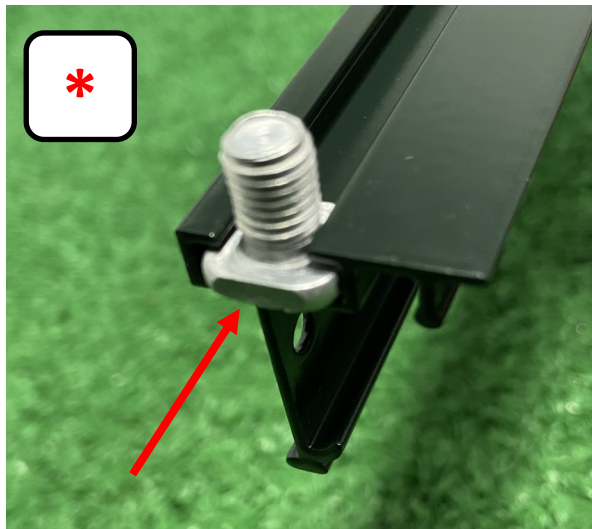
PREPARATION

Parts required for each stage of the construction will be listed here.

Les pièces nécessaires pour chaque étape de la construction seront répertoriées ici.



PREPARATION



Some glazing bars require bolts to be pre-loaded into channels that run the full length of the glazing bar. See example image . 

These bolts are pre-loaded to support the horizontal braces. In the gables, the eaves, and apex braces.

At each stage during the construction, check for any glazing bars with channels that need to be pre-loaded with bolts before joining any parts together.

Certaines barres de vitrage nécessitent que les boulons soient préchargés dans des canaux qui s'étendent sur toute la longueur de la barre de vitrage. Voir l'image d'exemple 

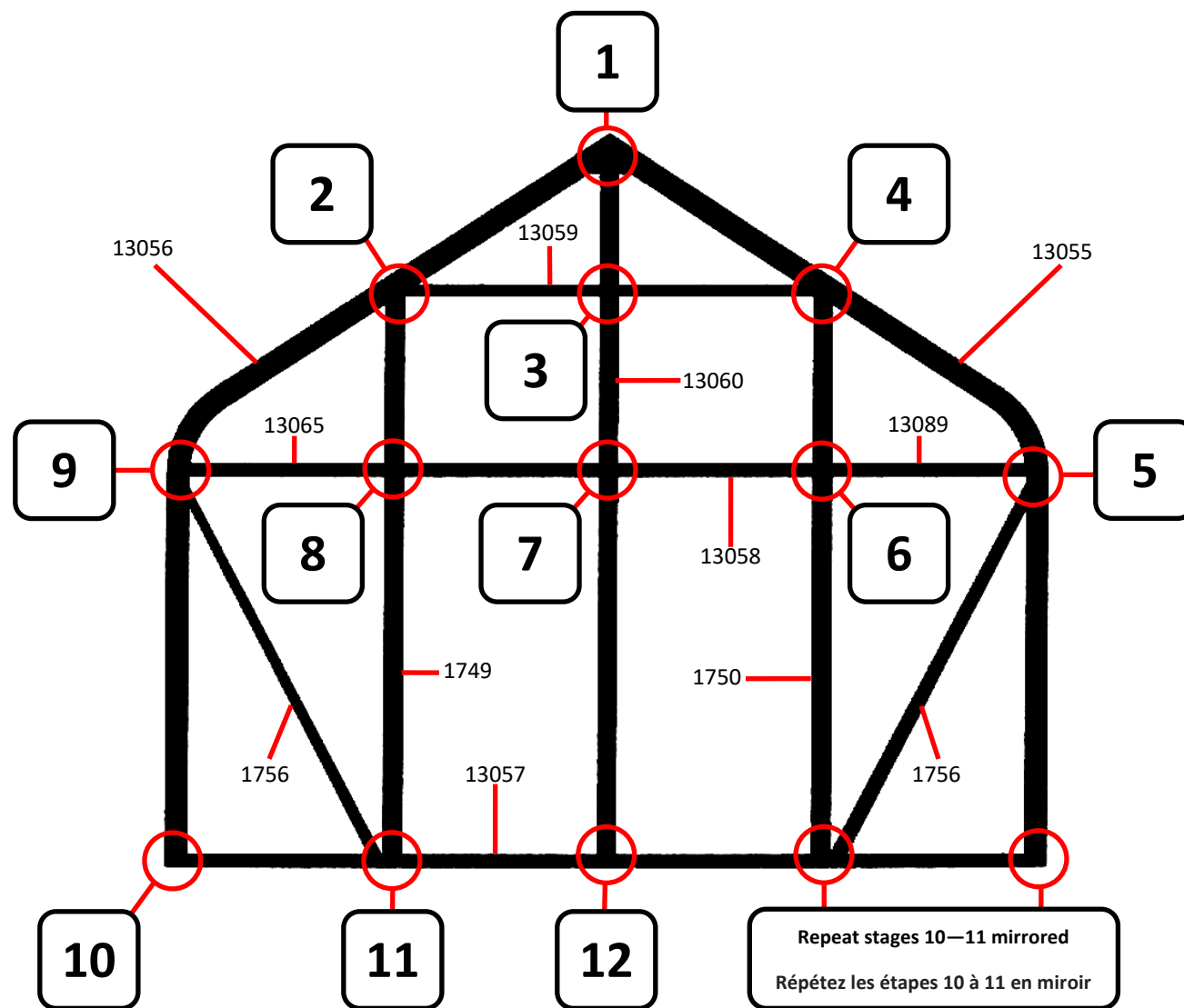
Ces boulons sont préchargés pour supporter les entretoises horizontales. Dans les pignons, les avant-toits et les entretoises d'apex.

À chaque étape de la construction, vérifiez s'il y a des barres de vitrage avec des canaux qui doivent être préchargés avec des boulons avant d'assembler des pièces.

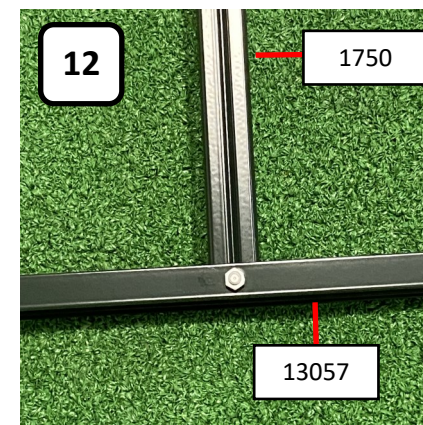
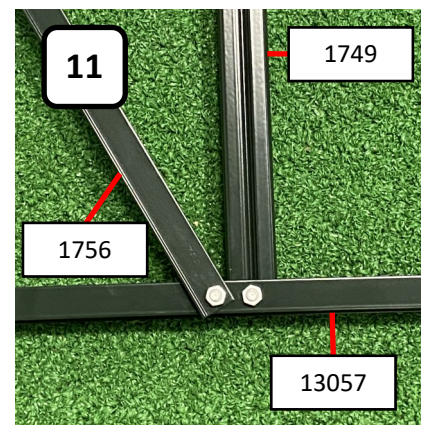
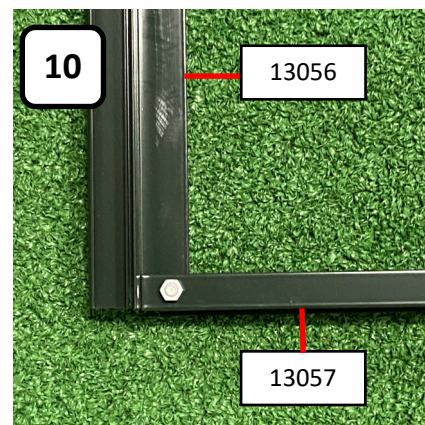
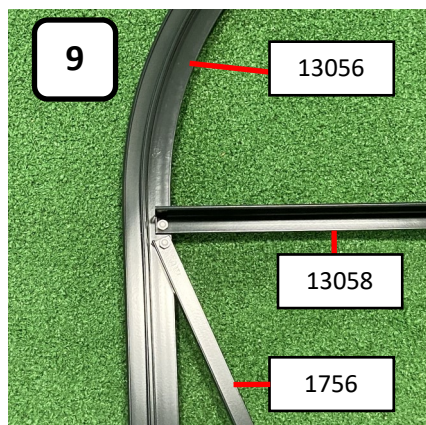
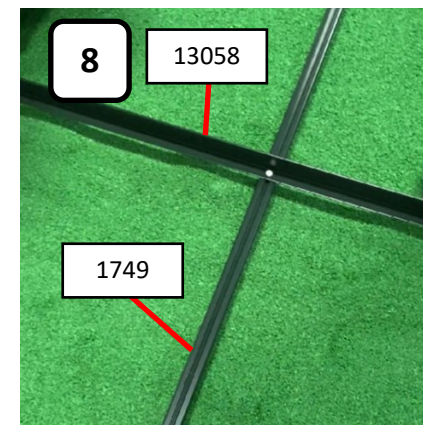
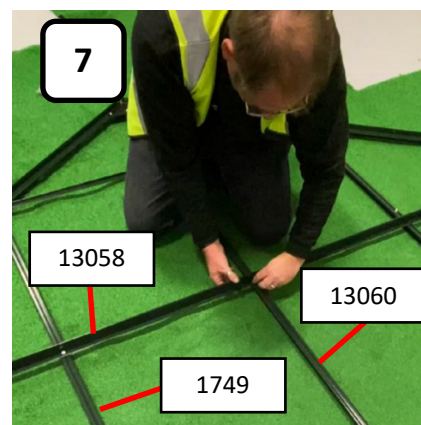
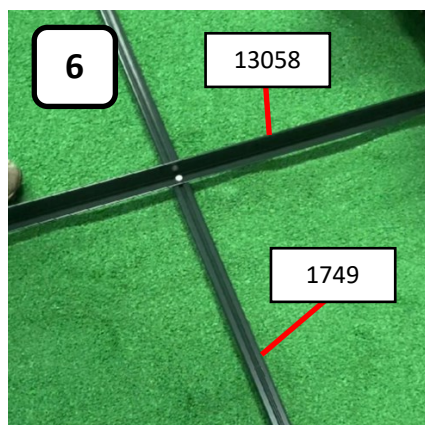
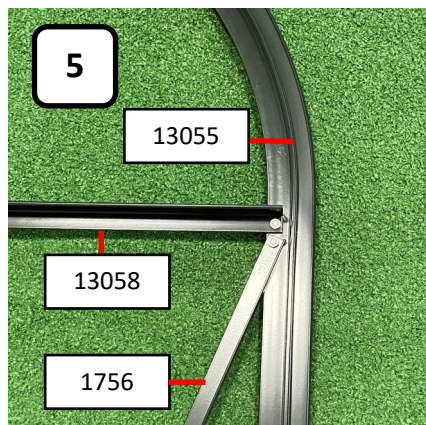
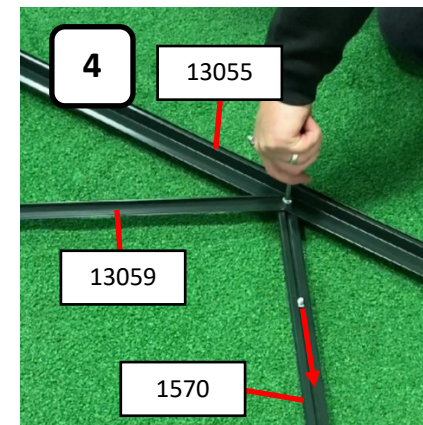
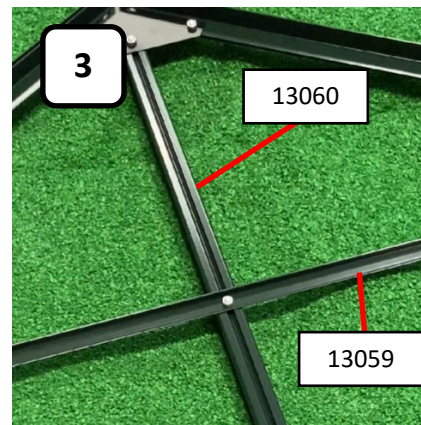
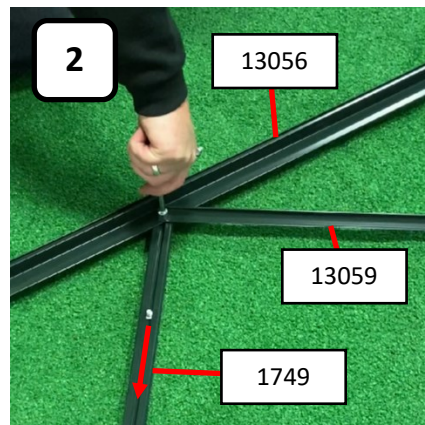
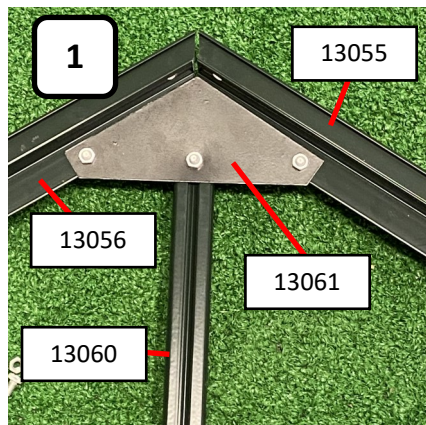
PARTS REQUIRED

1 x 13055
 1 x 13056
 1 x 13058
 1 x 13059
 1 x 1749
 1 x 1750
 1 x 13060
 2 x 1756
 1 x 13057
 1 x 13061
 21 x 697—nut
 21 x 400—bolt

REAR GABLE



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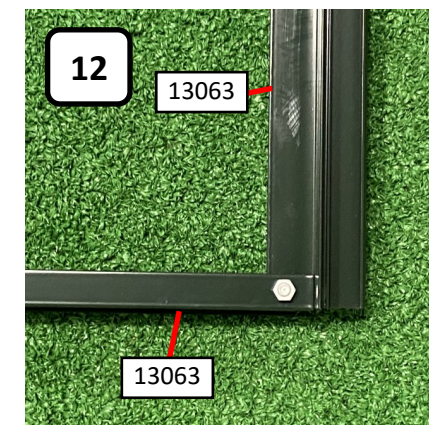
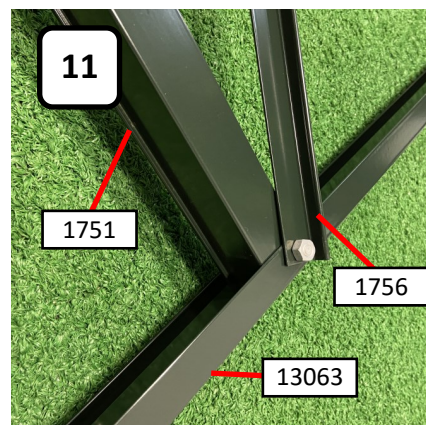
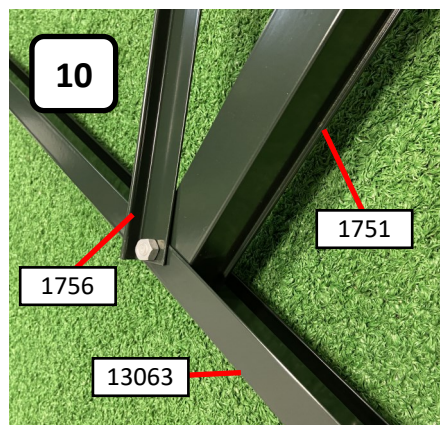
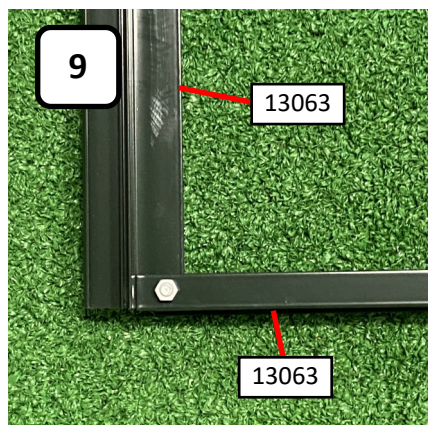
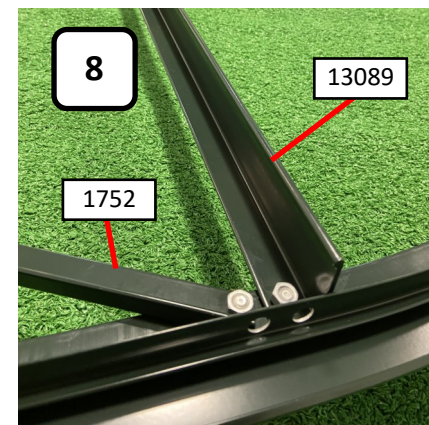
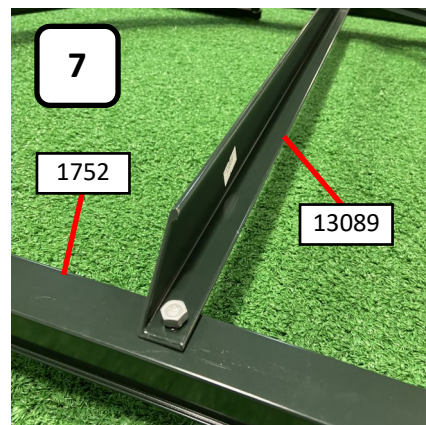
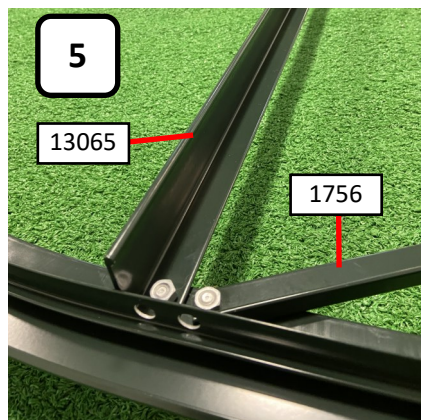
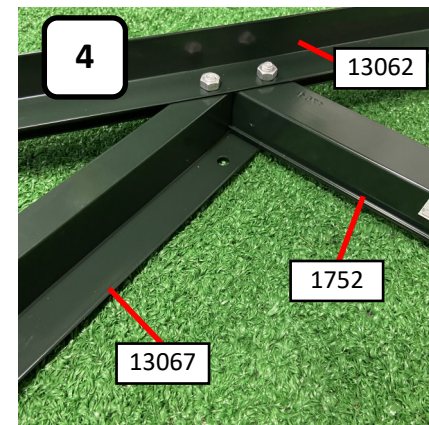
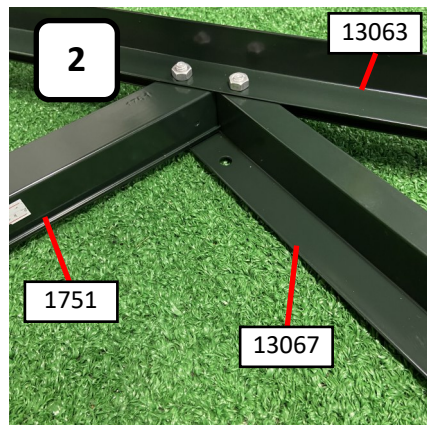
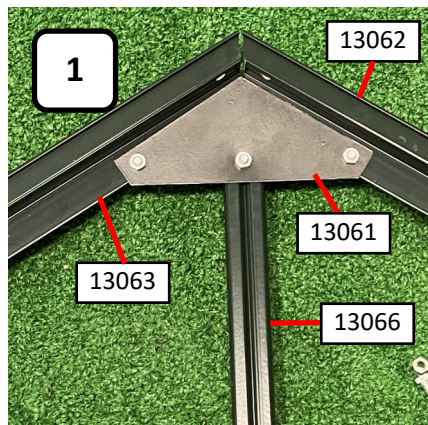


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FRONT GABLE

The diagram illustrates a house structure with 12 numbered nodes and 13 labeled edges. The nodes are arranged in a house-like shape: Node 1 is at the top peak; Nodes 2, 3, 4, 5, 6, 7, 8 form the upper walls and roof; Nodes 9, 10, 11, 12 form the base. Edges are labeled with numbers: 13061, 13062, 13063, 13065, 13066, 13067, 13089, 1751, 1752, 1756, and 13064. Red lines connect the nodes to the edge labels.

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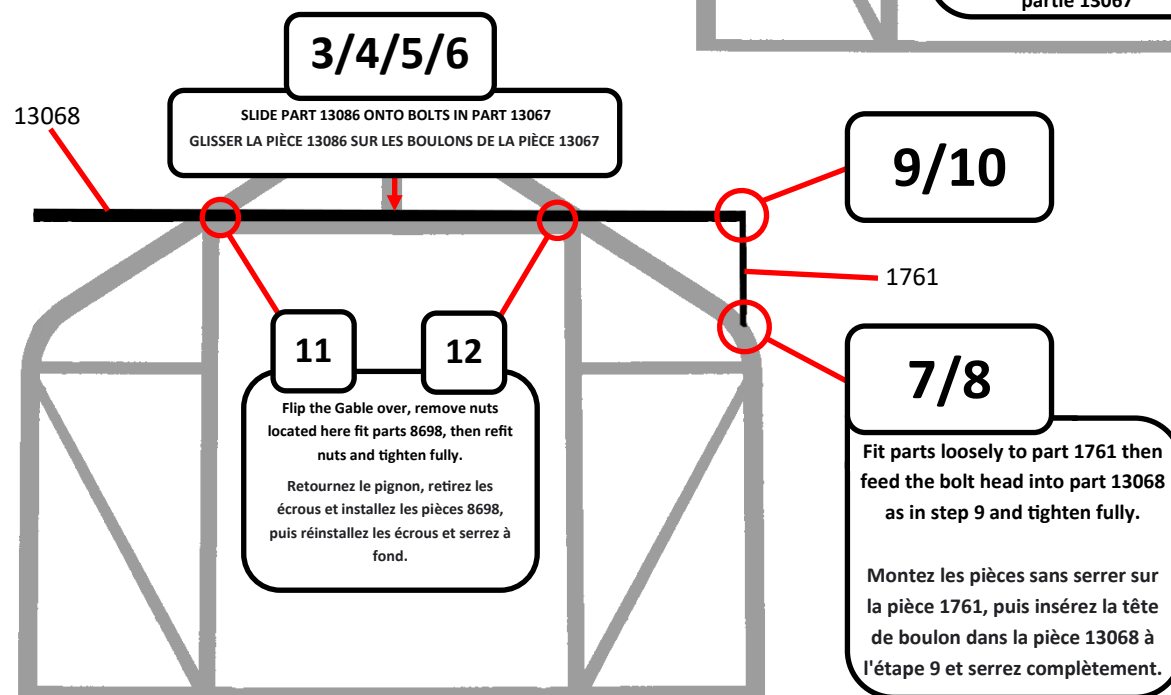
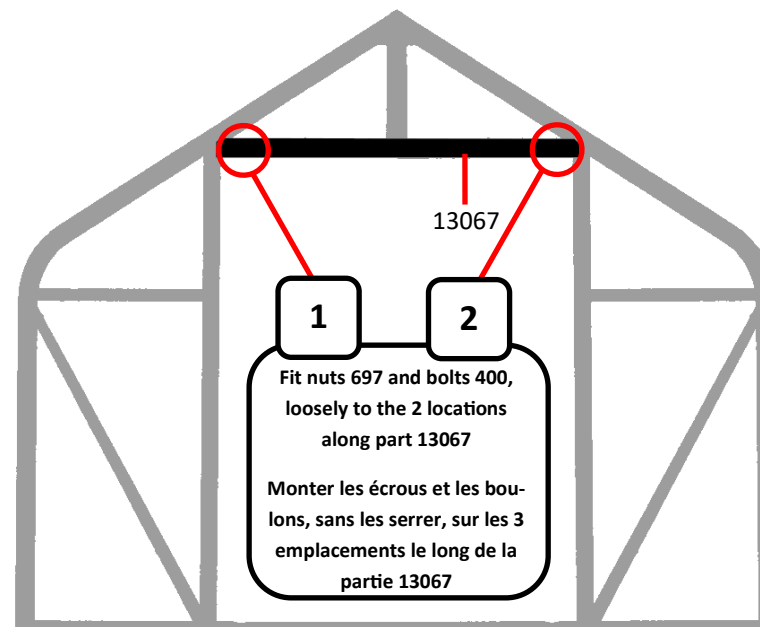
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PARTS REQUIRED

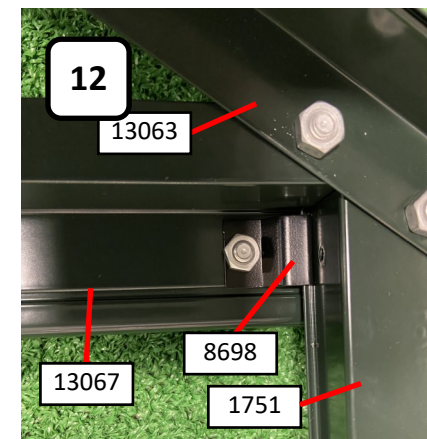
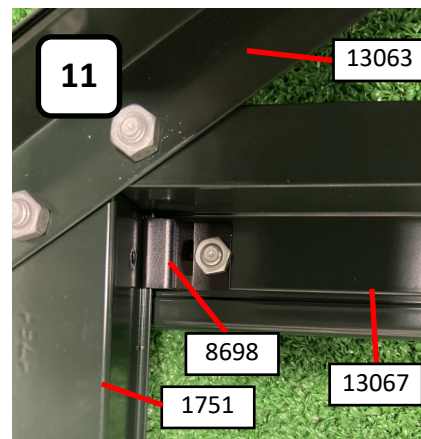
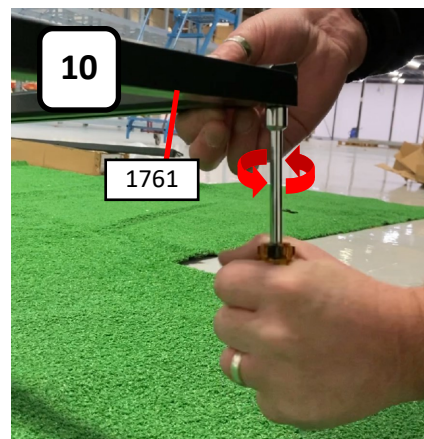
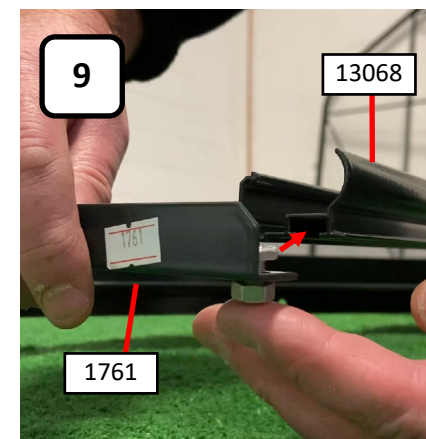
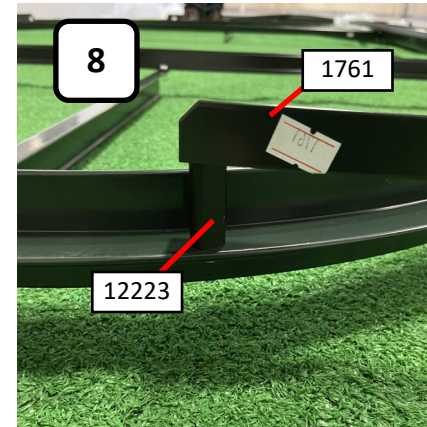
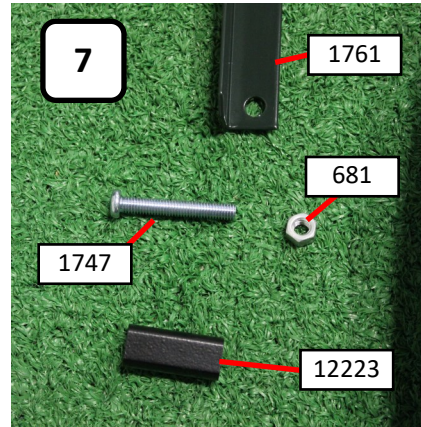
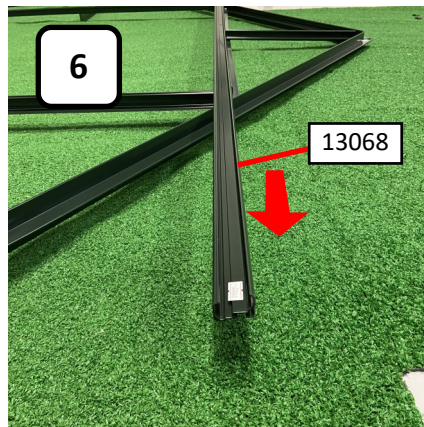
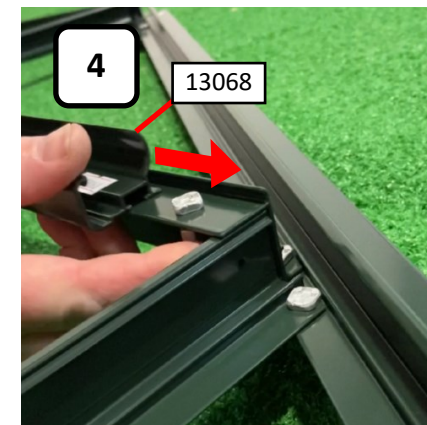
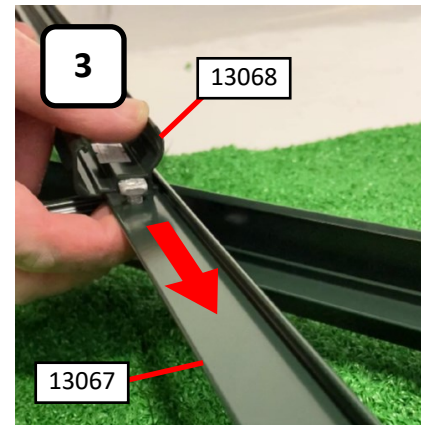
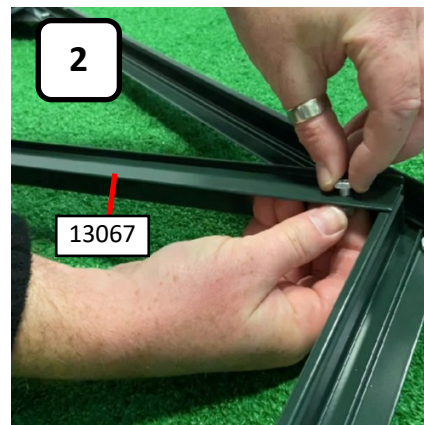
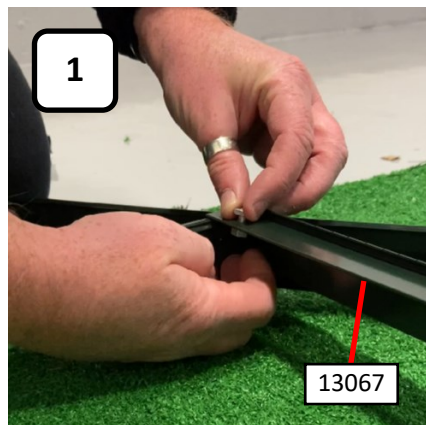
1 x 13068
 1 x 1761
 1 x 8698
 1 x 1747
 1 x 681
 1 x 12223
 4 x 697—NUT
 4 x 400—BOLT

UPPER DOOR TRACK & DOOR TRACK SUPPORT

FLIP THE FRONT GABLE OVER
RETOURNEZ LE PIGNON AVANT



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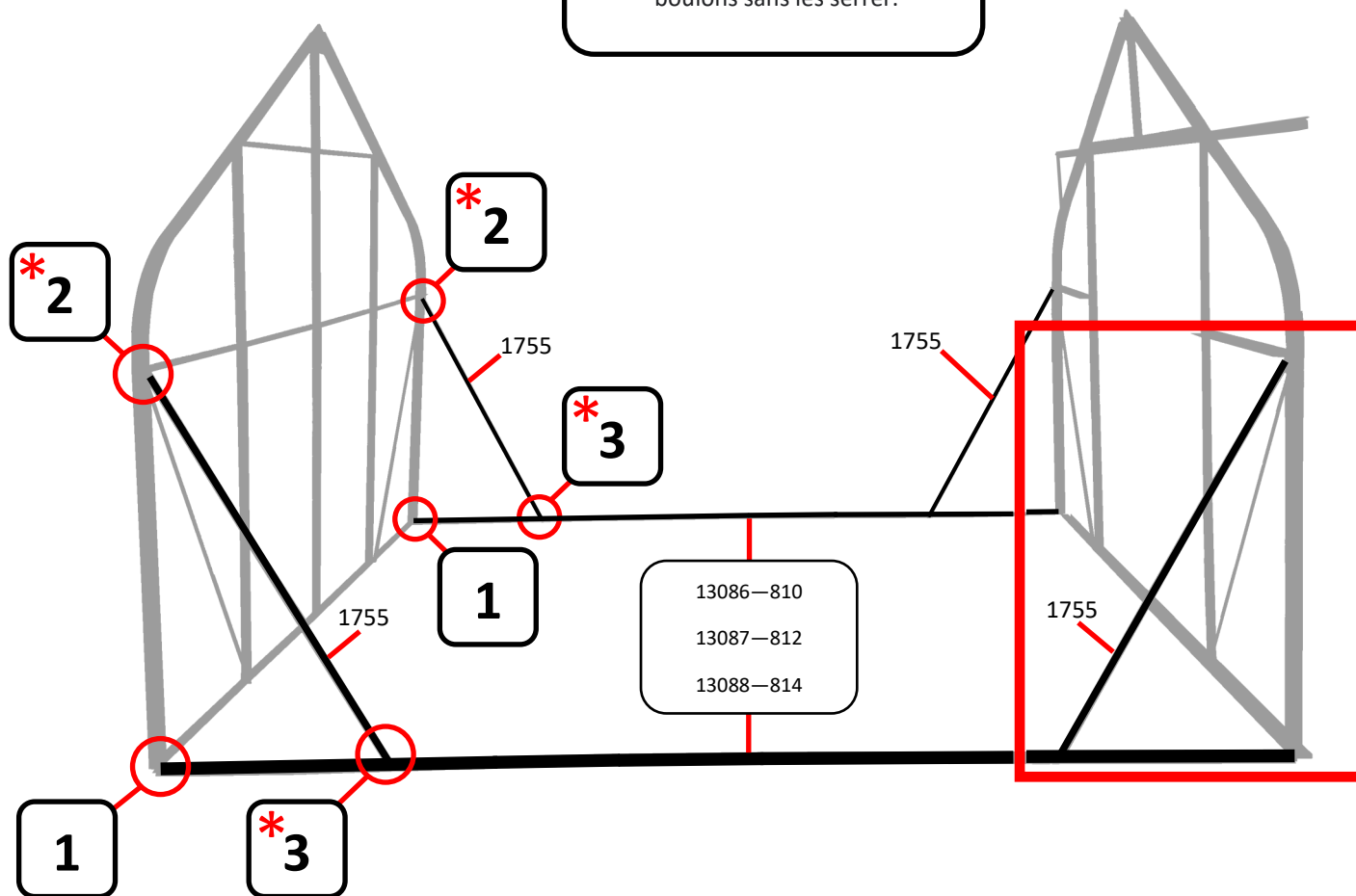
JULIANA GOUP LTD

PARTS REQUIRED

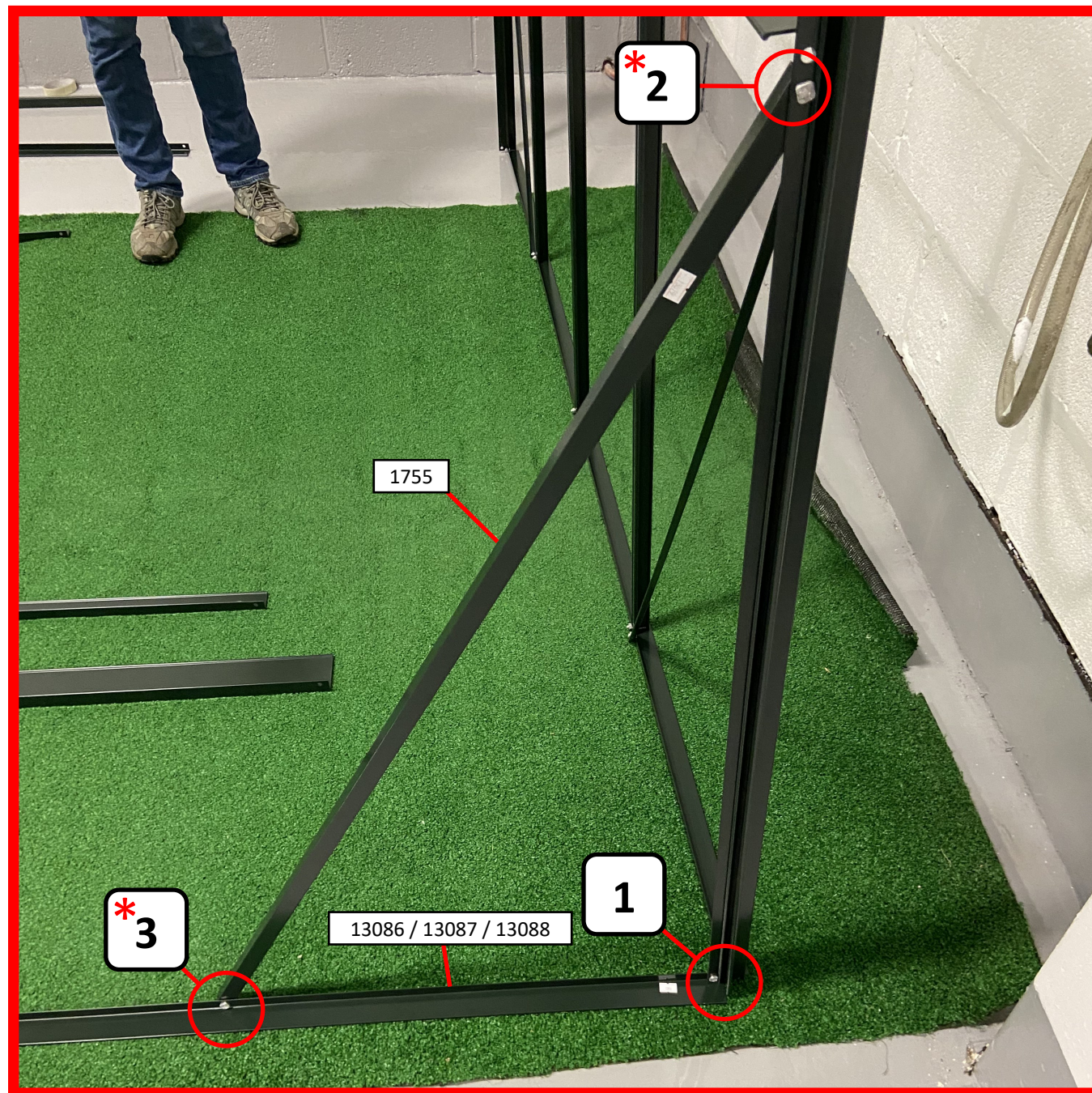
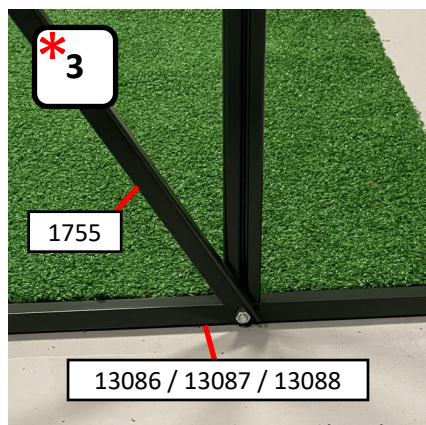
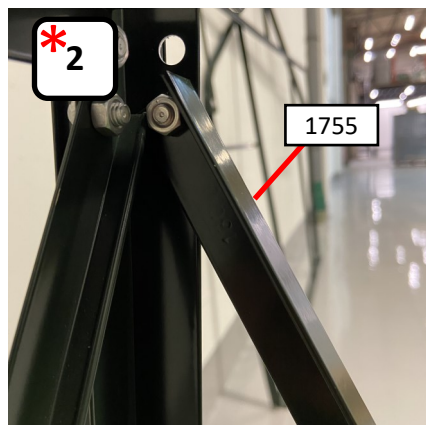
4 x 1755
 2 x 13086— (810)
 2 x 13087— (812)
 2 x 13088— (814)
 12 x 697— NUT
 12 x 400— BOLT

SIDE BRACES & SILLS

* Fit nuts and bolts **loosely**.
 Monter les écrous et les
 boulons sans les serrer.



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PARTS REQUIRED

810

1 x 13083 / 2 x 13073 / 2 x 13076

812

1 x 13084 / 2 x 13074 / 2 x 13077

814

1 x 13085 / 2 x 13075 / 2 x 13078

810

16 x 697—Nut

16 x 400—Bolt

812

18 x 697—Nut

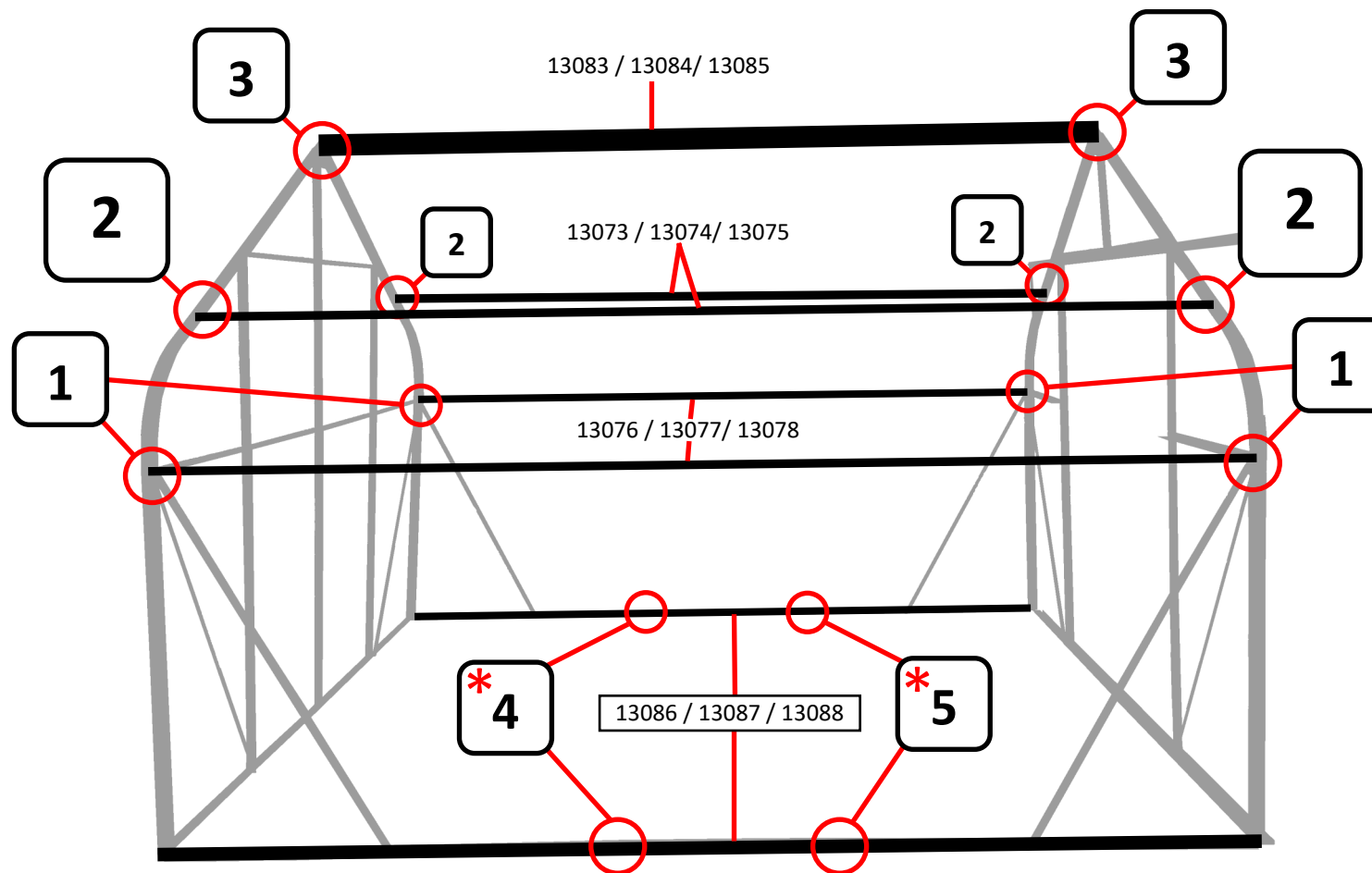
18 x 400—Bolt

814

20 x 697—Nut

20 x 400—Bolt

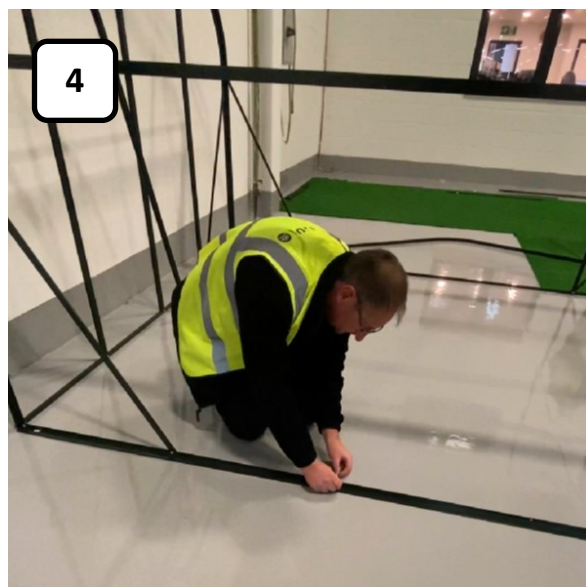
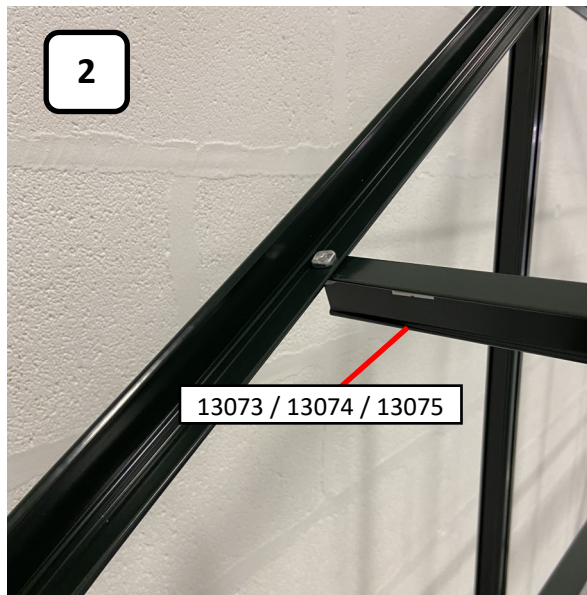
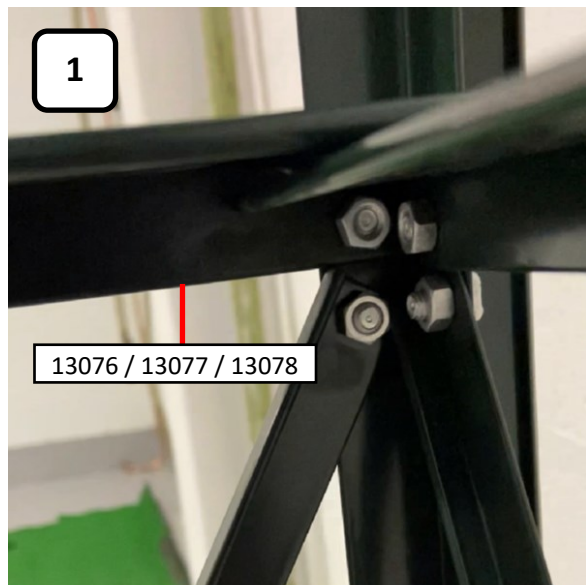
EAVES BRACES AND RIDGE



***** Fit nuts and bolts loosely to the intermediate glazing bar holes located in the sill bars (13086 / 13087 / 13088), ready for the next stage.

Montez les écrous et les boulons sans les serrer dans les trous des barres de vitrage intermédiaires situés dans les barres de seuil (13086/13087/13088), prêt pour l'étape suivante.

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8 x 10 — 13076

4 x Fixing holes

8 x 12 — 13077

6 x Fixing holes

8 x 14 — 13078

8 x Fixing holes



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PARTS REQUIRED

810 (TOTAL FOR BOTH SIDES)

8 x 13069

40 x 697—Nut

40 x 400—Bolt

812 (TOTAL FOR BOTH SIDES)

10 x 13069

40 x 697—Nut

40 x 400—Bolt

814 (TOTAL FOR BOTH SIDES)

12 x 13069

40 x 697—Nut

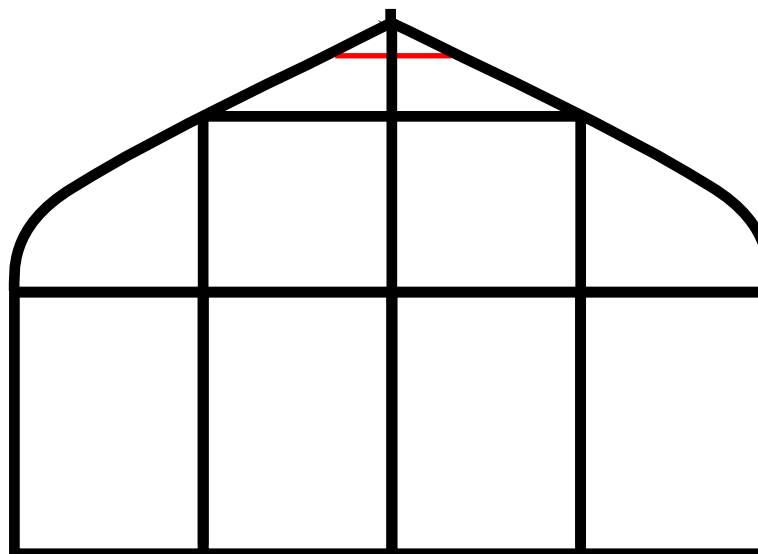
40 x 400—Bolt

In the following stage, the side glazing bars (13069) are to be fitted. These glazing bars require bolts to be pre-loaded into the channels to accommodate the apex braces (13070), the roof braces (13079), the vent trimmers (8615), and the eaves braces.

At this stage consider where you are going to locate the opening vents as you will need to pre-load the bolts in the glazing bars to the left and right of where the window vent will be, to accommodate the vent trimmers (8615). This means that the pre-load quantities in the following examples may change depending on where the vent is located.

Note, Vents cannot be fitted next to each other or at the gable ends.

Additionally, some nuts previously fitted will need to be unscrewed and/or loosened to attach the side glazing bars (13069) to the sills (13086, 13087 or 13088), and braces (13079) to the ridge bar (13083, 13084 or 13085).

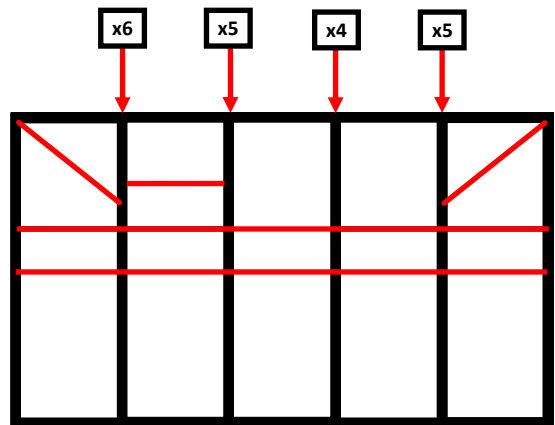


L'étape suivante consiste à monter les croisillons latéraux (13069). ces barres de vitrage nécessitent que des boulons soient préchargés dans les canaux pour recevoir les entretoises de sommet (13070), les entretoises de toit (13079), les coupe-bordures (8615) et les entretoises d'avant-toit .

À ce stade, considérez où vous allez placer les événements d'ouverture car vous devrez précharger les boulons dans les barres de vitrage à gauche et à droite de l'endroit où l'événement de fenêtre sera, pour accueillir les coupe-vent (8615). Cela signifie que les quantités de précharge dans les exemples suivants peuvent changer selon l'emplacement de l'événement.

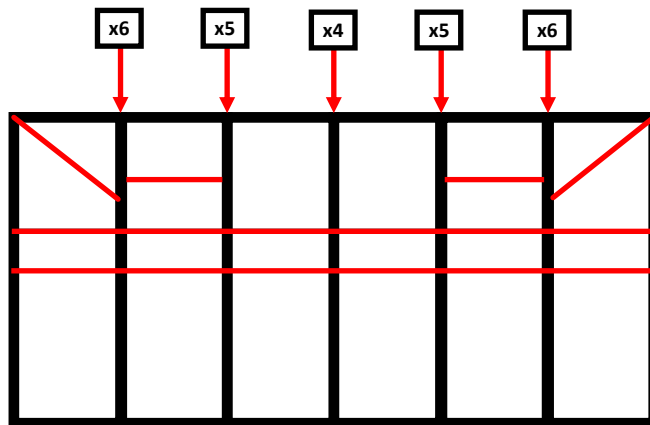
Remarque Les événements ne peuvent pas être montés les uns à côté des autres ou aux extrémités des pignons.

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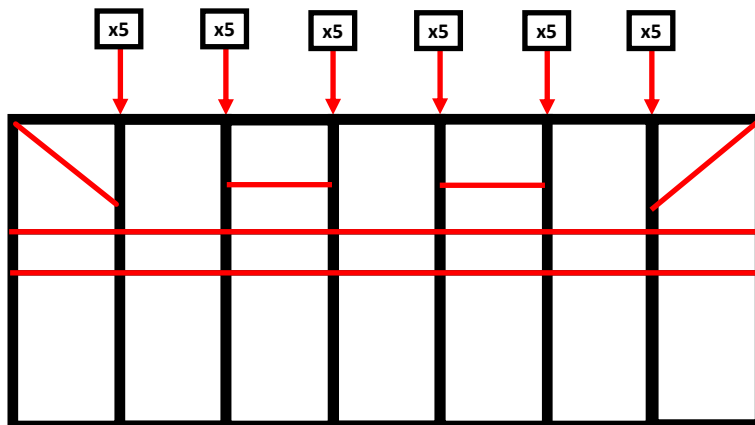
810

2 x window vents



812

4 x window vents



814

4 x window vents

Examples here of window vent positions and bracing bars that would need extra bolts to accommodate the vent trimmers, eaves braces and diagonal braces shown by the red lines. This applies to both sides of the greenhouse.

Voici des exemples de positions de ventilation de fenêtres et de barres de contreventement qui nécessiteraient des boulons supplémentaires pour accueillir les éléments de finition de la ventilation, les entretoises de débord de toit et les entretoises diagonales indiquées par les lignes rouges. Cela s'applique aux deux côtés de la serre.

PARTS REQUIRED

810

4 x 13069

812

5 x 13069

814

6 x 13069

810

12x 697—Nut
24 x 400—Bolt

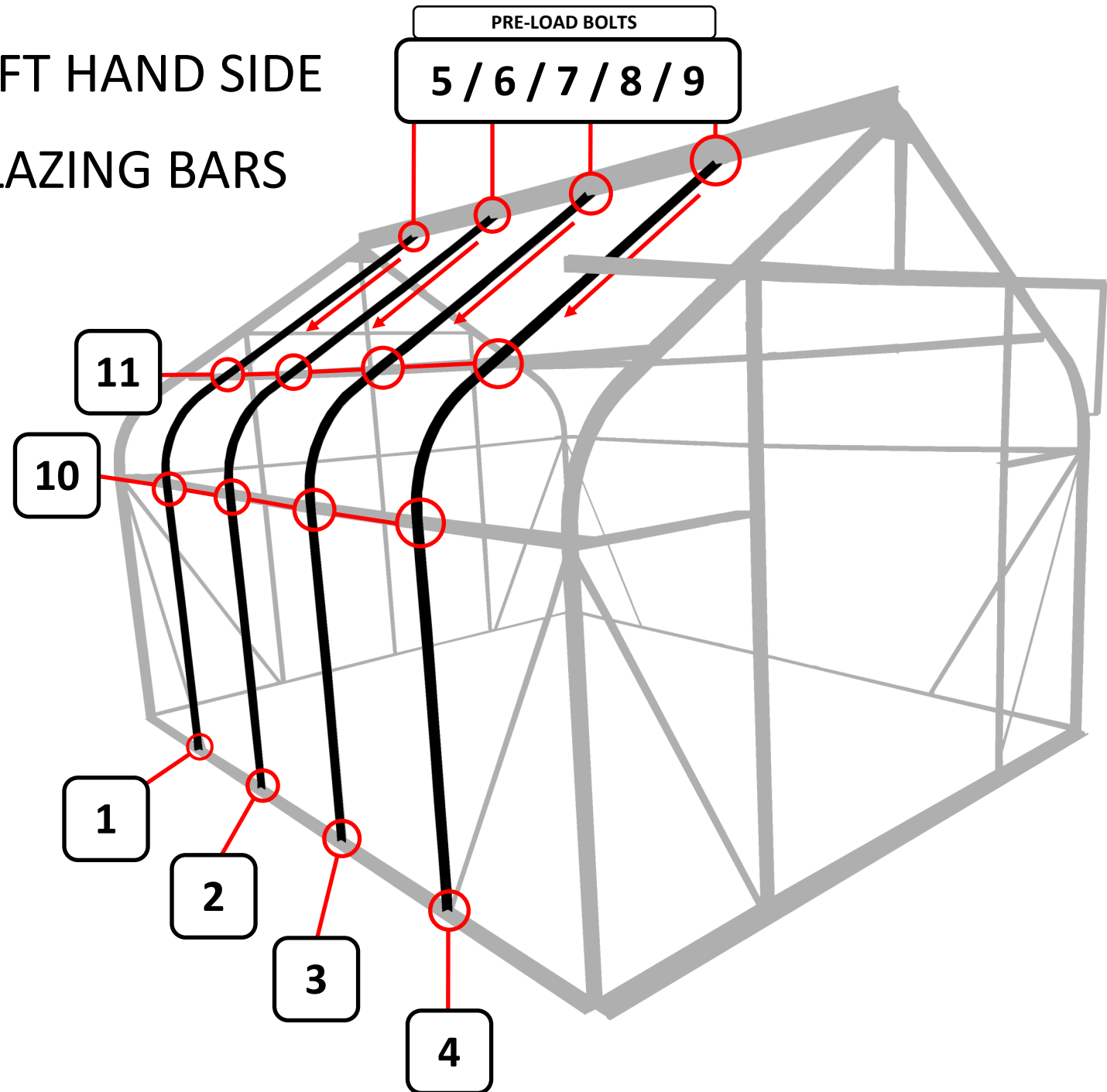
812

15 x 697—Nut
27 x 400—Bolt

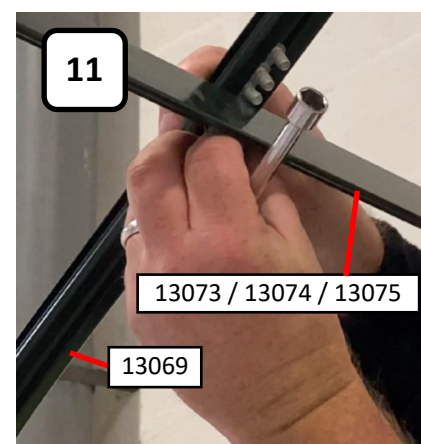
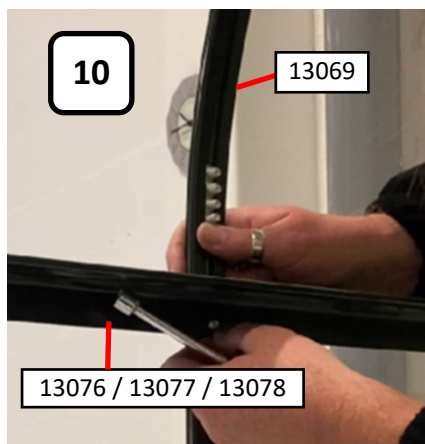
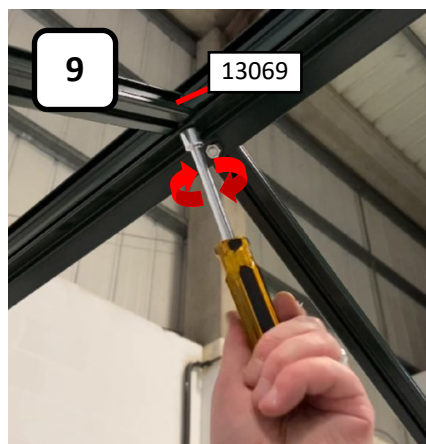
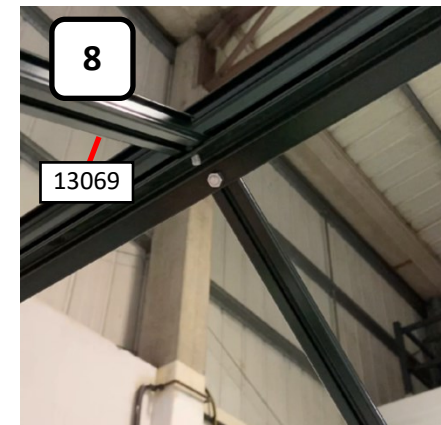
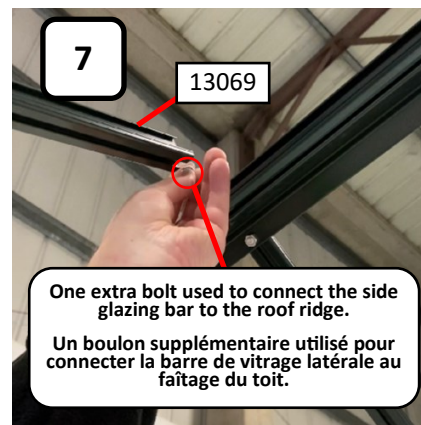
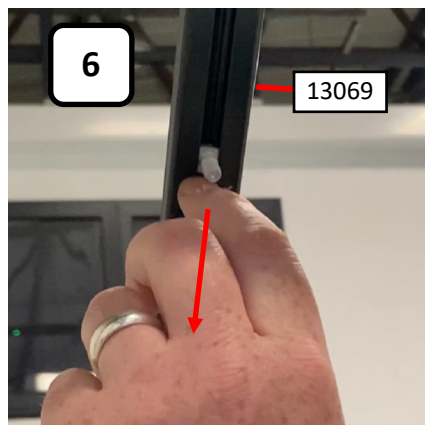
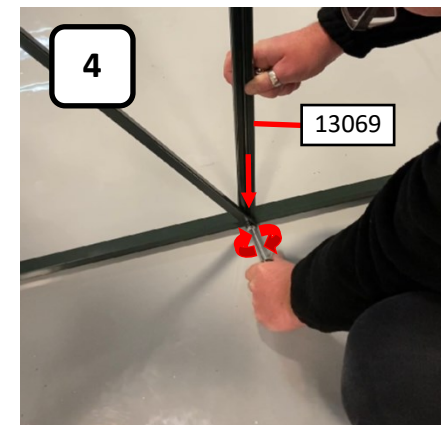
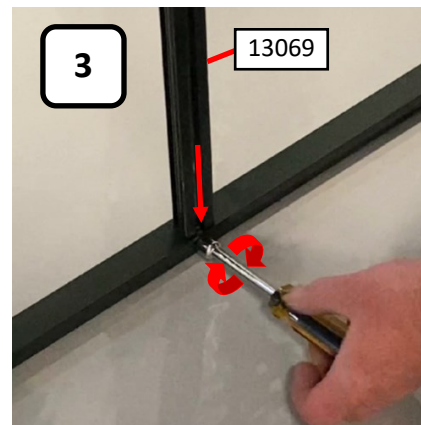
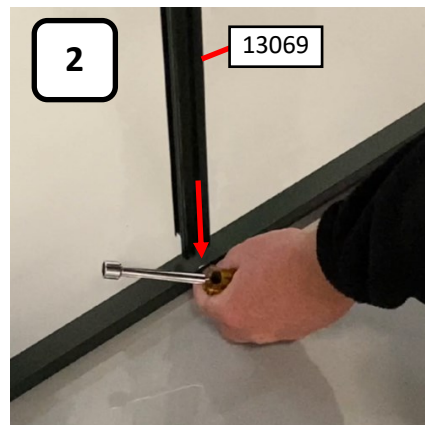
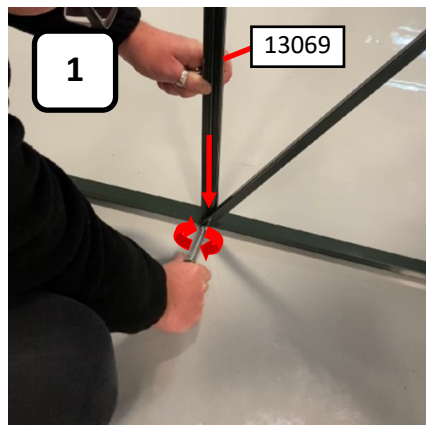
814

18 x 697—Nut
31 x 400—Bolt

LEFT HAND SIDE GLAZING BARS



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PARTS REQUIRED

810

4 x 13069

812

5 x 13069

814

6 x 13069

810

12x 697—Nut
24 x 400—Bolt

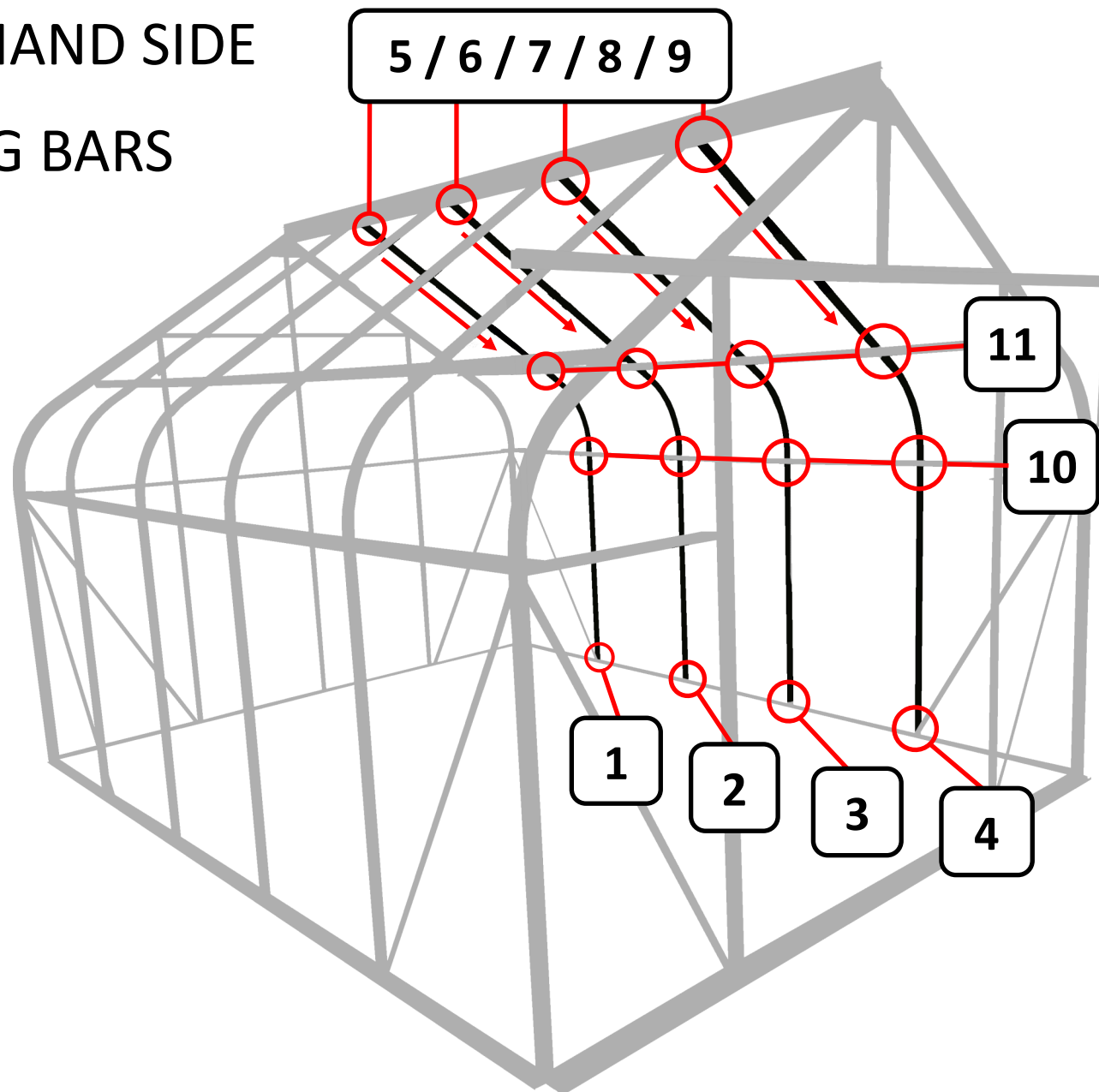
812

15 x 697—Nut
27 x 400—Bolt

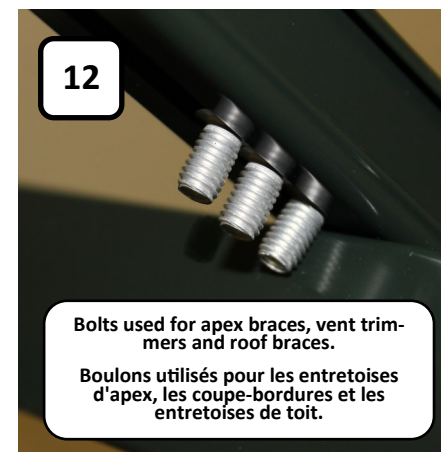
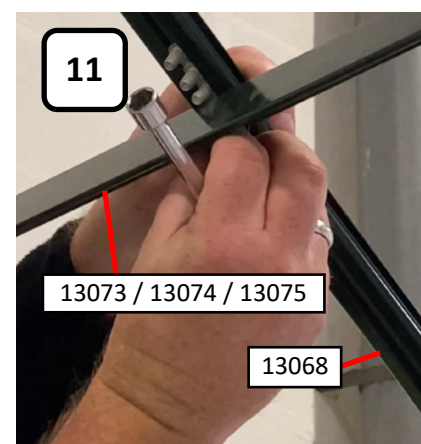
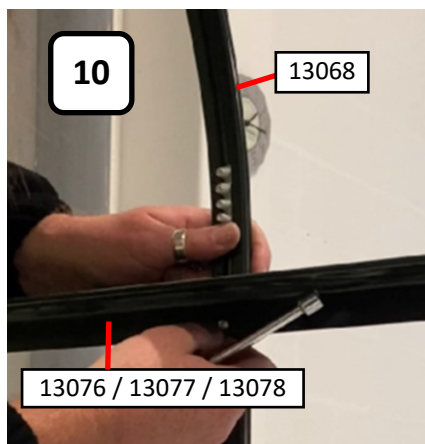
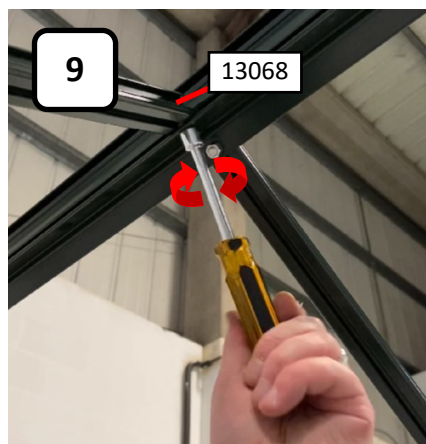
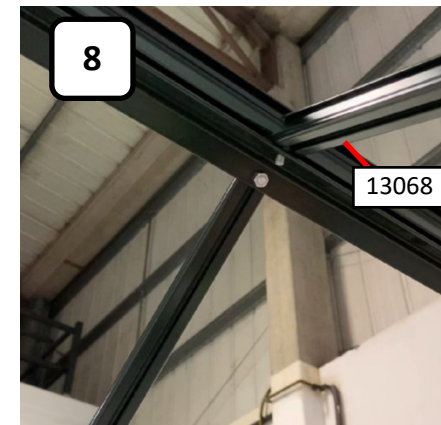
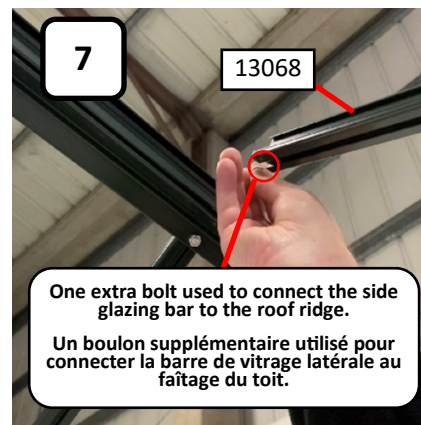
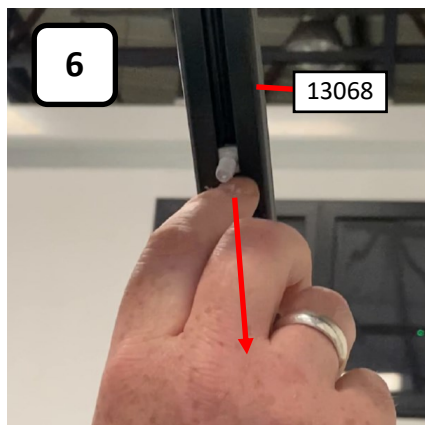
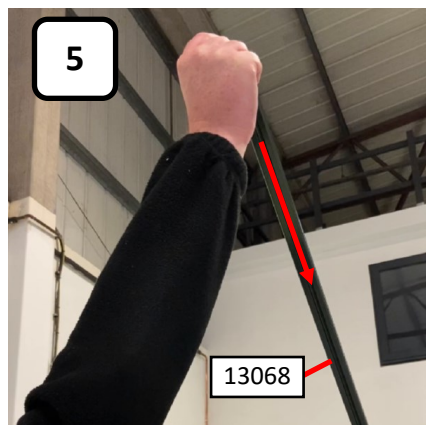
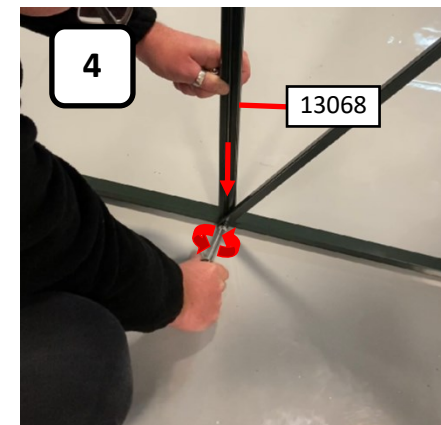
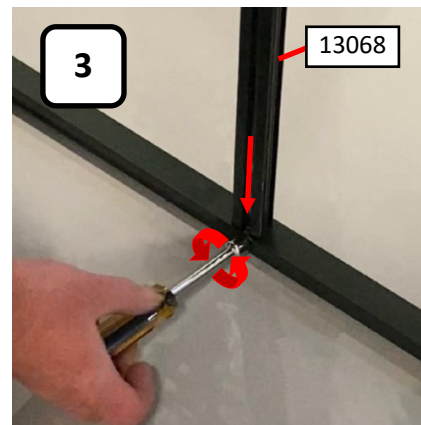
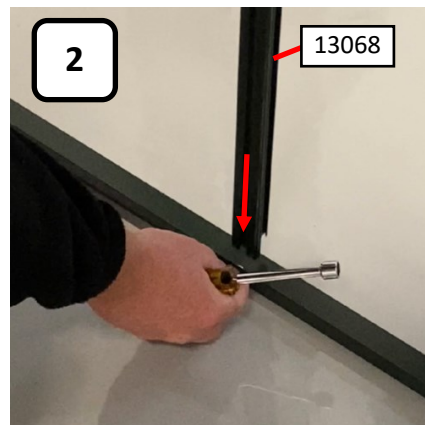
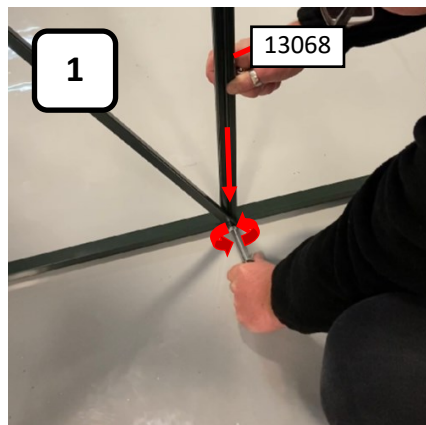
814

18 x 697—Nut
31 x 400—Bolt

RIGHT HAND SIDE GLAZING BARS



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PARTS REQUIRED

Use bolts previously pre-loaded. Note. Bolts shown in steps 5 & 9 may vary depending on your vent locations.

Utilisez des boulons préalablement préchargés. Note. Les boulons illustrés aux étapes 5 et 9 peuvent varier en fonction de l'emplacement de vos événements.

8 x 10

4 x 13079
4 x 13070

8 x 12

4 x 13079
5 x 13070

8 x 14

4 x 13079
6 x 13070

8 x 10

12x 697—Nut
24 x 400—Bolt

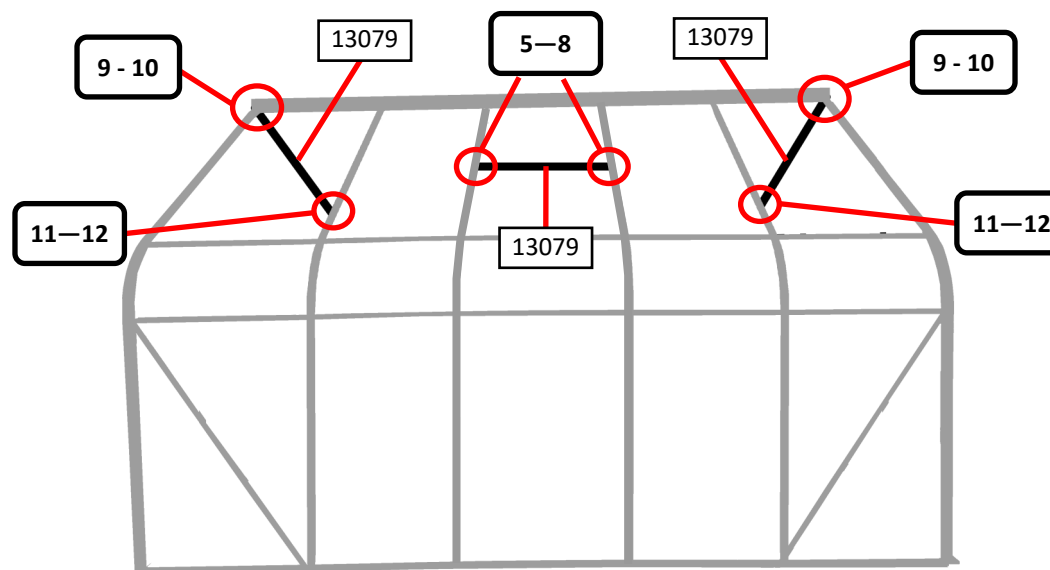
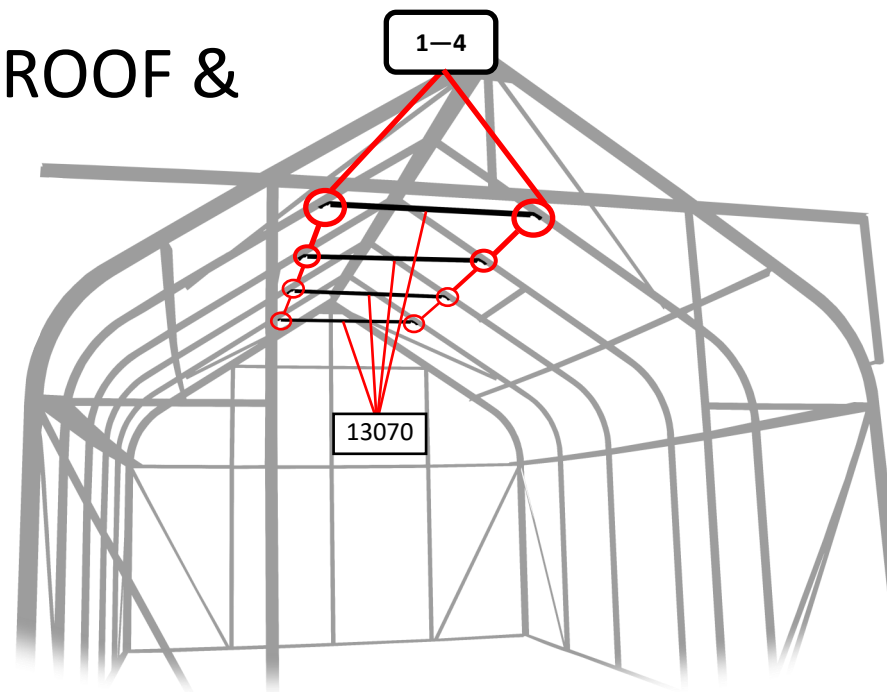
8 x 12

15 x 697—Nut
27 x 400—Bolt

8 x 14

18 x 697—Nut
31 x 400—Bolt

VENT TRIMMERS, ROOF & APEX BRACES

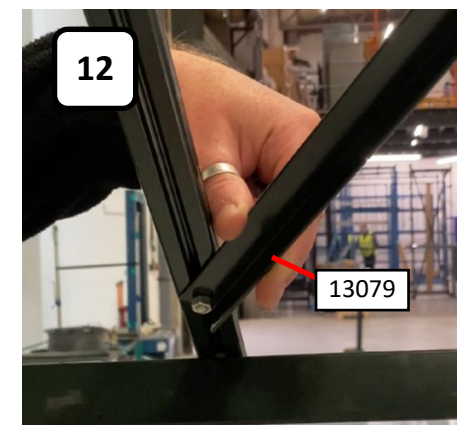
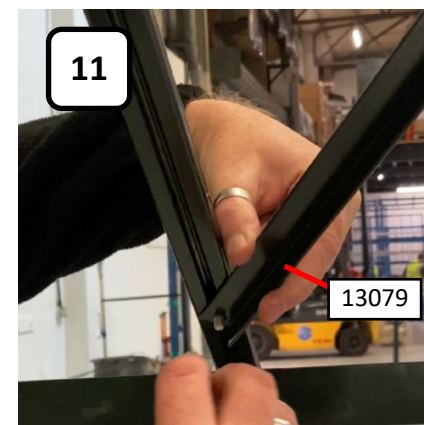
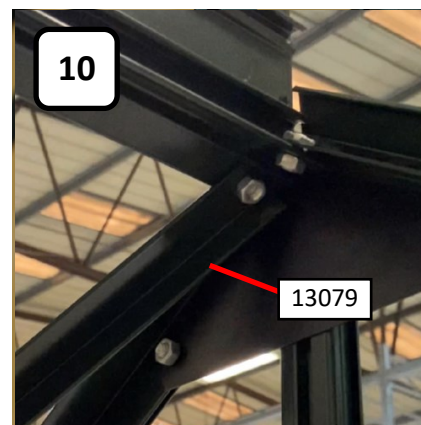
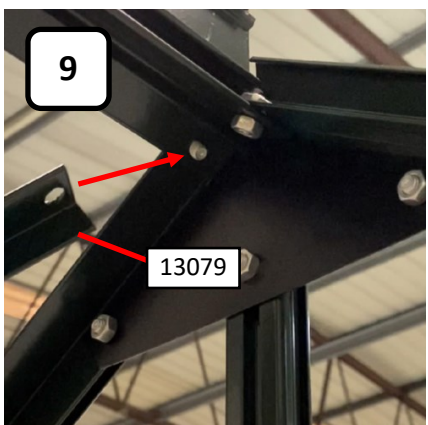
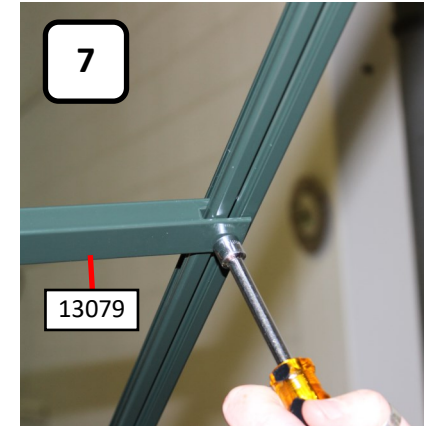
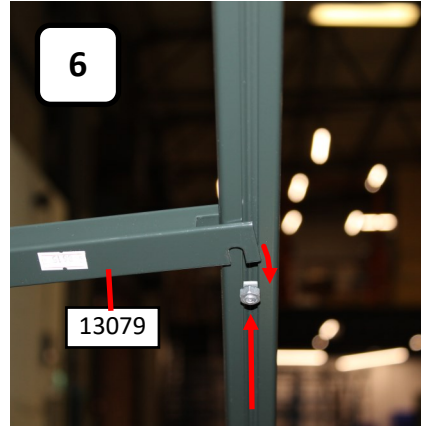
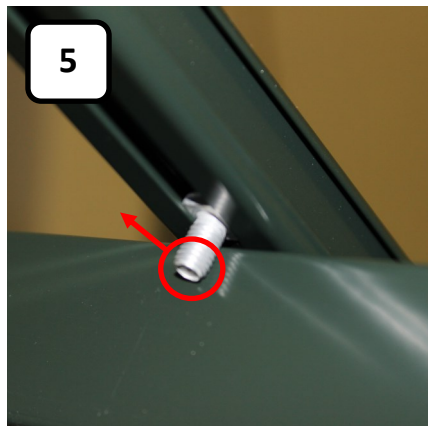
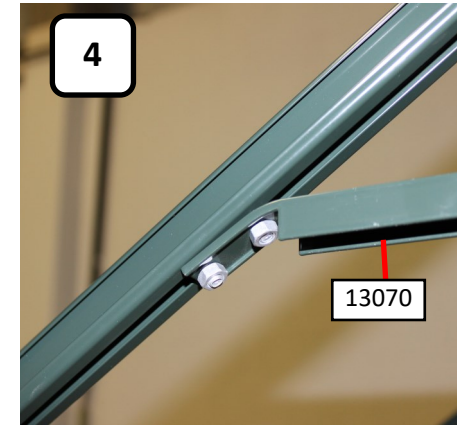
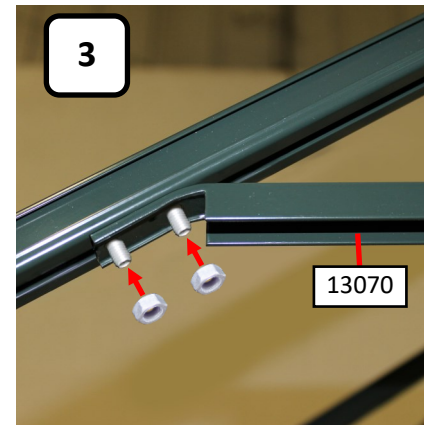
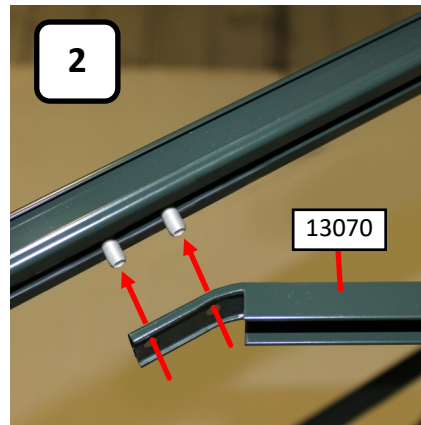
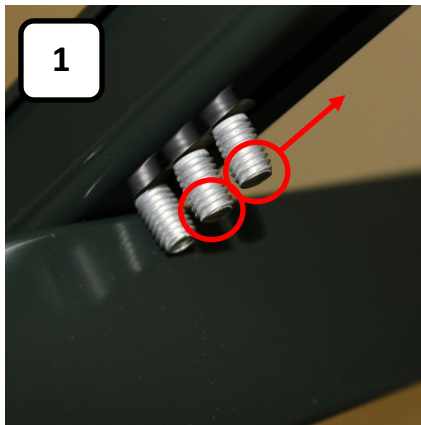


In step 9, nuts will need to be removed to allow parts 13079 to be fitted.

Aux étapes 9, les écrous devront être retirés pour permettre le montage des pièces 13079.

Repeat for right hand side
Répétez pour le côté droit

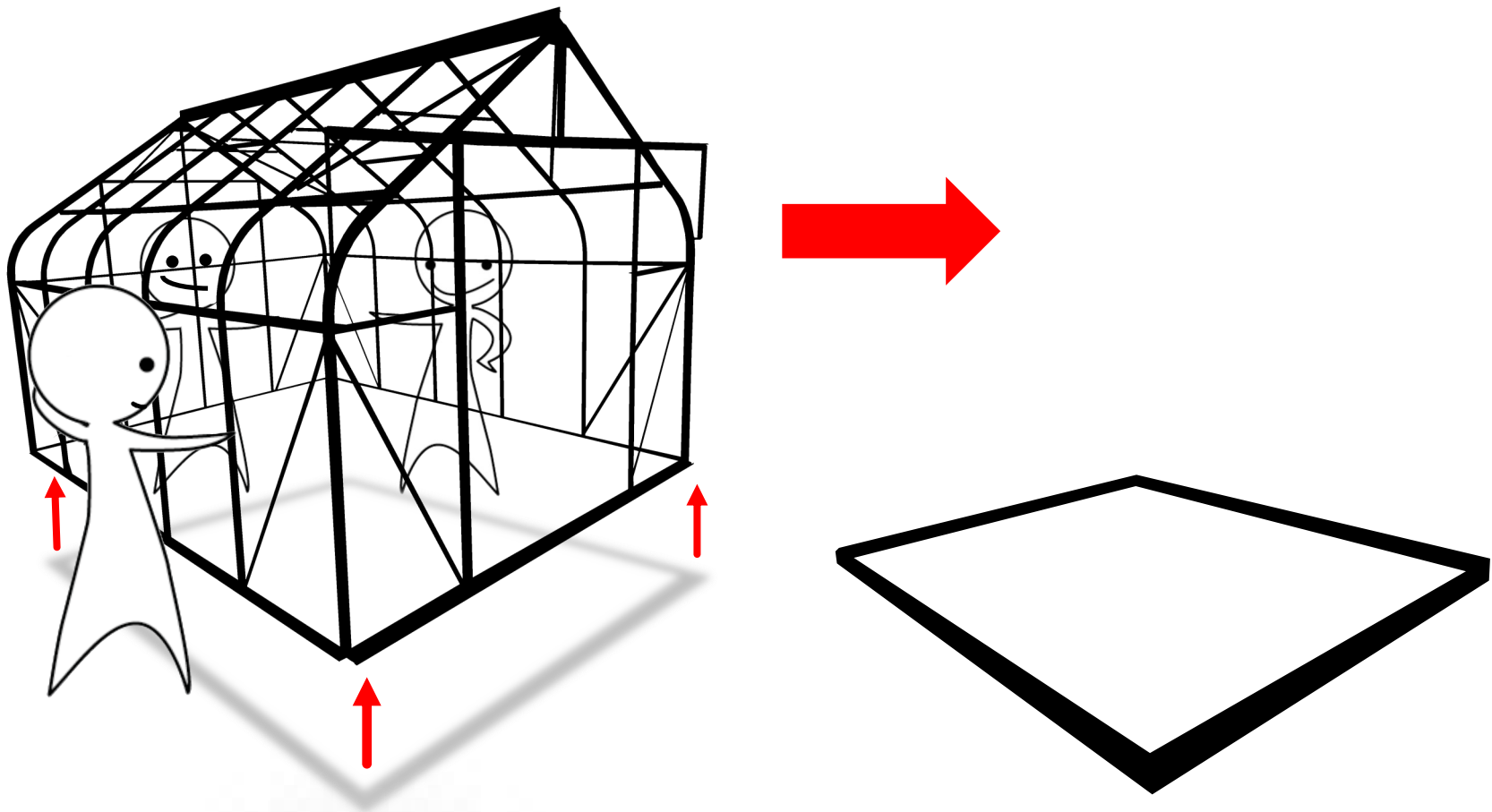
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LIFTING THE FRAME ONTO THE BASE

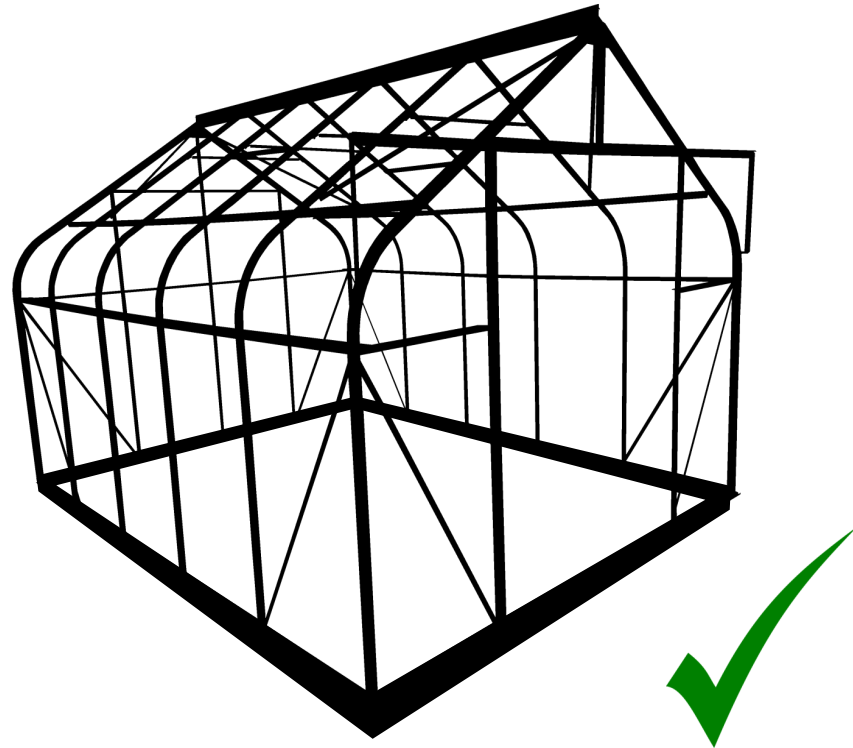
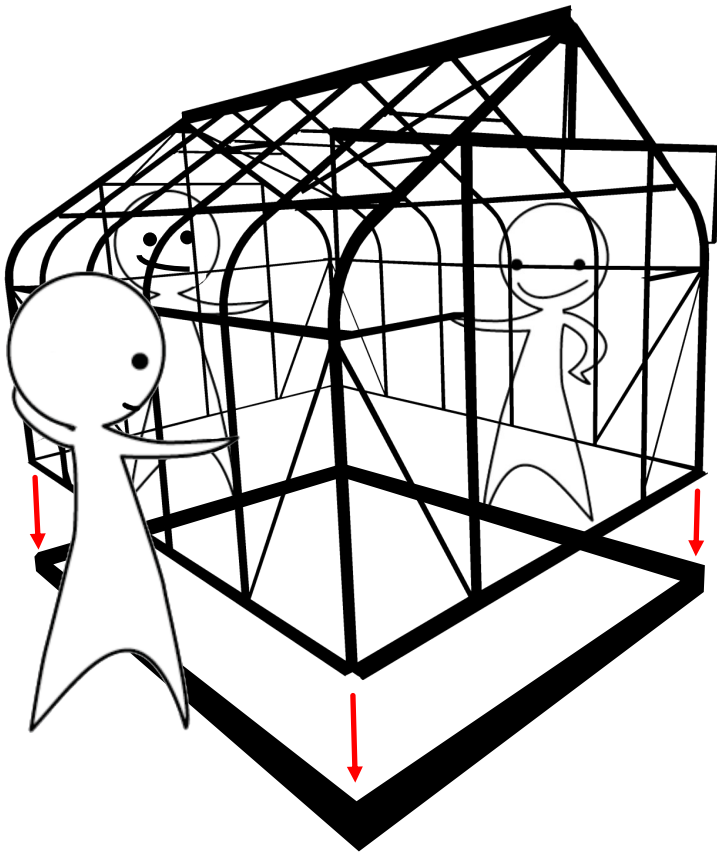
 x 3-4



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LIFTING THE FRAME ONTO THE BASE

 x 3-4



PARTS REQUIRED

8 x 10

13 x J CLIP

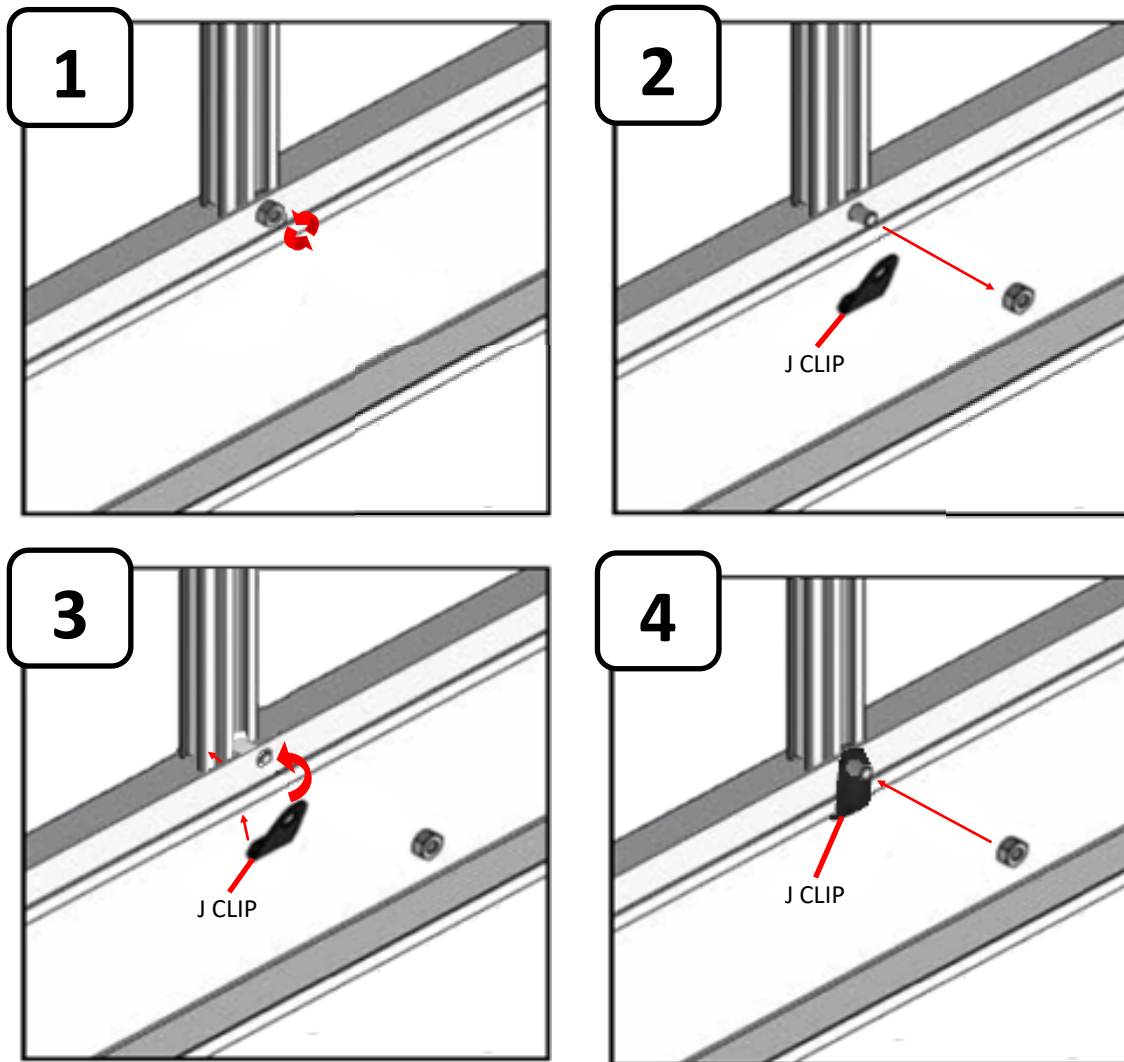
8 x 12

15 x J CLIP

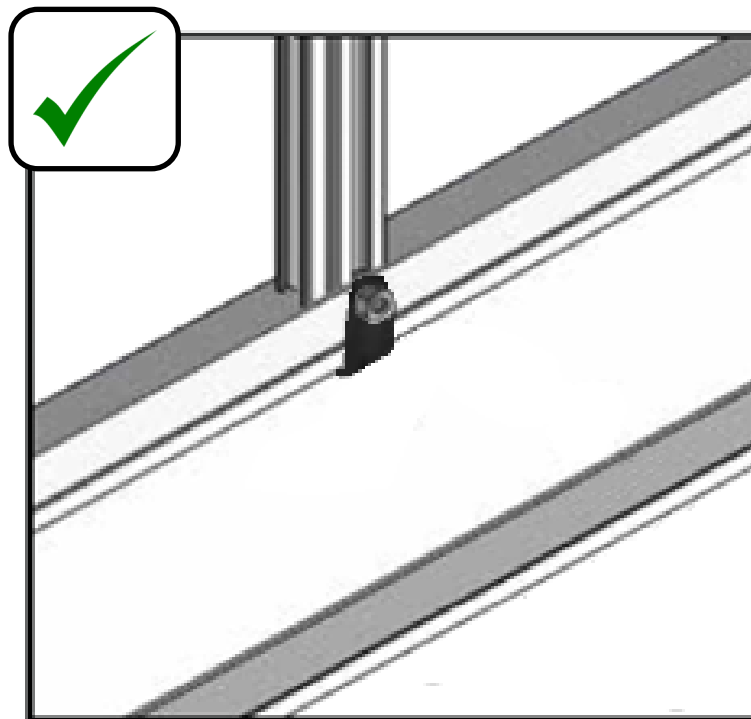
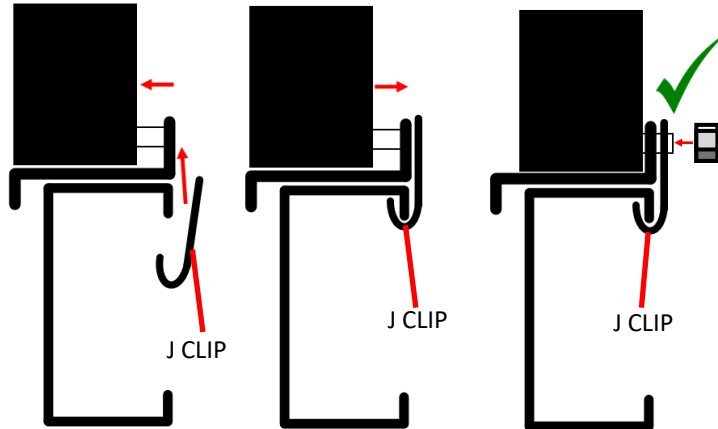
8 x 14

17 x J CLIP

FITTING J CLIPS

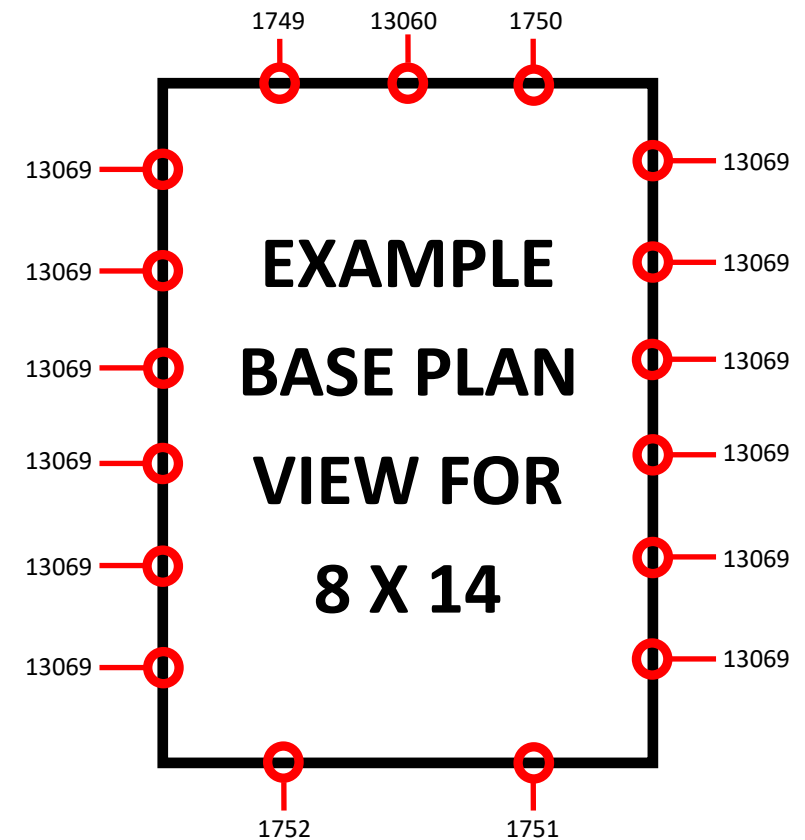


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The "J" Clips are to be used at the bottom of each intermediate glazing bar (1749, 1750, 1751, 1752, 13060 & 13069), Note. These bolts will need to be removed to allow the "J" clip to be fitted. Do this one at a time.

Utilisez des boulons préalablement préchargés. Note. Les boulons illustrés aux étapes 5 et 9 peuvent varier en fonction de l'emplacement de vos événements.



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PARTS REQUIRED

- 1 x 1632
- 2 x 1730
- 1 x 1738
- 1 x GLASS 600mm X 545mm
- 4 x 697—nut
- 4 x 400—bolt

In steps 3, 4, 5 & 6, fit nuts and bolts loosely to both vent sides (1730)

Slide the glass into the vent as shown in steps 7, 8, 9 & 10.

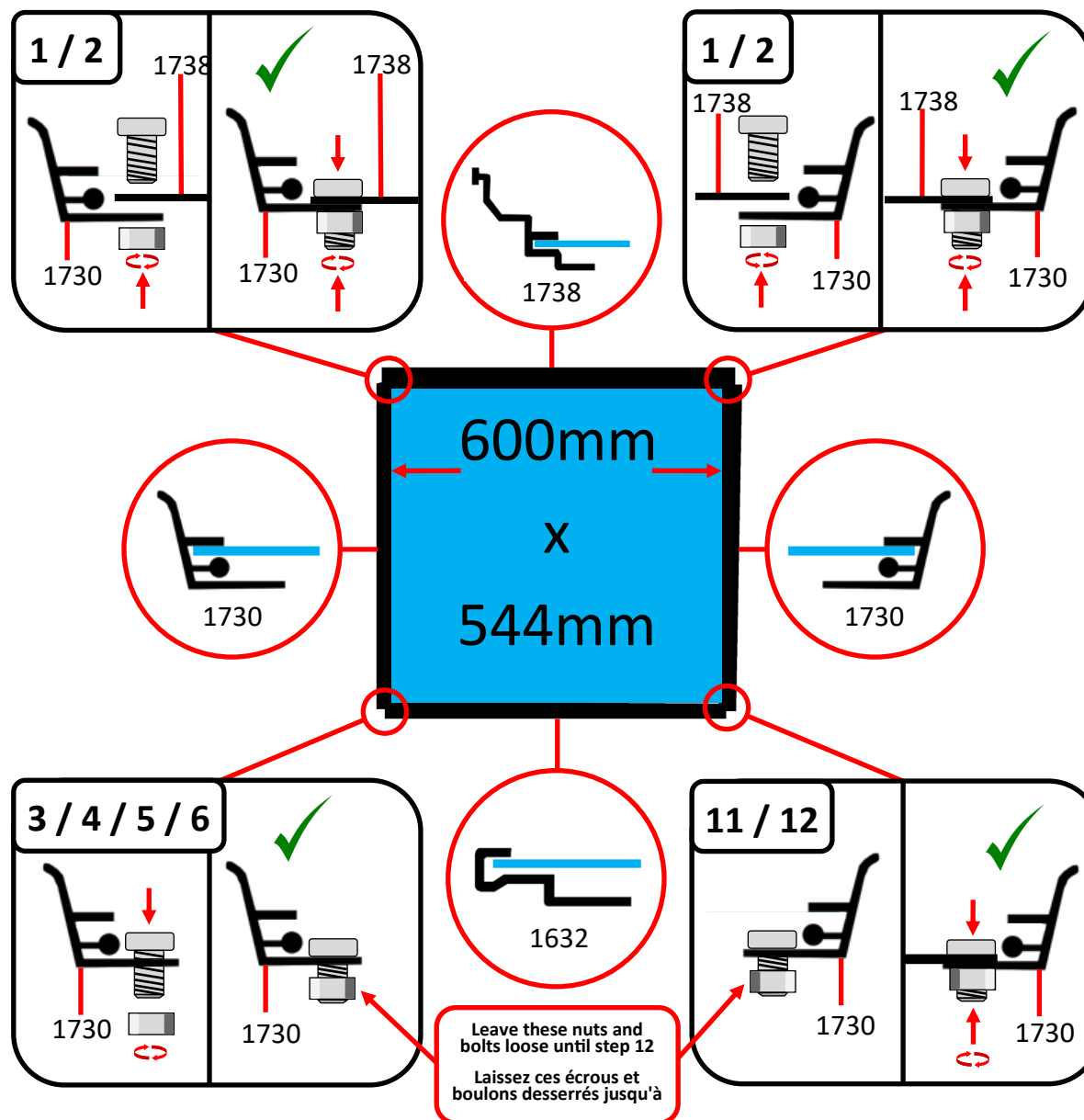
Fit vent bottom (1632) using open holes, to both sides (1730), as shown in steps 11 & 12.

Aux étapes 3, 4, 5 et 6, installez les écrous et les boulons sans serrer sur les deux côtés de l'évent (1730).

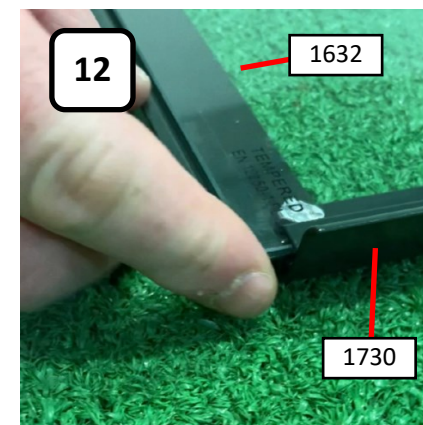
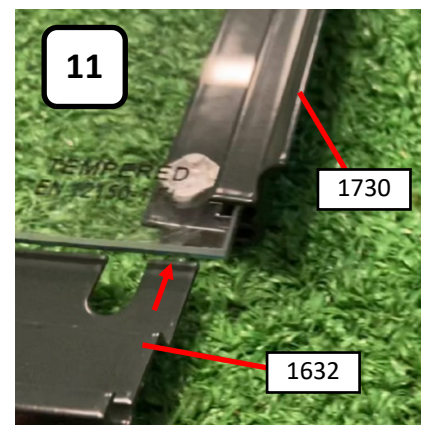
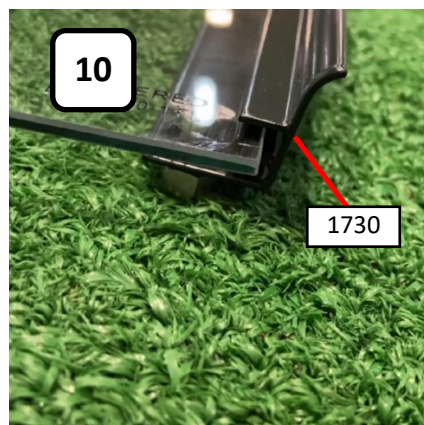
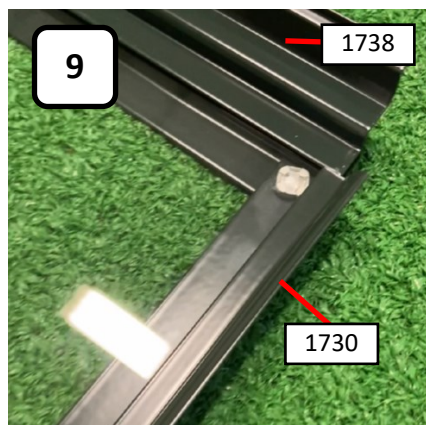
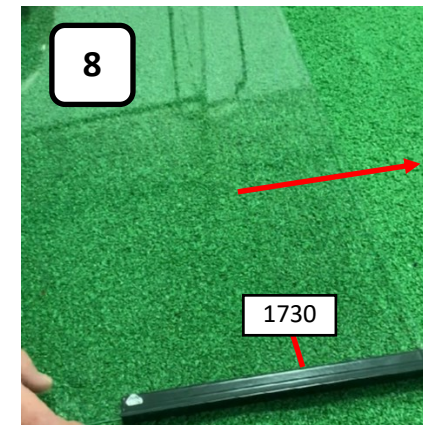
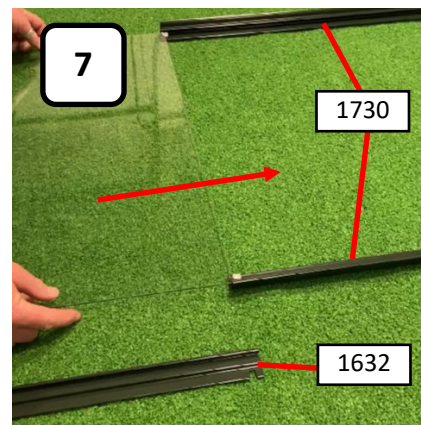
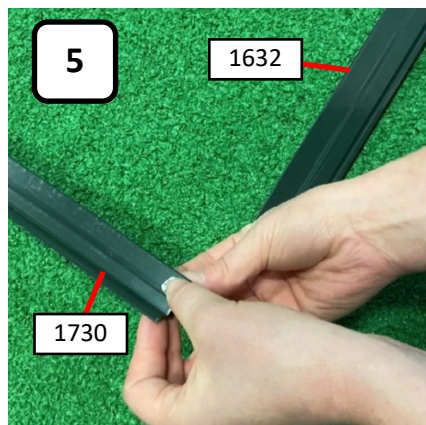
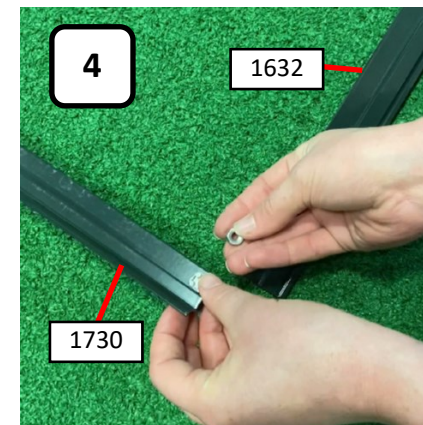
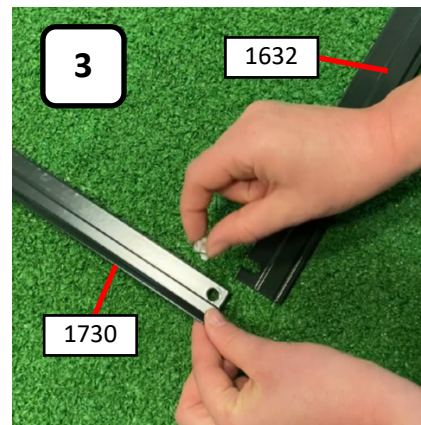
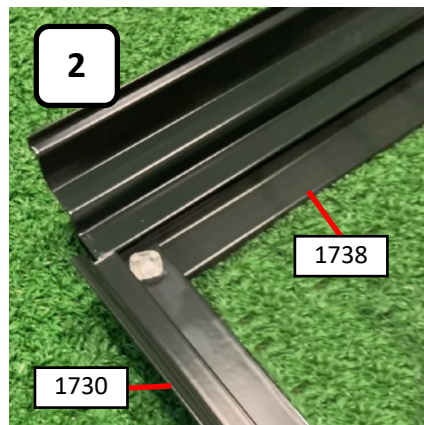
Faites glisser le verre dans l'évent comme indiqué aux étapes 7, 8, 9 et 10.

Ajustez le bas de l'évent (1632) à l'aide des trous ouverts, des deux côtés (1730), comme indiqué aux étapes 11 et 12.

VENTS



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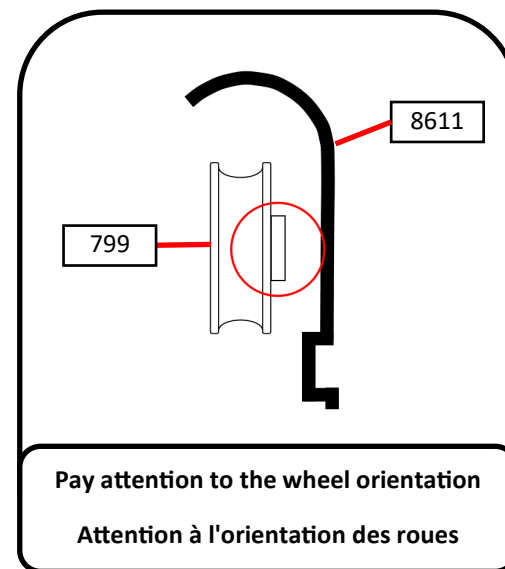
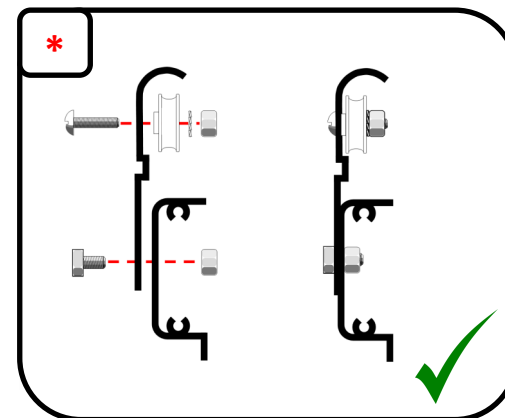
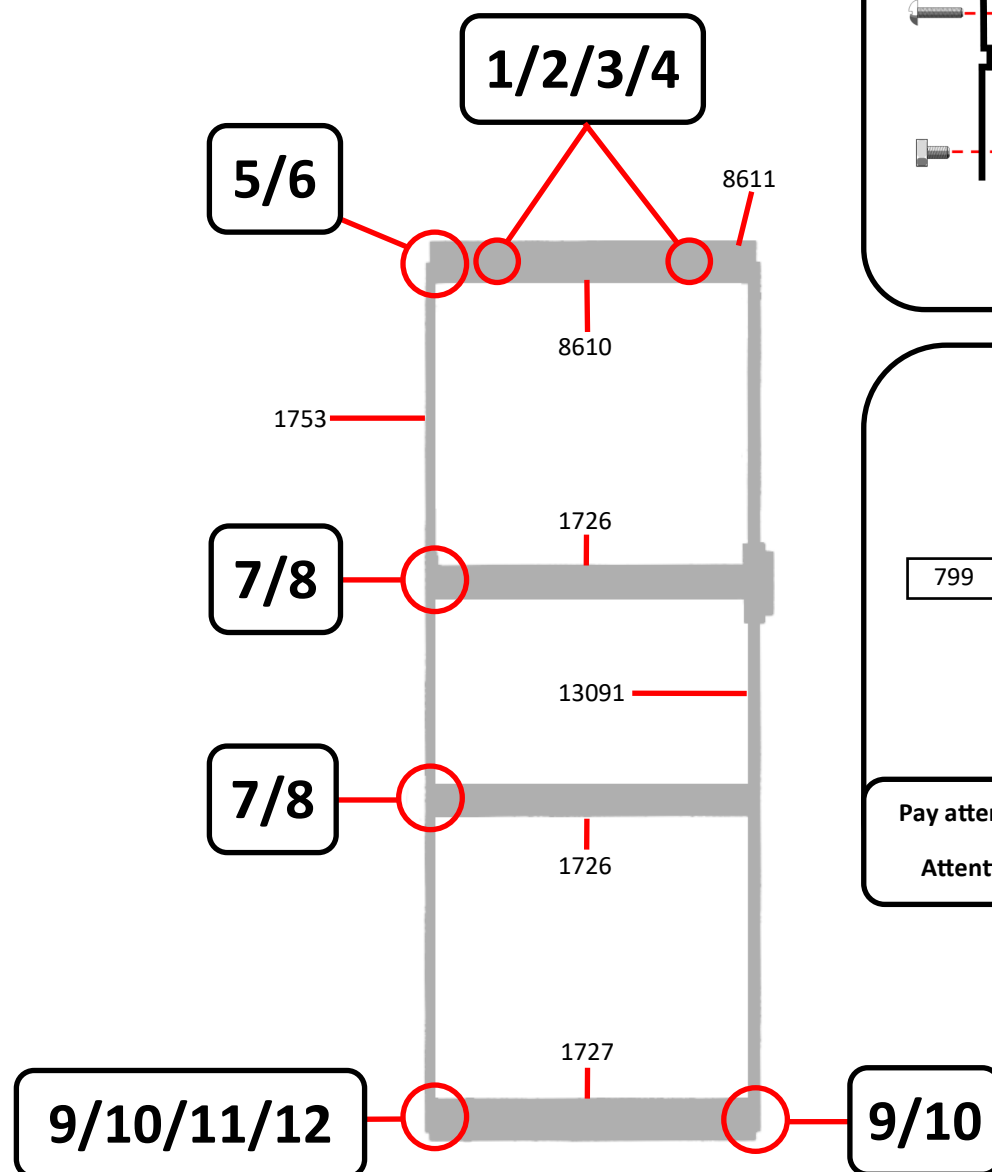


JULIANA GOUP LTD

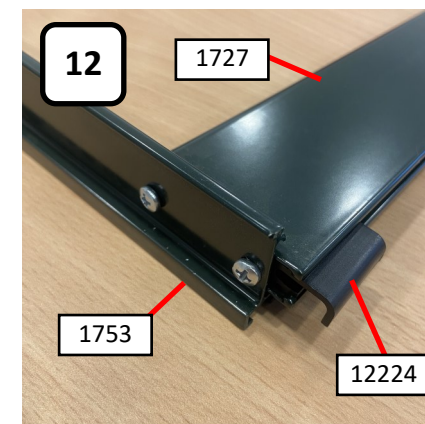
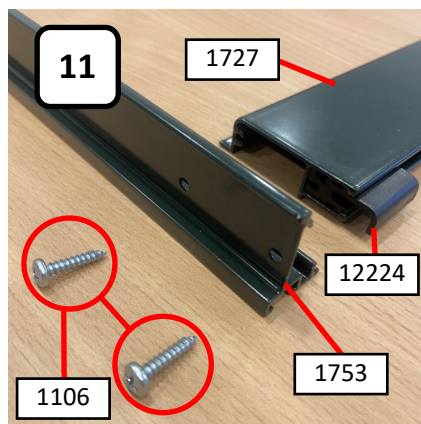
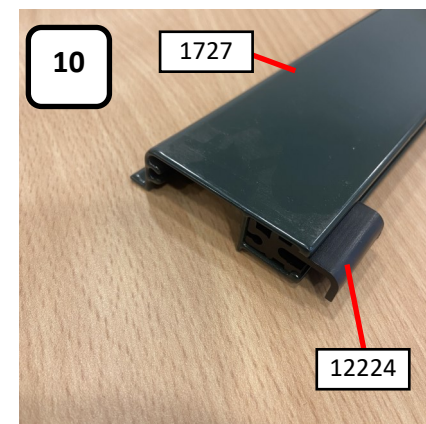
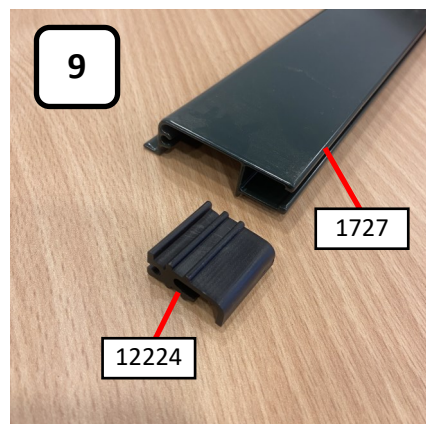
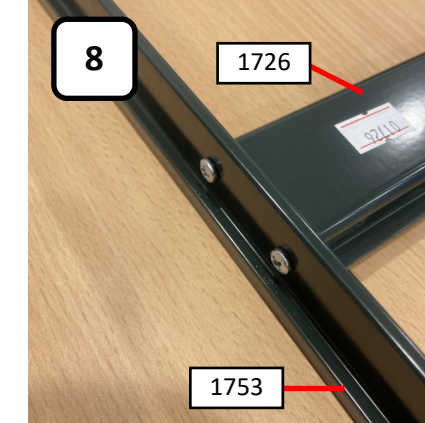
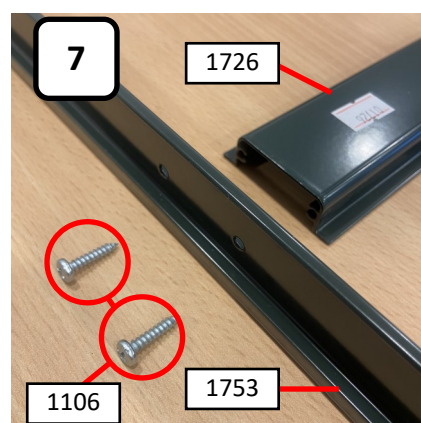
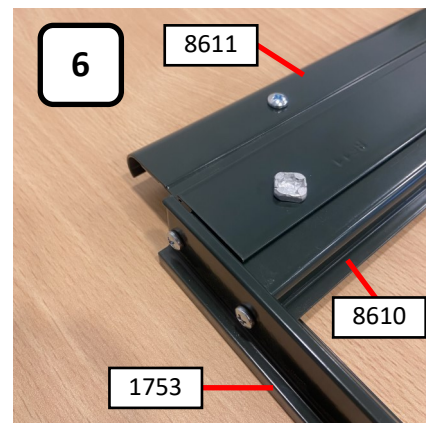
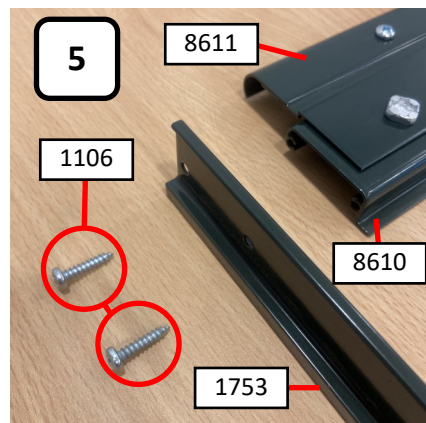
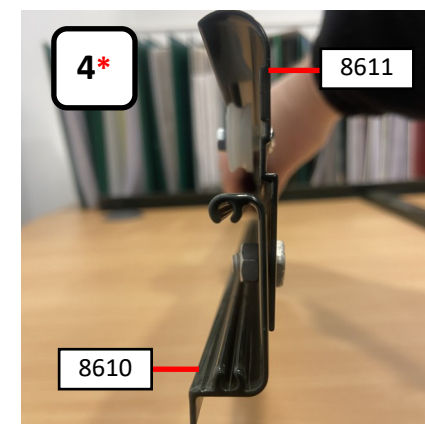
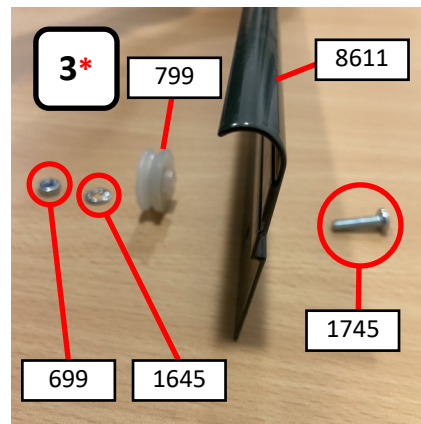
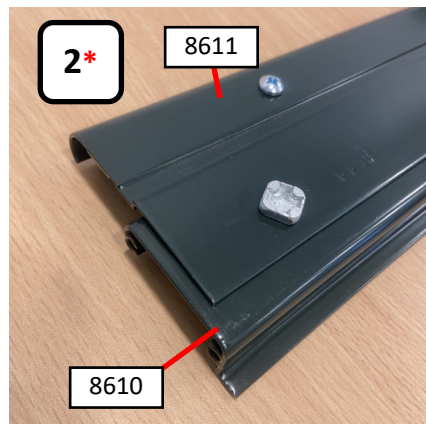
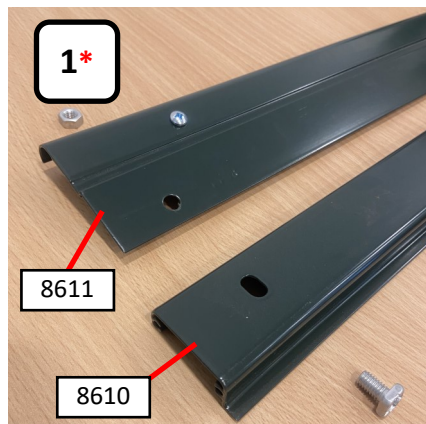
PARTS REQUIRED

1 x 13091
 1 x 1726
 1 x 1727
 1 x 1753
 1 x 8610
 1 x 8611
 8 x 1106—Side bar screw
 2 x 699—Wheel nut
 2 x 1645—Serrated washer
 2 x 1745—Wheel bolt
 1 x 2224—Door guide
 2 x 697—nut
 2 x 400—bolt

LH DOOR, LEFT SIDE



JULIANA GOUP LTD

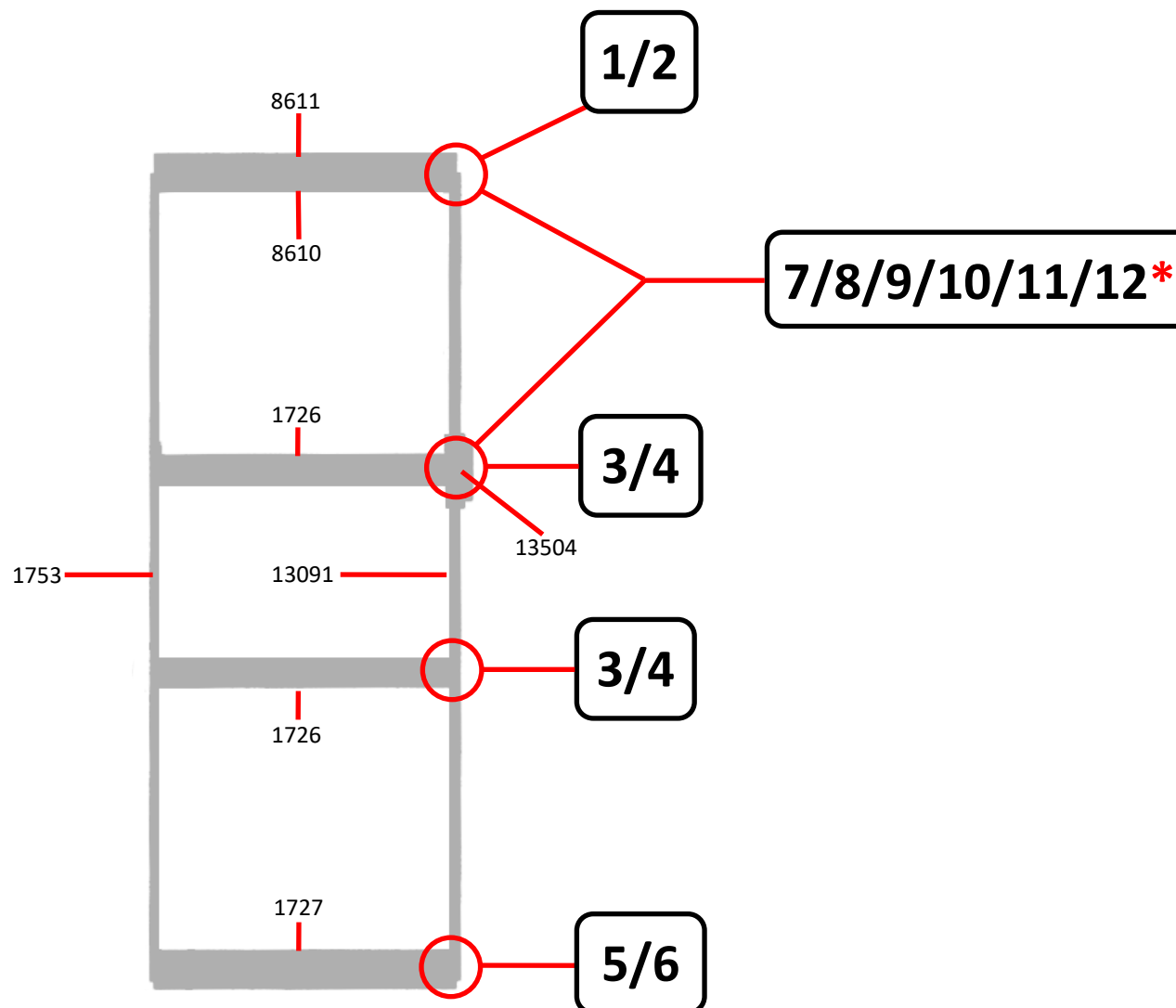


JULIANA GOUP LTD

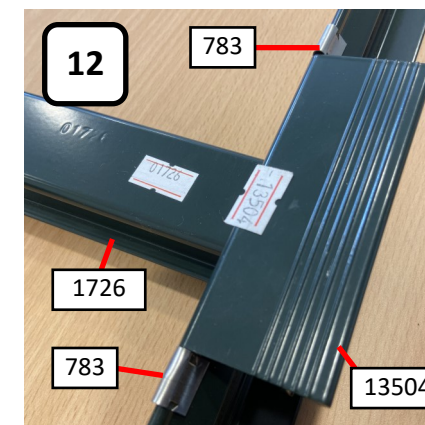
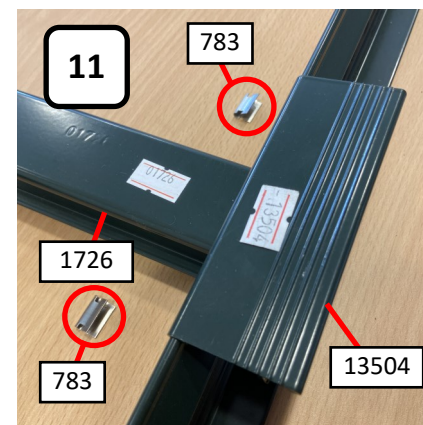
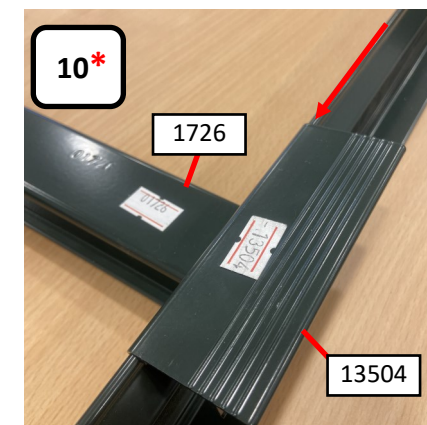
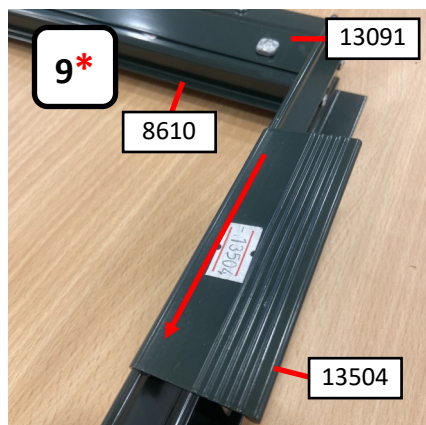
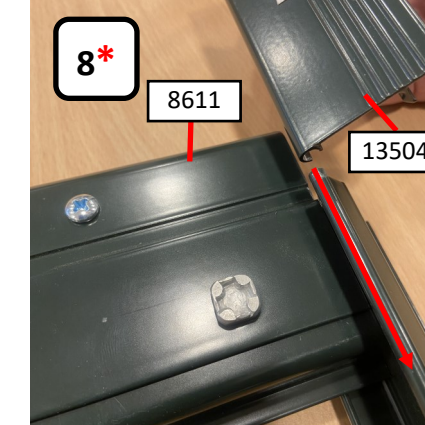
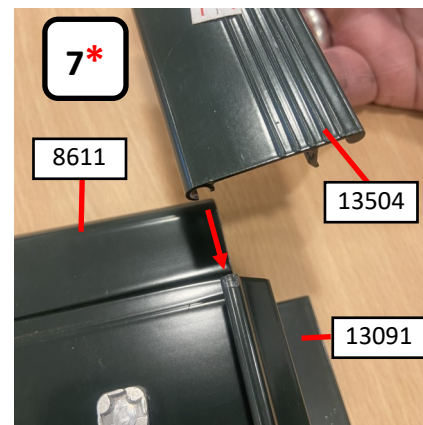
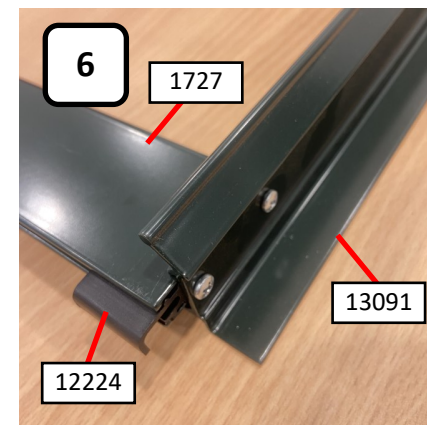
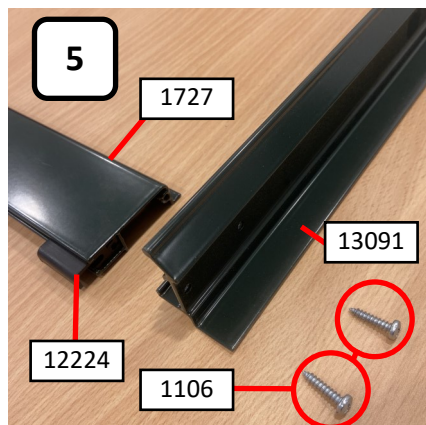
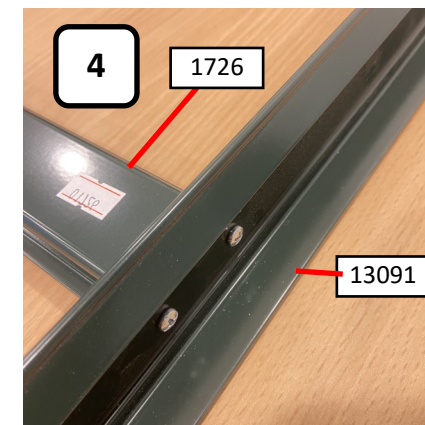
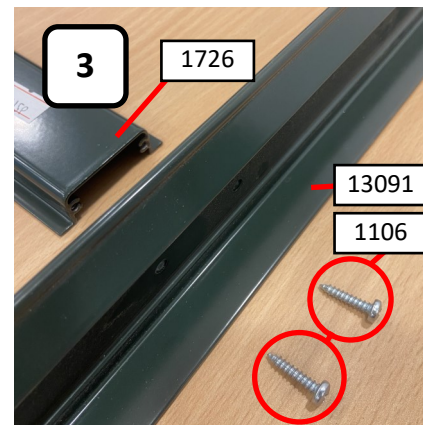
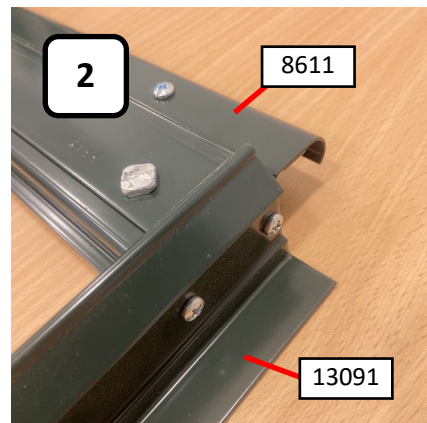
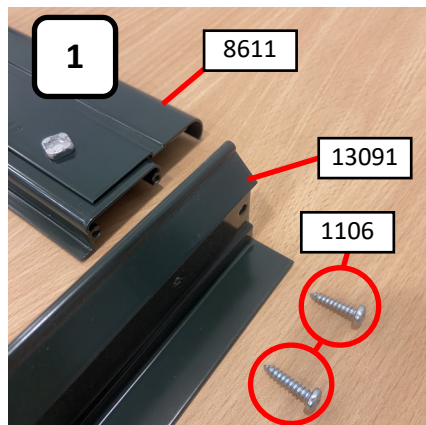
PARTS REQUIRED

1 x 13091
 1 x 13504
 2 x 1726
 1 x 1727
 1 x 1753
 1 x 8610
 1 x 8611
 2 x 783
 8 x 1106—Side bar Screw
 2 x 699—Wheel Nut
 2 x 1645—Serrated washer
 2 x 1745—Wheel Bolt
 1 x 2224—Door guide
 2 x 697—Nut
 2 x 400—Bolt

LH DOOR RIGHT SIDE



JULIANA GOUP LTD

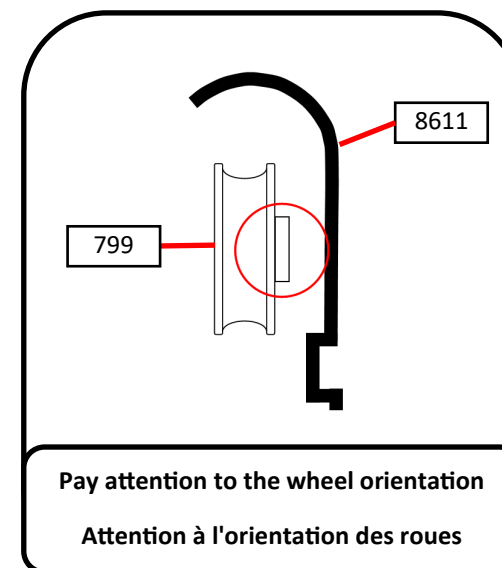
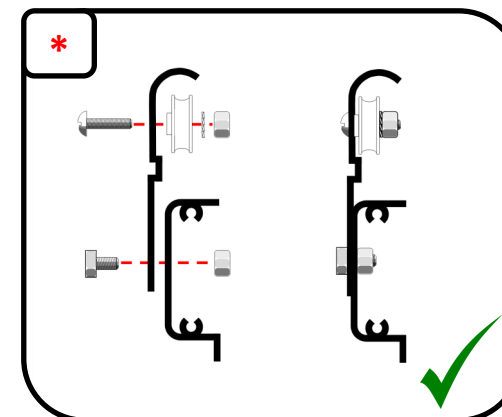
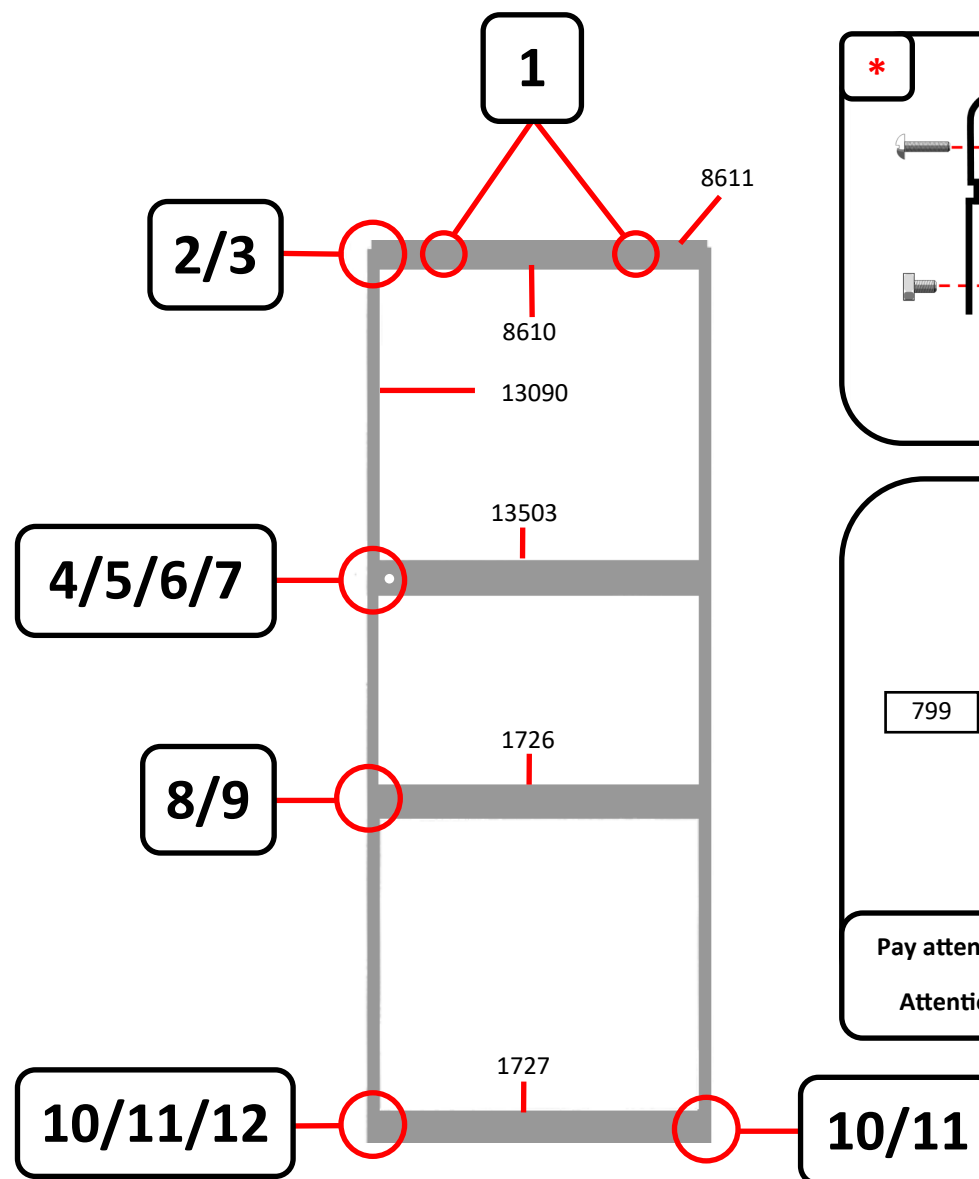


JULIANA GOUP LTD

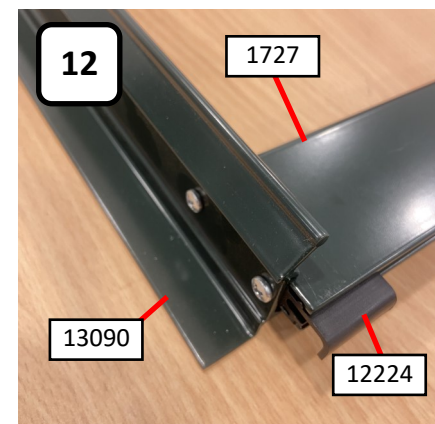
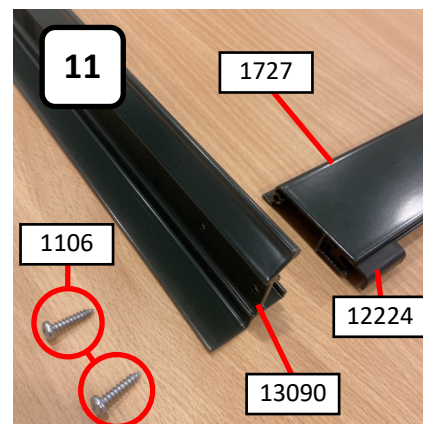
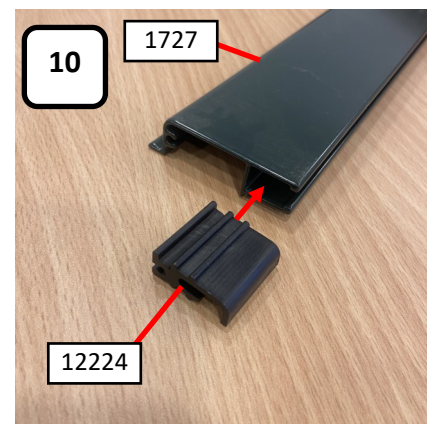
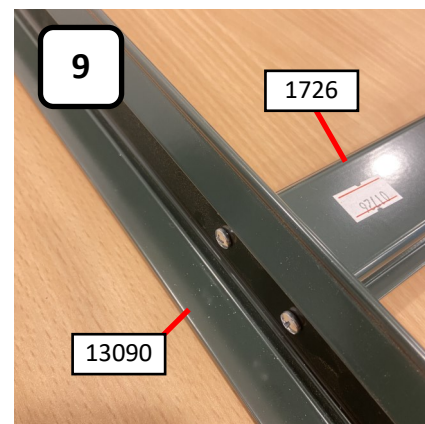
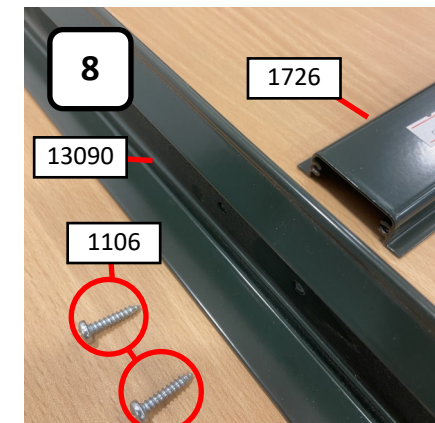
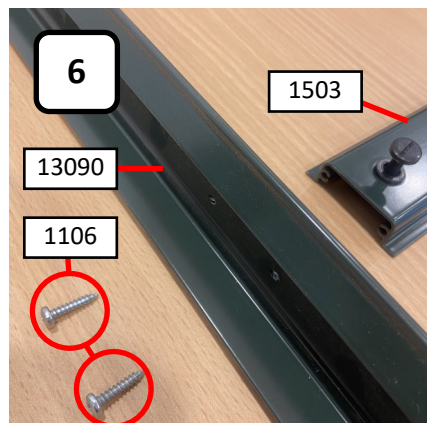
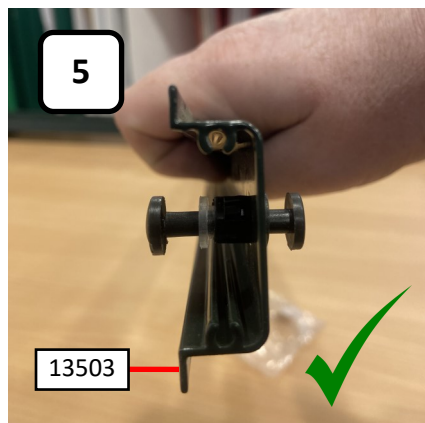
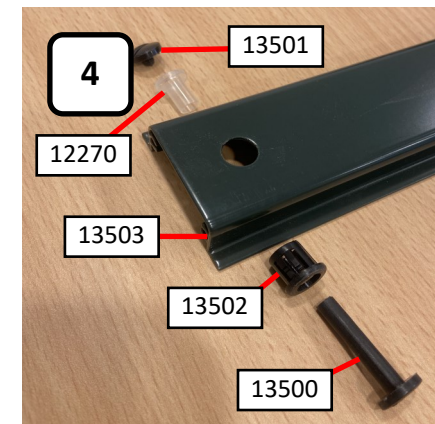
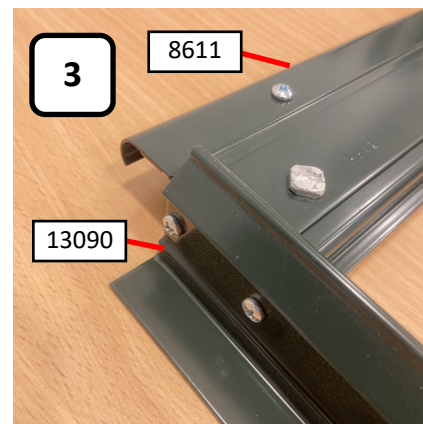
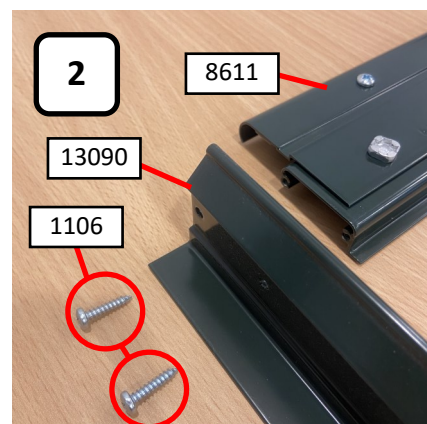
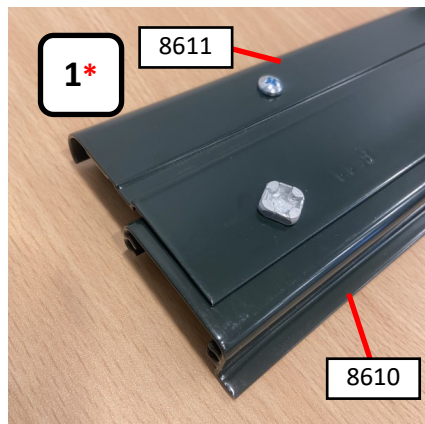
PARTS REQUIRED

1 x 13056
 1 x 13055
 1 x 13061
 1 x 13059
 1 x 13058
 1 x 1749
 1 x 13060
 1 x 1750
 2 x 1756
 1 x 13057
 22 x 697—nut
 22 x 400—bolt

RH DOOR LEFT SIDE



JULIANA GOUP LTD

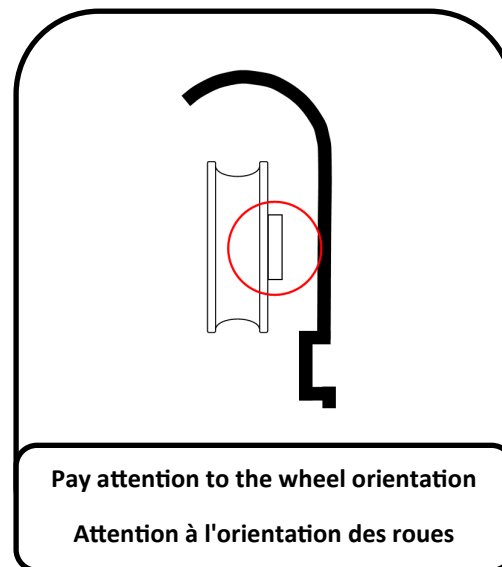
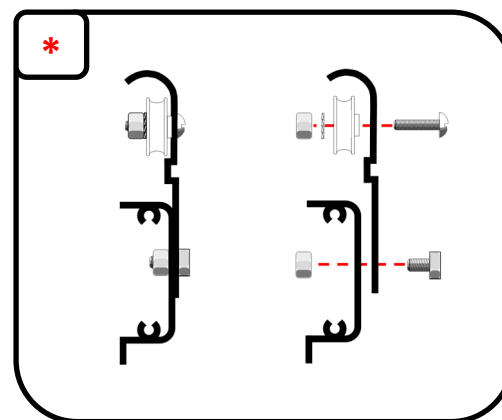
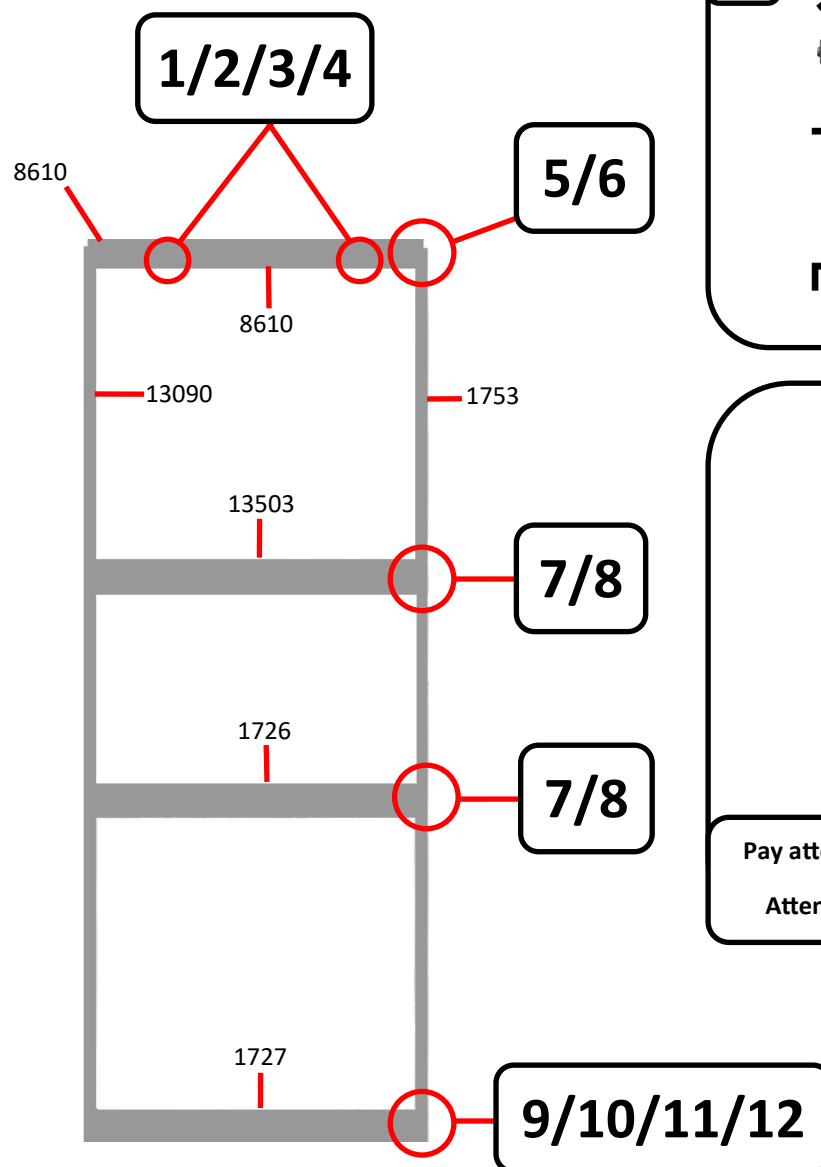


JULIANA GOUP LTD

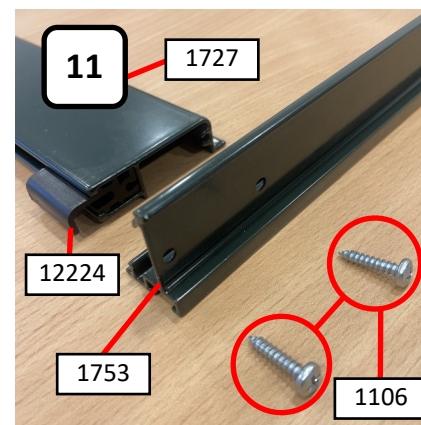
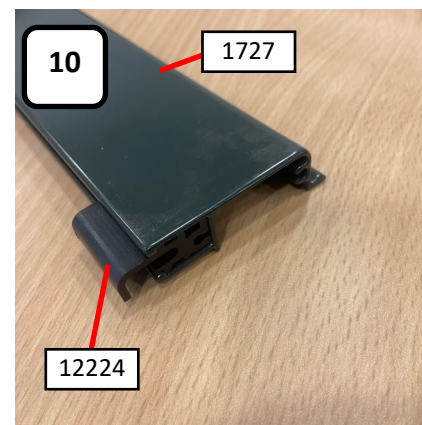
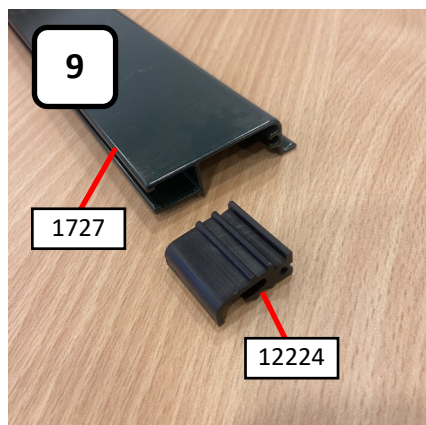
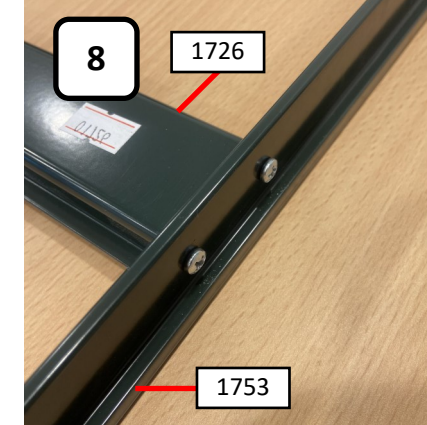
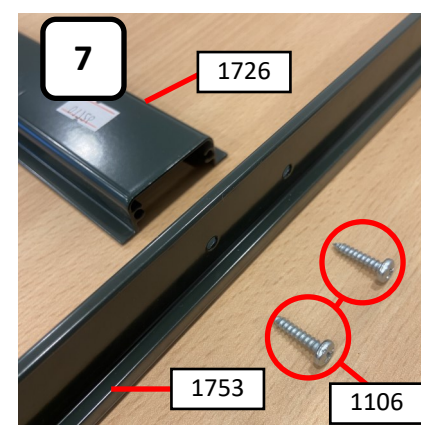
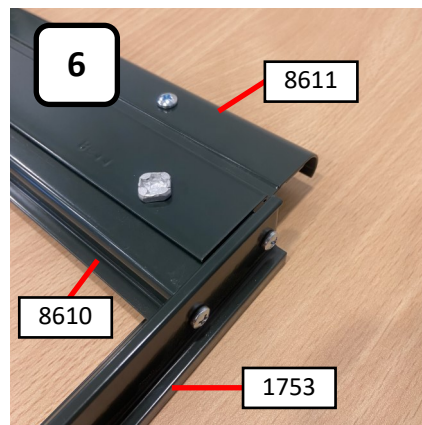
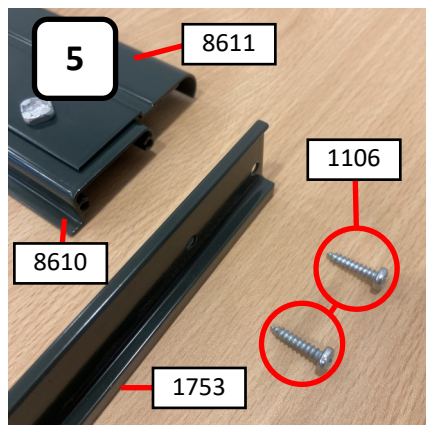
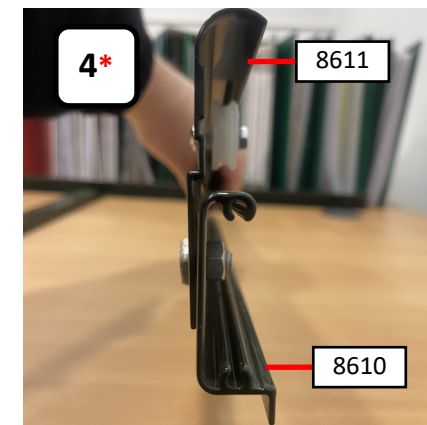
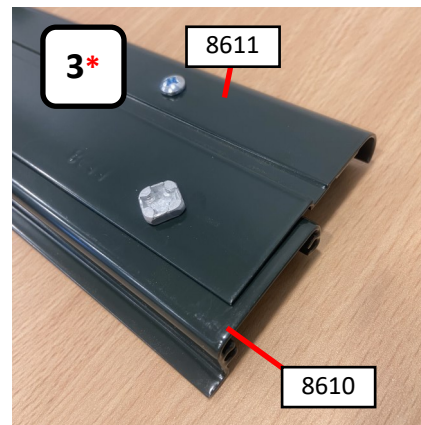
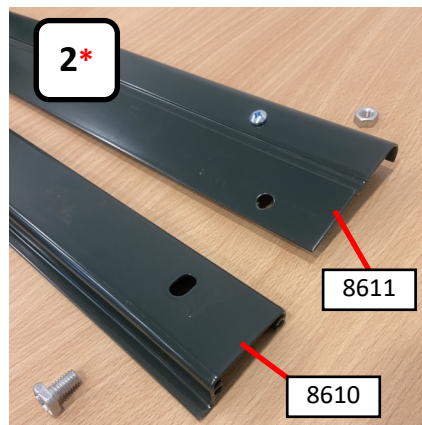
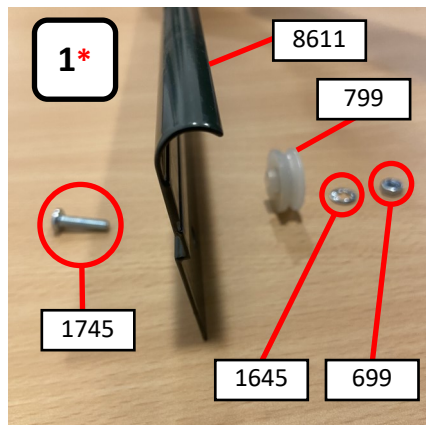
PARTS REQUIRED

1 x 13056
 1 x 13055
 1 x 13061
 1 x 13059
 1 x 13058
 1 x 1749
 1 x 13060
 1 x 1750
 2 x 1756
 1 x 13057
 22 x 697—nut
 22 x 400—bolt

RH DOOR RIGHT SIDE



JULIANA GOUP LTD



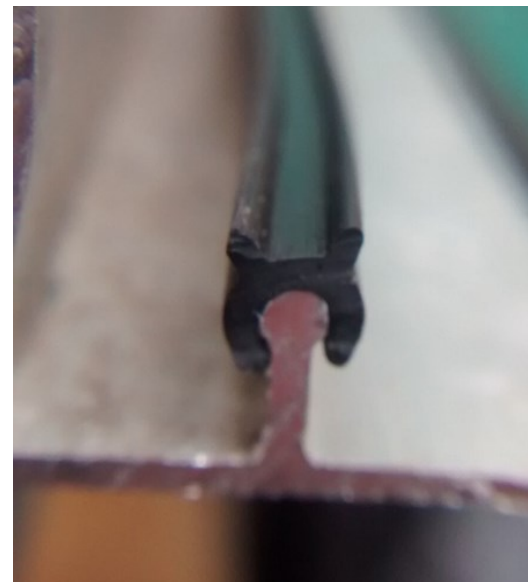
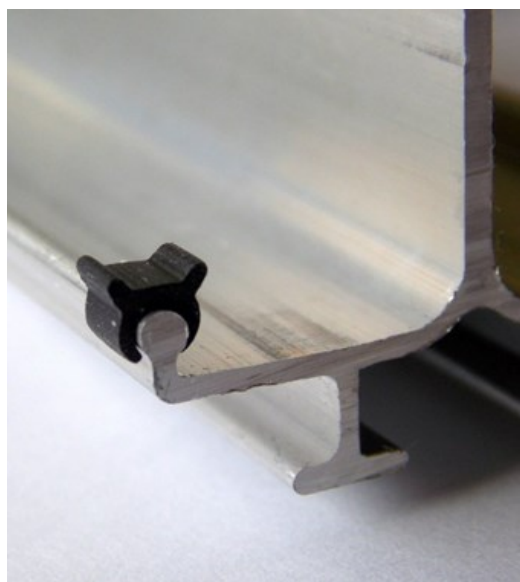
JULIANA GOUP LTD

PARTS REQUIRED

GLAZING GASKET

The glazing gasket needs to be pushed onto the outside lip of each glazing bar that glass is placed against. Start at the top of the glazing bar and with one finger, or thumb, run the gasket down the glazing bar the gasket onto the glazing bar lip. Keeping the gasket taught in the other hand, allow the gasket to feed through as the gasket is pushed onto the glazing bar, working down to the bottom of the glazing bar. Using a knife or scissors , cut the gasket. Repeat for all other vertical and roof glazing bars as per the illustration.

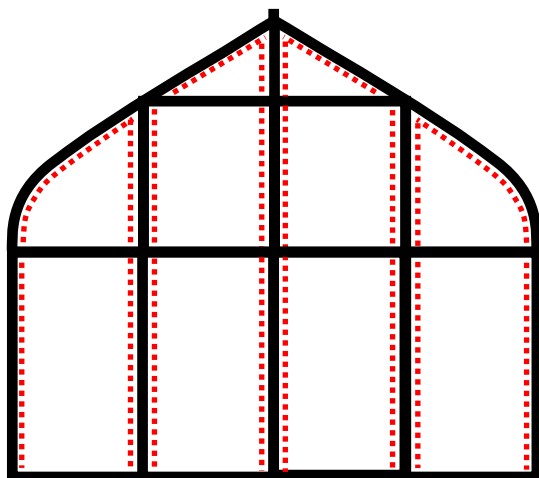
Le joint d'étanchéité du vitrage doit être poussé sur la lèvre extérieure de chaque montant de vitrage contre lequel le verre est placé. Commencez en haut du montant de vitrage et, avec un doigt ou le pouce, faites glisser le joint le long du montant de vitrage, en l'enfonçant sur la lèvre du montant. En maintenant le joint tendu dans l'autre main, laissez le joint se dérouler pendant que vous l'enfoncez sur le montant de vitrage, en descendant jusqu'en bas du montant. À l'aide d'un couteau ou de ciseaux, coupez le joint. Répétez pour tous les autres montants de vitrage verticaux et de toit conformément à l'illustration.



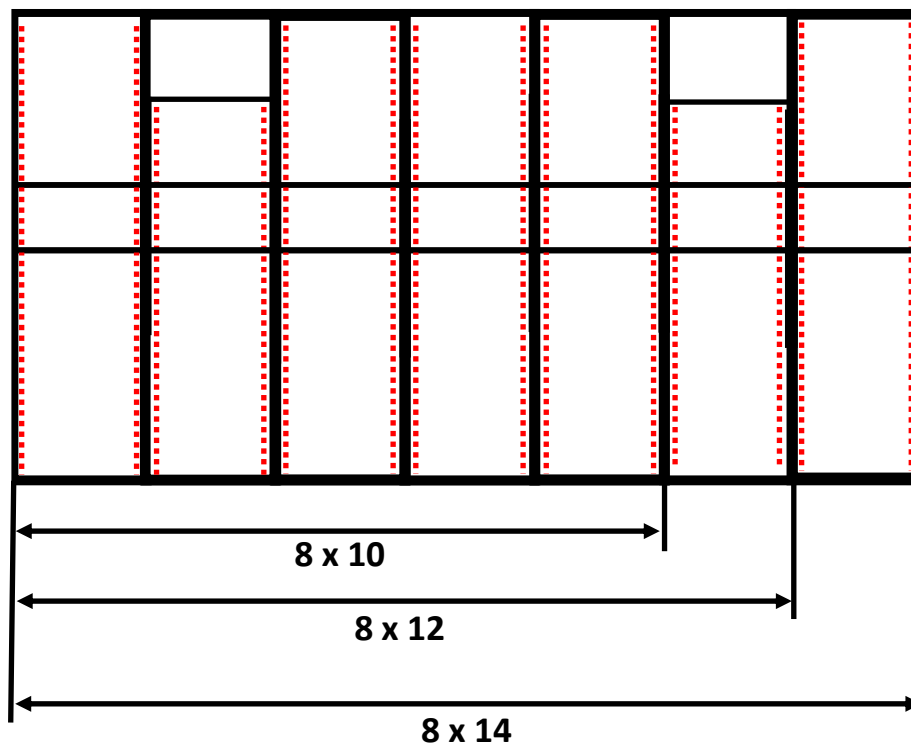
JULIANA GOUP LTD

GLAZING GASKET

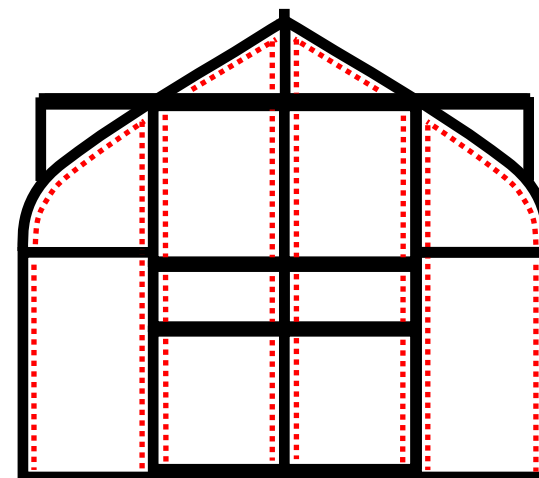
REAR



SIDES



FRONT



JULIANA GOUP LTD

PARTS REQUIRED

SPRING WIRE GLAZING CLIPS

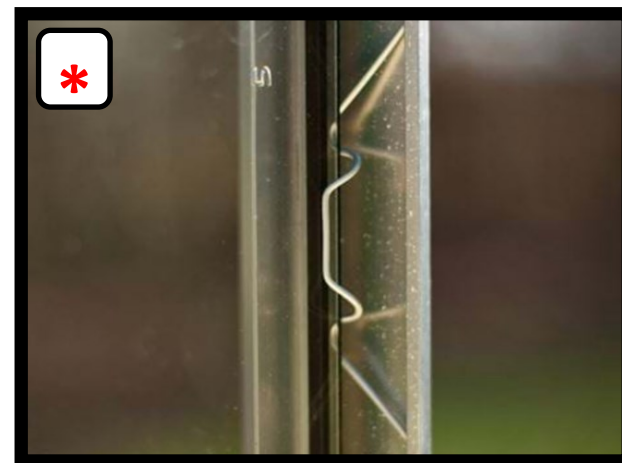
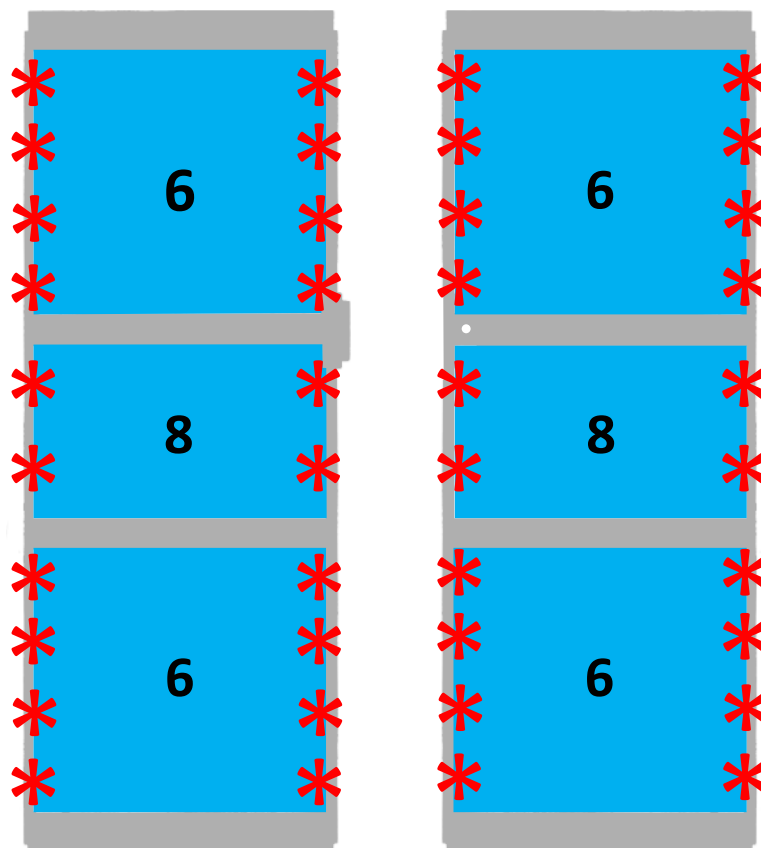
453

DOOR GLAZING AND SPRING CLIP FITTING

		PANE QUANTITIES		
	PANE SIZE	8x10	8x12	8x14
6	610 X 610	4	4	4
8	610 X 300	2	2	2

Fit Spring Clips to all locations shown here. The image below shows the correct orientation.

Ajustez les clips à ressort à tous les emplacements affichés ici. L'image ci-dessous montre l'orientation correcte.



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GREENHOUSE SPRING CLIP FITTING

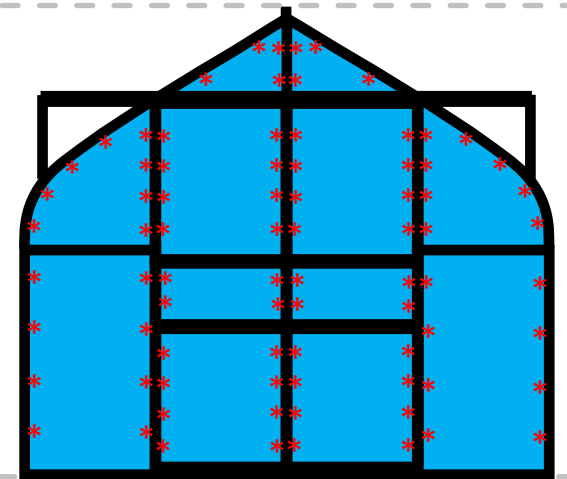
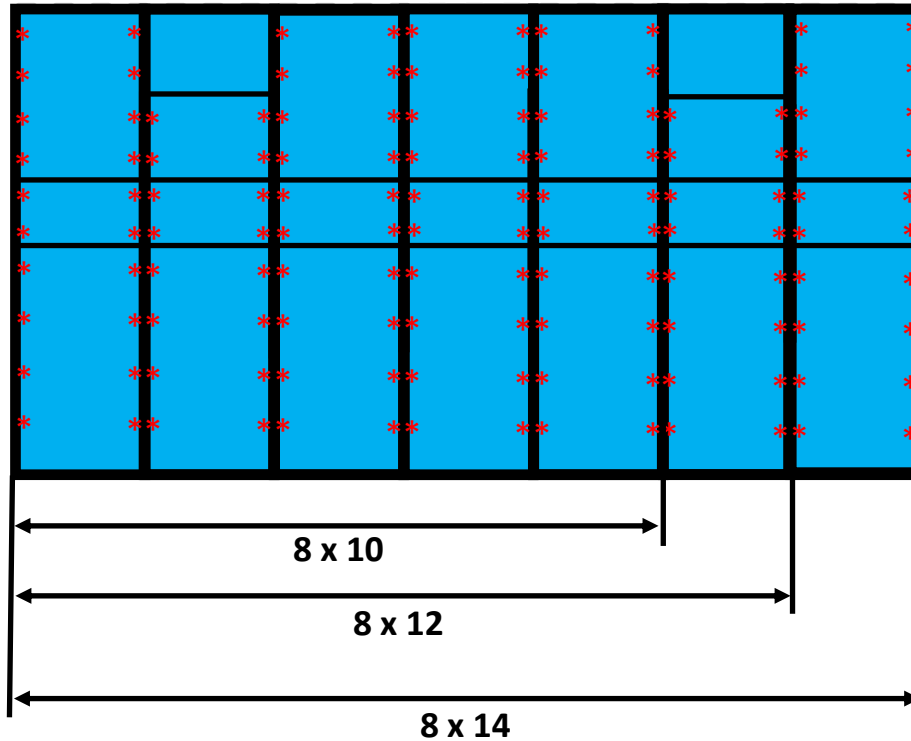
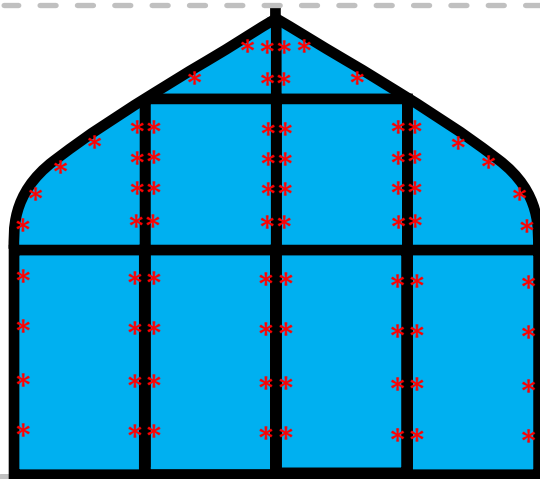
The following stage covers the glazing. Fit Spring Clips to all locations shown below when installing the glass.

L'étape suivante concerne le vitrage. Installez les clips à ressort à tous les emplacements indiqués ci-dessous lors de l'installation de la vitre.

REAR

SIDES

FRONT



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GLAZING

8 x 10
20 x 711 8 x 12467

8 x 12
24 x 711 8 x 12467

8 x 14
28 x 711 8 x 12467

BLACK Z SECTION **711**

CLEAR H STRIP **12467**

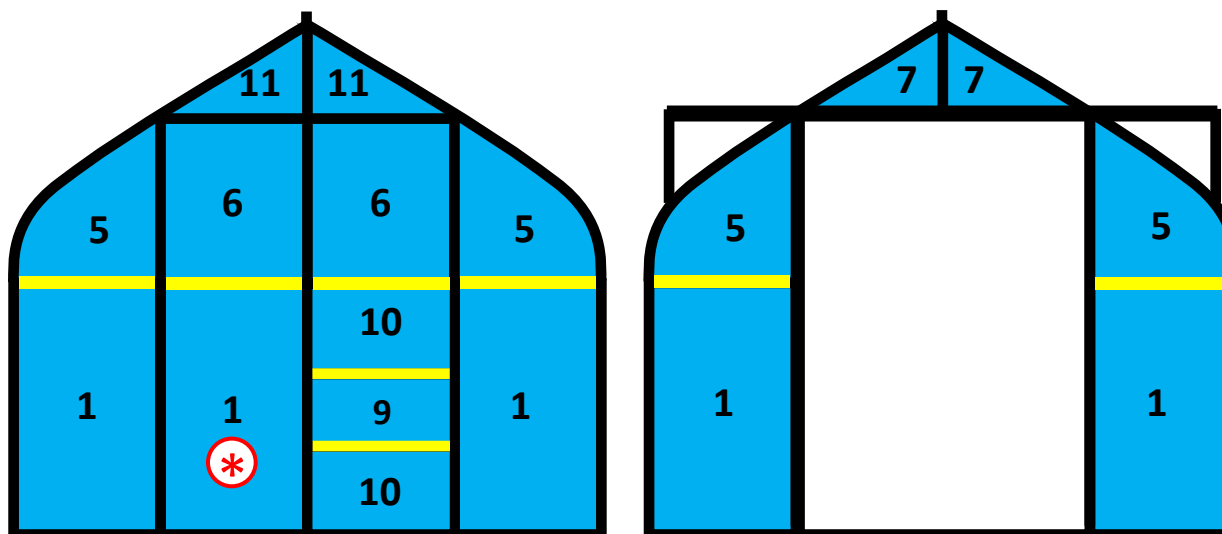
PANE QUANTITIES

	PANE SIZE	8x10	8x12	8x14
1	610 X 1105	23	25	29
2	610 X 620 (ACRYLIC)	10	12	14
3	610 X 567	2	4	4
4	600 X 544	2	4	4
5	610 X 620	4	4	4
6	610 X 610	2	2	2
7	610 X 415 / 19	2	2	2
8	610 X 300	2	2	2
9	610 X 445	1	1	1
10	610 X 330	2	2	2
11	610 X 422 / 26	2	2	2

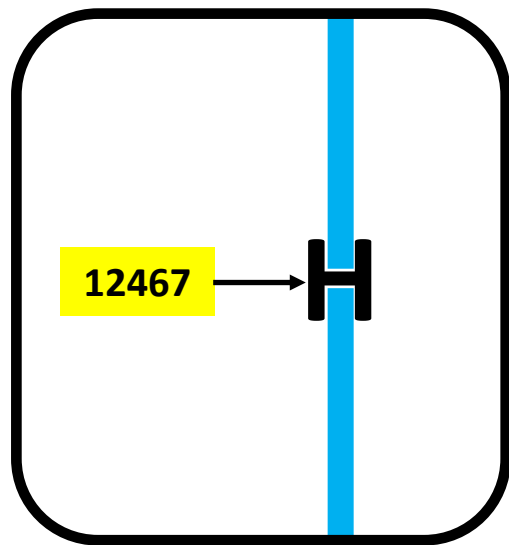
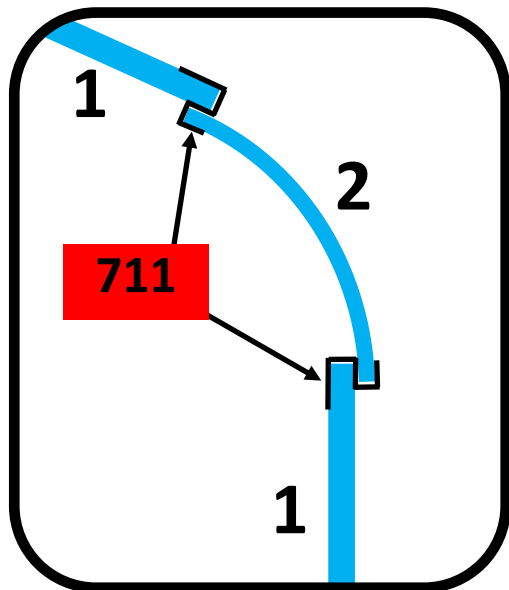
Glass panes 9 and 10 can be installed in any bay marked * and separated by part 12467

This will allow a Louvre to be fitted at a later date.

Les vitres 9 et 10 peuvent être installées dans n'importe quelle baie marquée * et séparée par la pièce 12467. Cela permettra l'installation ultérieure d'une fenêtre à persiennes (Louvre).



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1	4 3	1	1	1
2	2	2	2	2
1	1 *	1 *	1 *	1

8 x 10

2 x window vents

1	4 3	1	4 3	1	1
2	2	2	2	2	2
1	1 *	1 *	1 *	1 *	1

8 x 12

4 x window vents

1	1	4 3	1	4 3	1	1
2	2	2	2	2	2	2
1	1 *	1 *	1 *	1 *	1 *	1

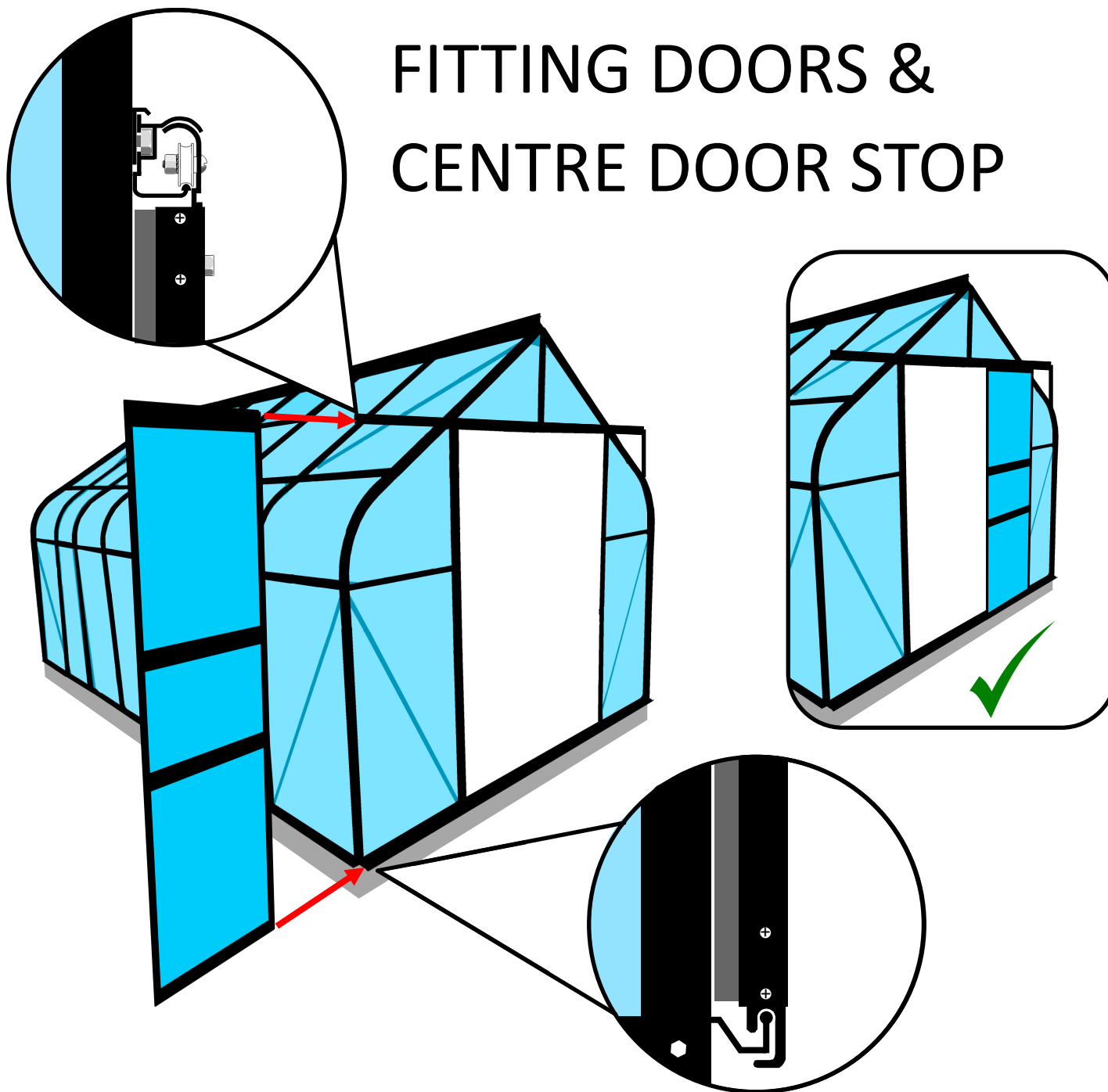
8 x 14

4 x window vents

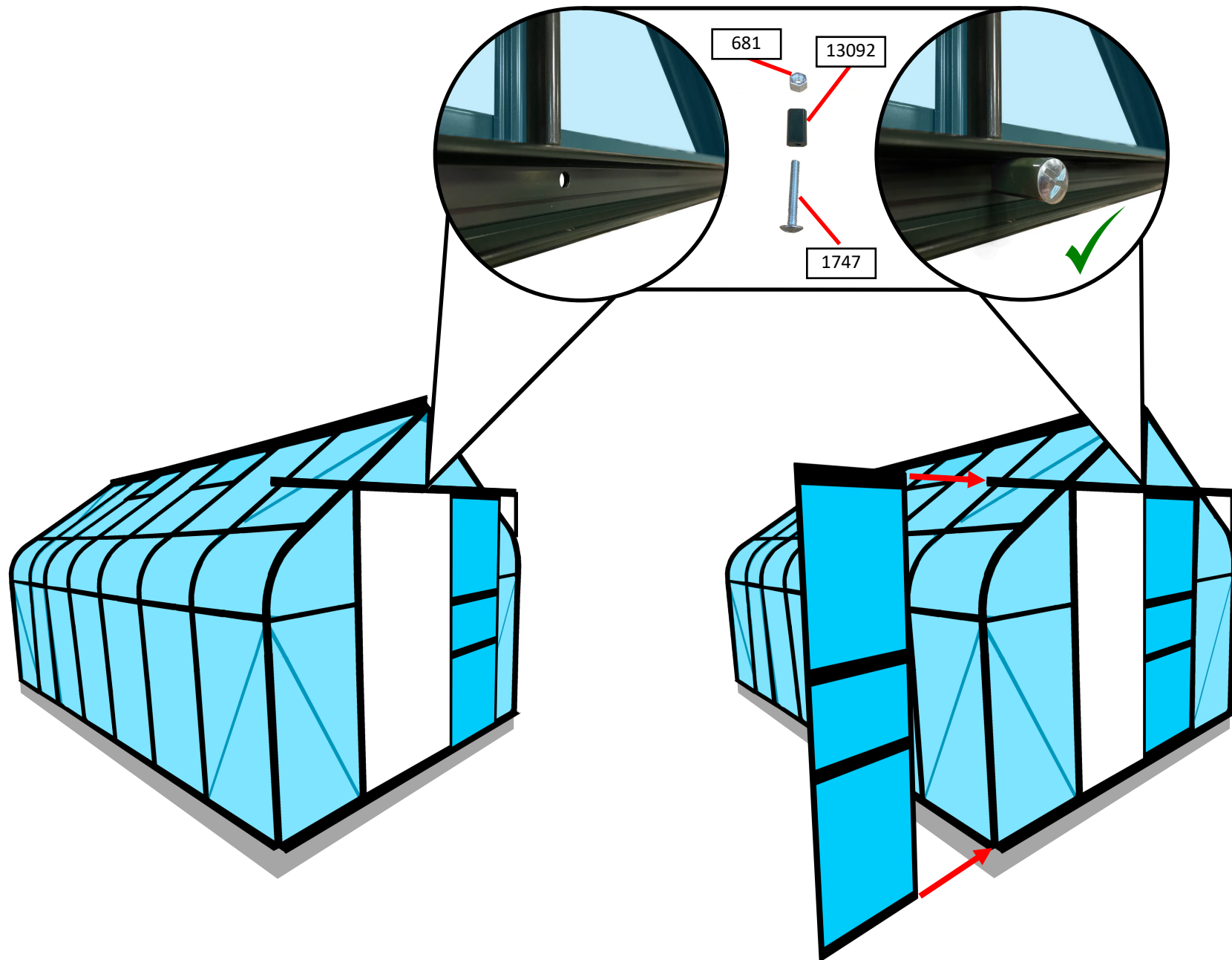
PARTS REQUIRED

1 x LH DOOR
1 x RH DOOR
1 x 681
1 x 13092
1 x 1747

FITTING DOORS & CENTRE DOOR STOP



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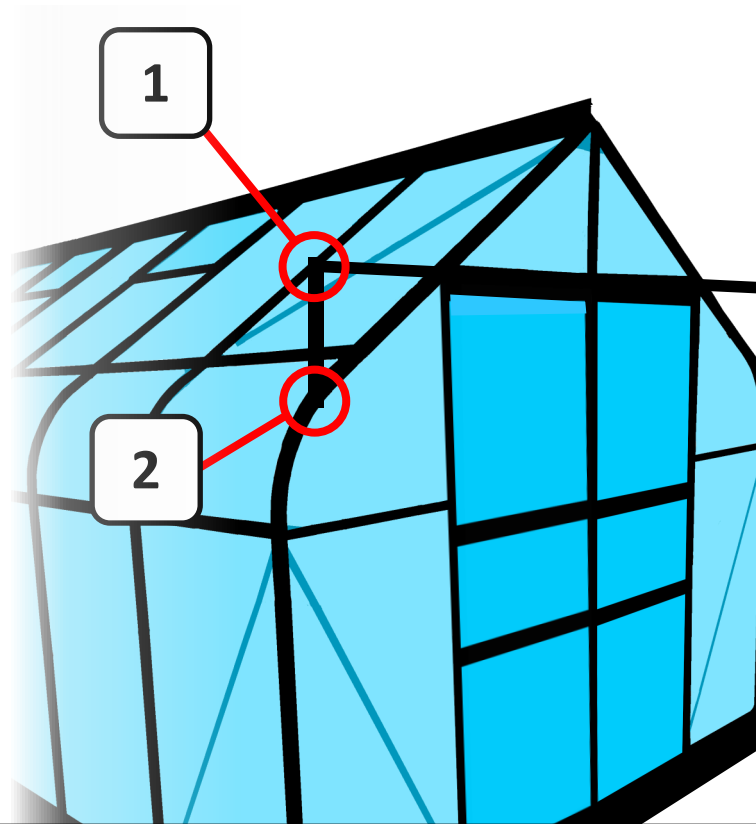
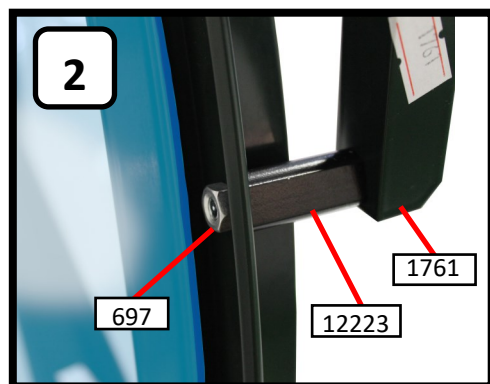
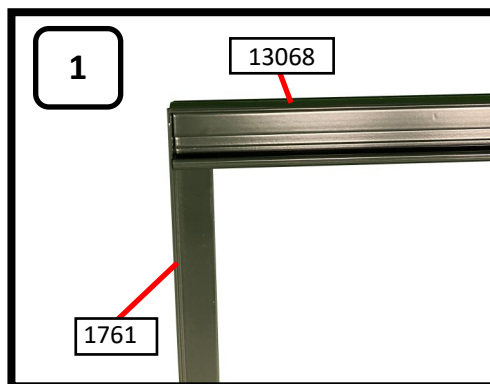


JULIANA GOUP LTD

PARTS REQUIRED

1 x 1761
1 X 12223
1 X 697

FITTING THE LEFT HAND DOOR TRACK SUPPORT



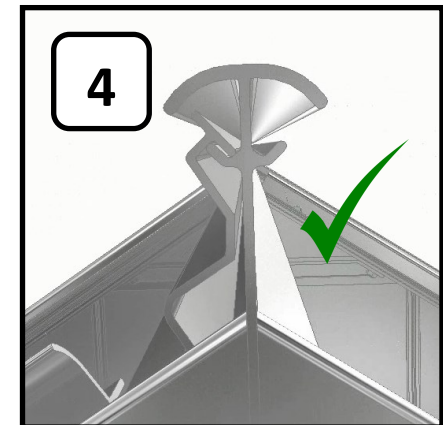
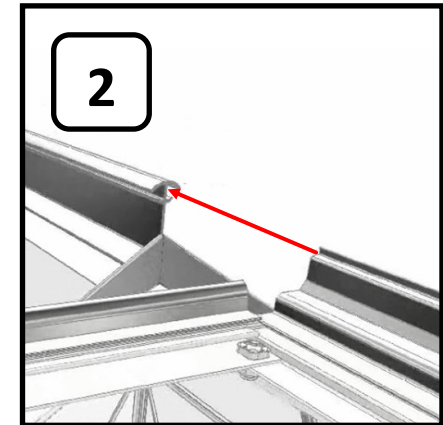
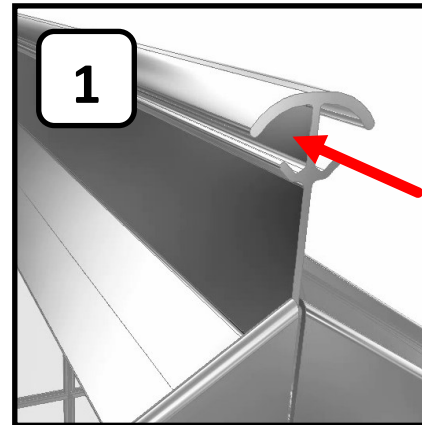
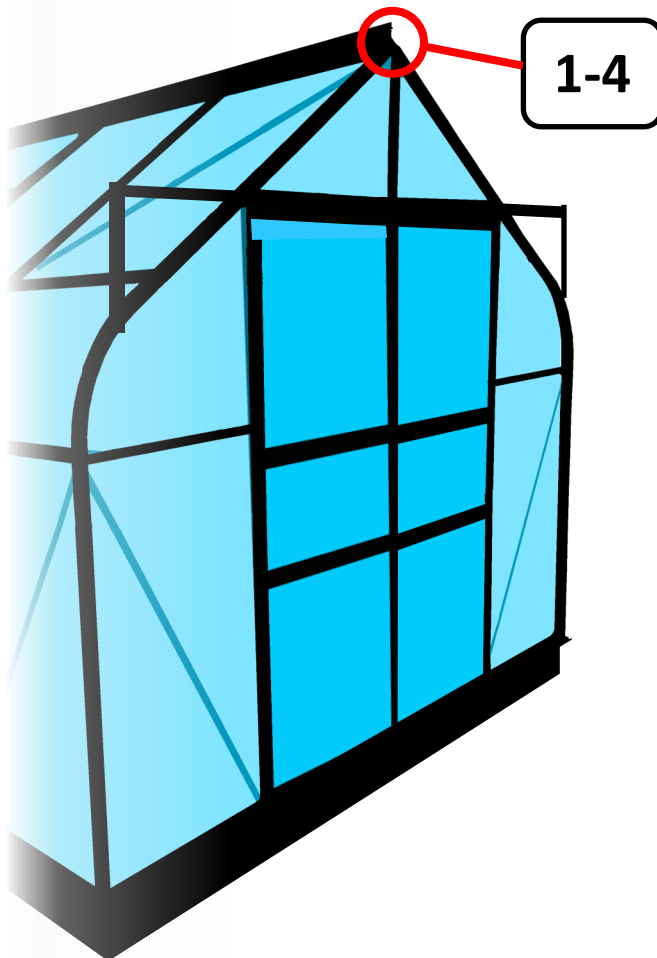
Fit the Left hand door track support in the same way as the right hand door track support was fitted, previously on page 12.

Montez le support de rail de porte gauche de la même manière que le support de rail de porte droit, précédemment à la page 12.

FITTING THE VENTS

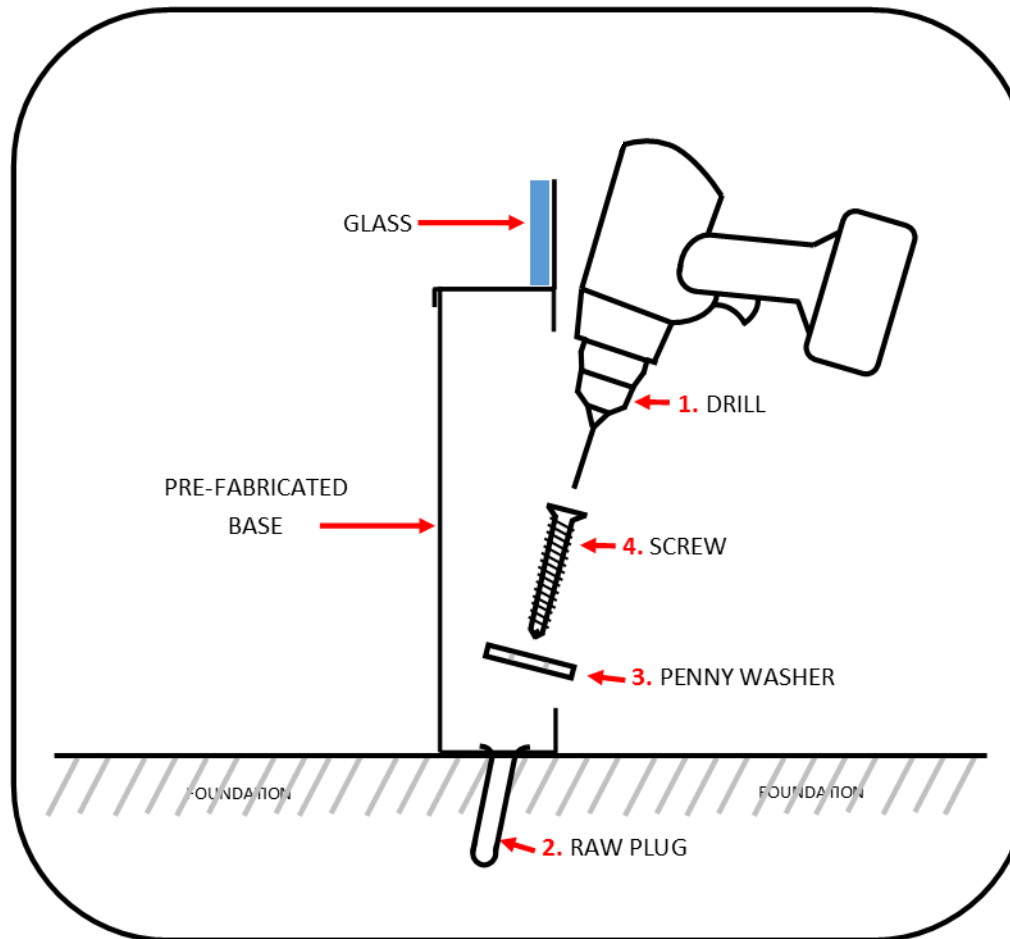
Line up the Vent hinge. With the vent in the open position, slide the “T” shape of the Vent hinge into the channel of the Ridge, until it reaches the desired location, now close the vent.

Alignez la forme en "T" de la charnière de l'évent. Avec l'évent en position ouverte, faites glisser la charnière de l'évent dans la rainure de l'arête jusqu'à atteindre l'emplacement souhaité, puis refermez l'évent



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FIXING TO A CONCRETE OR SLAB FOUNDATION



This is best to be done once everything is finished. When fixing to a Concrete or Slabbed foundation it is advised to fix the greenhouse down in the corners and every two feet along the sides, front and back. The fixings for this are not supplied and must be purchased separately.

Il est préférable de faire cela une fois que tout est terminé. Lors de la fixation sur une fondation en béton ou dalles, il est conseillé de fixer la serre dans les coins et tous les deux pieds le long des côtés, à l'avant et à l'arrière. Il peut être utile d'utiliser un poinçon avant de percer les trous dans la base. Les fixations nécessaires ne sont pas fournies et doivent être achetées séparément.

TROUBLESHOOTING

ISSUE	CHECK 1	CHECK 2	CHECK 3	SOLUTION
Door does not run smoothly.	Check the door guides (12224) at the bottom of the door are wrap around the lower door track.	Check the door wheels are orientated correctly and are not damaged.	Check that the top of the door is fitted correctly.	Loosen the bolts at the top of the door and ensure the top of the door is as close to the upper door track as possible.
				Clear the lower door track of debris.
Glass does not sit squarely within the bays.	Check the foundation and/or the base, they may not be completely level.	Check that the base and/or the frame are square.		Measure the diagonals of the base .
The Door falls off.	Check the door wheels.	Check that the top of the door is fitted correctly.		Loosen the bolts at the top of the door and ensure the top of the door is as close to the upper door track as possible.
Roof glass does not reach the ridge.	Check that the acrylic to glass strips (711) are orientated correctly.	Check that the vent trimmer is orientated the correct way.		Remove the glass & acrylic from the roof. Reposition the strips (711) Then refit the acrylic and roof glass.
Roof glass below the vent does not reach the vent trimmer.				loosen the vent trimmer bolts and reorientate the part and retighten.
The “J” clips do not reach the holes in the side sills.	Check that the Side sills have not been mixed up with the eaves braces.			Part need to be swapped over and moved into the correct locations.
I have damaged or missing parts.				Please contact the retailer.
The greenhouse leaks.				During a dry day, apply a UV resistant clear silicone sealant suitable for external use (NOT SUPPLIED). Common areas are, but not limited to, the Eaves and Ridge joints. Ensure the surface is dry before applying the silicone.
The door latch (13504) is too tight to slide down the door style (13091).	A powder coated frame can sometimes cause tightness.			Spray WD40 or apply similar lubricating oil along the edge of the door style (13091) and inside the channel of the door latch (13504). Apply some left and right movement to the latch as it is fed onto the edge.

DÉPANNAGE

ISSUE	CHECK 1	CHECK 2	CHECK 3	SOLUTION
La porte ne glisse pas en douceur.	Vérifiez que les guides de porte (12224) en bas de la porte enveloppent la piste inférieure de la porte.	Vérifiez que les roues de la porte sont orientées correctement et ne sont pas endommagées.	Vérifiez que le haut de la porte est correctement installé.	Desserrez les boulons en haut de la porte et assurez-vous que le haut de la porte est aussi près que possible de la piste supérieure de la porte.
				Nettoyez la piste inférieure de la porte des débris.
Le verre n'est pas bien positionné dans les baies.	Vérifiez que la fondation et/ou la base ne sont peut-être pas complètement de niveau.	Vérifiez que la base et/ou le cadre sont bien carrés.		Mesurez les diagonales de la base.
La porte se détache.	Vérifiez les roues de la porte.	Vérifiez que le haut de la porte est correctement ajusté.		Desserrez les boulons en haut de la porte et assurez-vous que le haut de la porte est aussi près que possible de la piste supérieure de la porte.
La vitre du toit n'atteint pas l'arête.	Vérifiez que les bandes acryliques à verre (711) sont orientées correctement.	Vérifiez que le coupe-vent de la ventilation est orienté dans la bonne direction.		Retirez le verre et l'acrylique du toit. Repositionnez les bandes (711), puis remettez en place l'acrylique et le verre du toit.
La vitre du toit en dessous de la ventilation n'atteint pas le coupe-vent de la ventilation.				Desserrez les boulons du coupe-vent de la ventilation, réorientez la pièce et resserrez.
Les clips en forme de "J" n'atteignent pas les trous dans les rebords latéraux.	Vérifiez que les rebords latéraux n'ont pas été mélangés avec les entretoises de l'armier.			Les pièces doivent être échangées et déplacées vers les emplacements corrects.
J'ai des pièces endommagées ou manquantes.				Veuillez contacter le revendeur.
La serre a des fuites.				Par temps sec, appliquez un mastic silicone transparent résistant aux UV adapté à une utilisation extérieure (NON FOURNI). Les zones courantes incluent, mais ne se limitent pas à, les joints de l'armier et de crête. Assurez-vous que la surface est sèche avant d'appliquer le silicone.
Le loquet de la porte (13504) est trop serré pour glisser le long du style de porte (13091).	Un cadre thermolaqué peut parfois causer une sensation de serrage.			Vaporisez du WD40 ou appliquez une huile lubrifiante similaire le long du bord du montant de la porte (13091) et à l'intérieur du canal du loquet de la porte (13504). Appliquez un mouvement de gauche à droite au loquet pendant qu'il est inséré sur le bord.